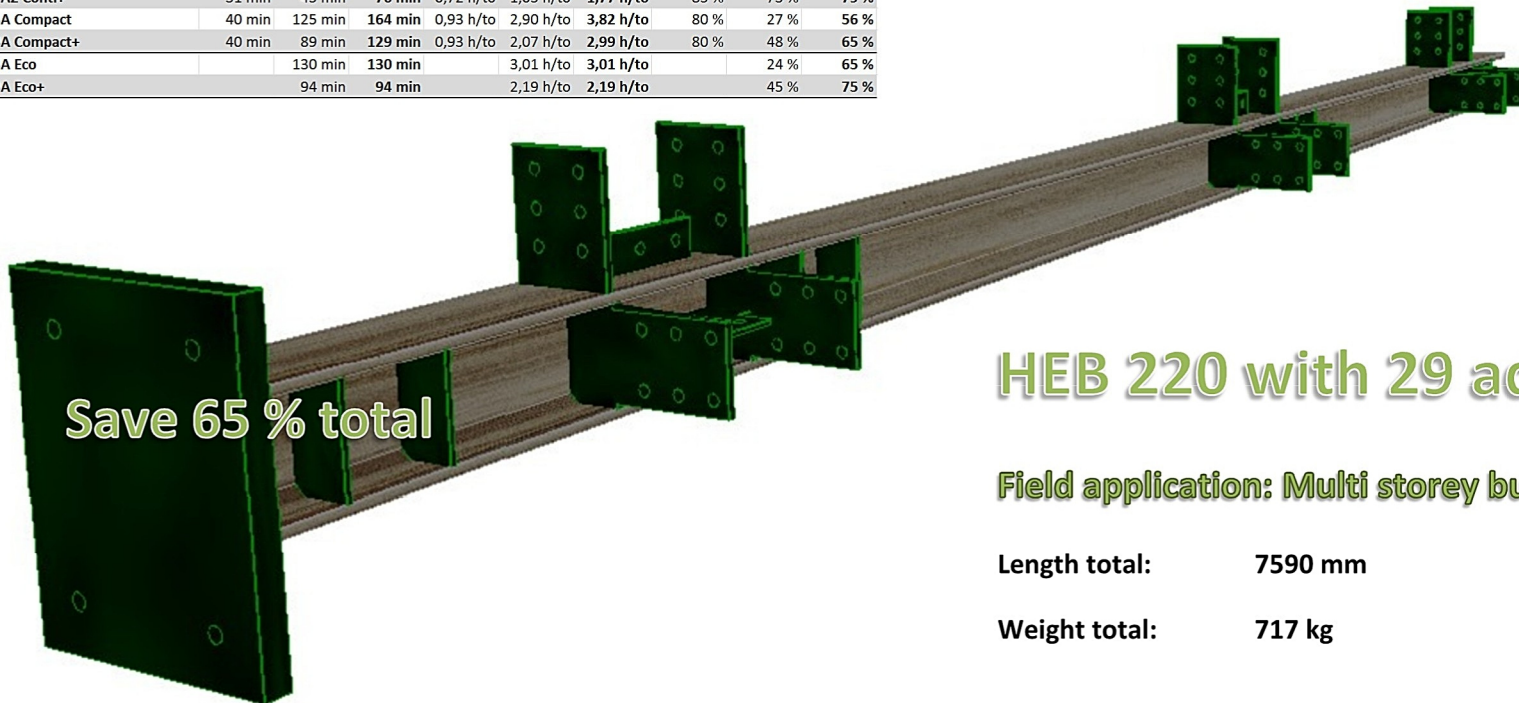


| | | | | | | | | | |
|----------------------|-----------------|--------------|------------|-----------------|--------------|------------|--------------|-----------|---------|
| Beam: | HEB 220 | | | | | | | | |
| Weight: | 717 kg | | | | | | | | |
| Number of ADD Parts: | 29 | | | | | | | | |
| | min. | | | h/to | | | SAVE % | | |
| | Assembling Time | Welding Time | Total Time | Assembling h/to | Welding h/to | Total h/to | Assembling % | Welding % | Total % |
| manually | 200 min | 170 min | 370 min | 4,65 h/to | 3,95 h/to | 8,60 h/to | | | |
| SBA Conti | 33 min | 125 min | 158 min | 0,77 h/to | 2,90 h/to | 3,66 h/to | 84 % | 27 % | 57 % |
| SBA Conti+ | 33 min | 87 min | 120 min | 0,77 h/to | 2,01 h/to | 2,78 h/to | 84 % | 49 % | 68 % |
| SBA2 Conti+ | 31 min | 45 min | 76 min | 0,72 h/to | 1,05 h/to | 1,77 h/to | 85 % | 73 % | 79 % |
| SBA Compact | 40 min | 125 min | 164 min | 0,93 h/to | 2,90 h/to | 3,82 h/to | 80 % | 27 % | 56 % |
| SBA Compact+ | 40 min | 89 min | 129 min | 0,93 h/to | 2,07 h/to | 2,99 h/to | 80 % | 48 % | 65 % |
| SBA Eco | | 130 min | 130 min | | 3,01 h/to | 3,01 h/to | | 24 % | 65 % |
| SBA Eco+ | | 94 min | 94 min | | 2,19 h/to | 2,19 h/to | | 45 % | 75 % |



Save 65 % total

HEB 220 with 29 add on parts

Field application: Multi storey building

Length total: 7590 mm

Weight total: 717 kg