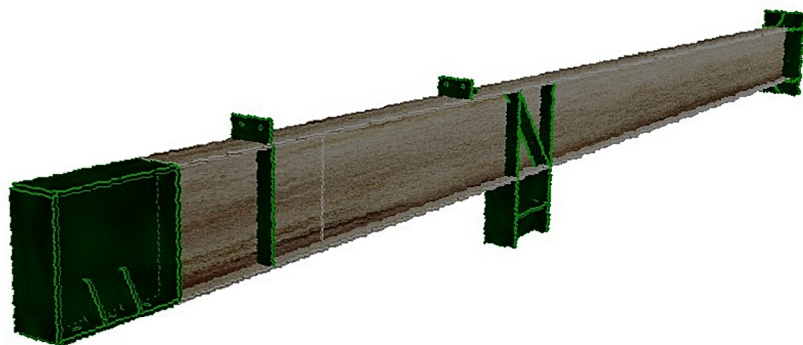




Beam:		WTA 500								
Weight:		510 kg								
Number of ADD Parts:		27								
		min.			h/to			SAVE %		
	Assembling Time	Welding Time	Total Time	Assembling h/to	Welding h/to	Total h/to	Assembling %	Welding %	Total %	
manually	200 min	170 min	370 min	6,54 h/to	5,56 h/to	12,09 h/to				
SBA Conti	31 min	125 min	156 min	1,01 h/to	4,07 h/to	5,08 h/to	85 %	27 %	58 %	
SBA Conti+	31 min	86 min	117 min	1,01 h/to	2,81 h/to	3,82 h/to	85 %	49 %	68 %	
SBA2 Conti+	29 min	45 min	74 min	0,95 h/to	1,48 h/to	2,43 h/to	86 %	73 %	80 %	
SBA Compact	37 min	125 min	162 min	1,22 h/to	4,07 h/to	5,29 h/to	81 %	27 %	56 %	
SBA Compact+	37 min	89 min	126 min	1,22 h/to	2,91 h/to	4,13 h/to	81 %	48 %	66 %	
SBA Eco		130 min	130 min		4,24 h/to	4,24 h/to		24 %	65 %	
SBA Eco+		94 min	94 min		3,07 h/to	3,07 h/to		45 %	75 %	



SIN Beam WTA 500x200x10 with 27 add on parts

Structural steel column with crane bracket

Length total: 8665 mm

Weight total: 510 kg