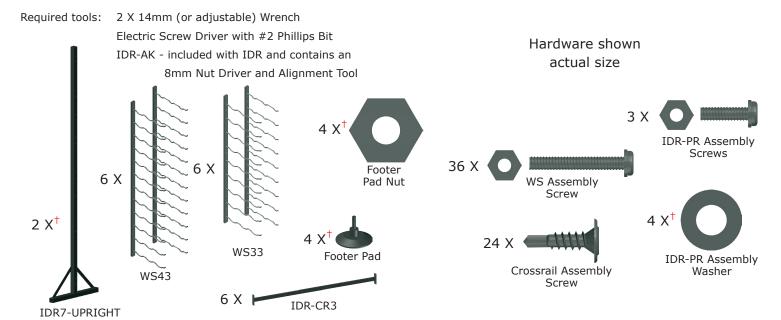


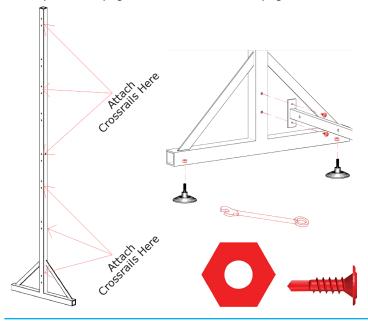
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7' X 3 Deep Island Display Rack (IDR73) Assembly Instructions

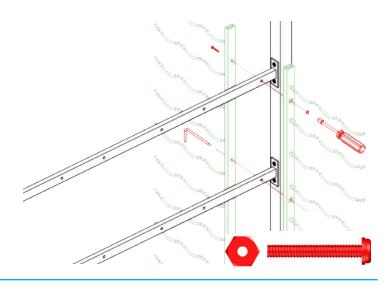


TIDR Extension packages contain only 1/2 the quantity of noted items.

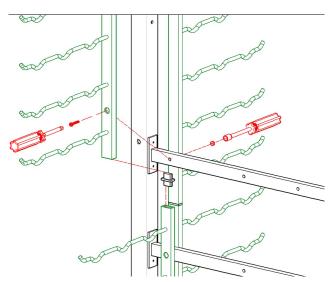
1. **Assemble frame** - Insert and hold a footer pad nut inside the tube, aligned with the pre-drilled hole, and thread the footer pad into the nut. Tighten all of the footer pads with a 14mm wrench. Lay down one upright and attach all six crossrails using the provided crossrail assembly screws in the predrilled mounting holes noted below. Do not fully tighten at this point to allow for adjustments during assembly. Stand up the first upright and attach the second upright to crossrails.



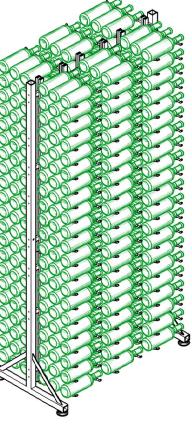
2. Attach lower racks to frame - Using two WS33 base cradling racks, and starting with the bottom three cross rails at the left side of the assembled frame, align the mounting holes in the racks with the holes on crossrails. Temporarily place alignment tool through center hole in first rack, crossrail and the center hole in second rack, as shown. Attach racks to crossrails as shown. After securing top and bottom of racks, remove alignment tool and replace with assembly screw. Repeat for each rack set, alternating between base and neck sets.



3. **Attach upper racks to frame** – Remove the plastic end plugs from the tops of the WS33 racks that are now attached to the frame. Remove the end plugs from the bottoms of the WS43 racks and replace with the provided couplers as shown. Using two WS43 base cradling racks, and starting with the bottom three cross rails at the left side of the assembled frame, align the mounting holes in the racks with the holes on crossrails. Temporarily place alignment tool through center hole in first rack, crossrail and the center hole in second rack, as shown. Attach racks to crossrails as shown. After securing top and bottom of racks, remove alignment tool and replace with assembly screw. Repeat for each rack set, alternating between base and neck sets.



4. **Finishing steps** – Fully tighten all screws (especially Crossrail Assembly Screws) and snap mounting hole covers in place. Fill with wine and enjoy!



Lifetime Warranty

Wine Master Cellars, LLLP (WMC) warrants to the original consumer-purchaser that this product shall be free from defects in workmanship and materials under normal and reasonable use for the lifetime of the product. WMC will, at its option, refinish or replace any product or part found to be defective during the warranty period and excludes installation charges, shipping costs, and the cost of removal and reinstallation. WMC may require you to return the part(s) claimed to be defective, for its inspection - freight or postage prepaid.

This warranty does not include the cost of any inconvenience or property damage due to the failure of the product and does not cover damage due to Devine Act, third party act out of the control of WMC, misuse, abuse, accident, or damage arising out of transportation of this product. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER OBLIGATIONS, LIABILITIES OR WARRANTIES AND THERE IS NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

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