

## PA-18 Data Sheet



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# Specifications



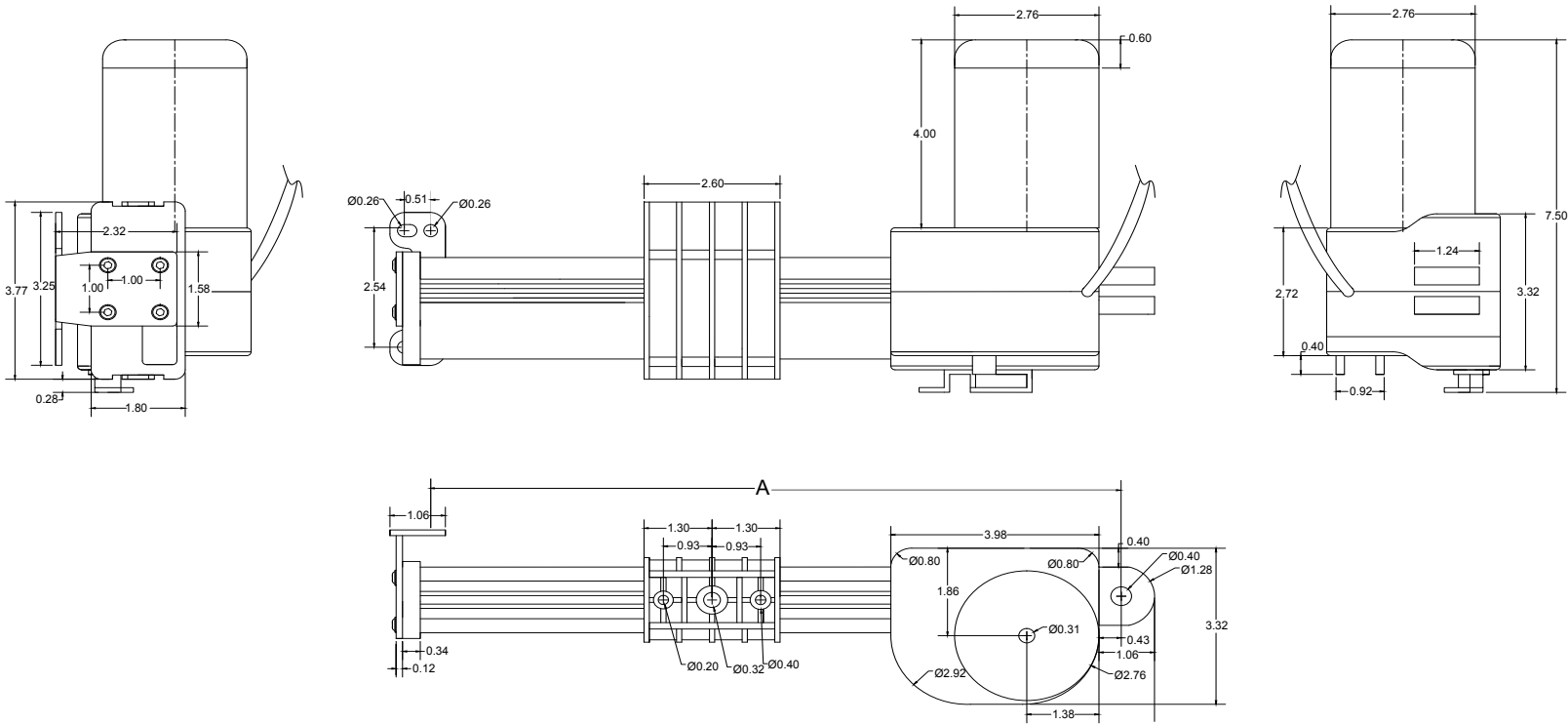
Load (LBS)		No Load Current (A)		Full Load Current (A)		Speed (inch/sec)	
Dynamic	Static	12VDC	24VDC	12VDC	24VDC	No Load	Full Load
150	100	2.5	1.2	8.0	4.0	1.50	0.98
225	225	2.5	1.2	8.0	4.0	1.18	0.91
450	450	2.5	1.2	8.0	4.0	0.51	0.31
675	675	2.5	1.2	8.0	4.0	0.39	0.28
900	900	2.5	1.2	8.0	4.0	0.25	0.12

<b>Stroke</b>	1" to 40" (150lbs available up to 60")
<b>Limit Switch</b>	Internal - Non-Adjustable
<b>Limit Switch Feedback</b>	N/A
<b>Screw Type</b>	ACME Screw
<b>Motor Type</b>	Brushed DC Motor
<b>Connector Type</b>	See Page 5
<b>Wire Length</b>	40" (customizable)
<b>Housing Material</b>	Aluminum Alloy
<b>Rod Material</b>	Polyformaldehyde
<b>Gear Material</b>	Polyformaldehyde
<b>Color (Shaft)</b>	Silver
<b>Color (Motor End)</b>	Black
<b>Noise</b>	<48dB
<b>Duty Cycle</b>	20% (4 minutes on, 16 minutes off)
<b>Operational Temperature</b>	-25°C to 65°C (-13°F to 149°F)
<b>Protection Class</b>	IP20
<b>Feedback Options</b>	Hall Effect (see page 5)
<b>Certifications</b>	CE/RoHS
<b>Mounting Brackets</b>	See Page 6
<b>Mounting Ends</b>	Standard, Non-Customizable



# Dimensions

(Dimensions in inches)



## Hole to Hole

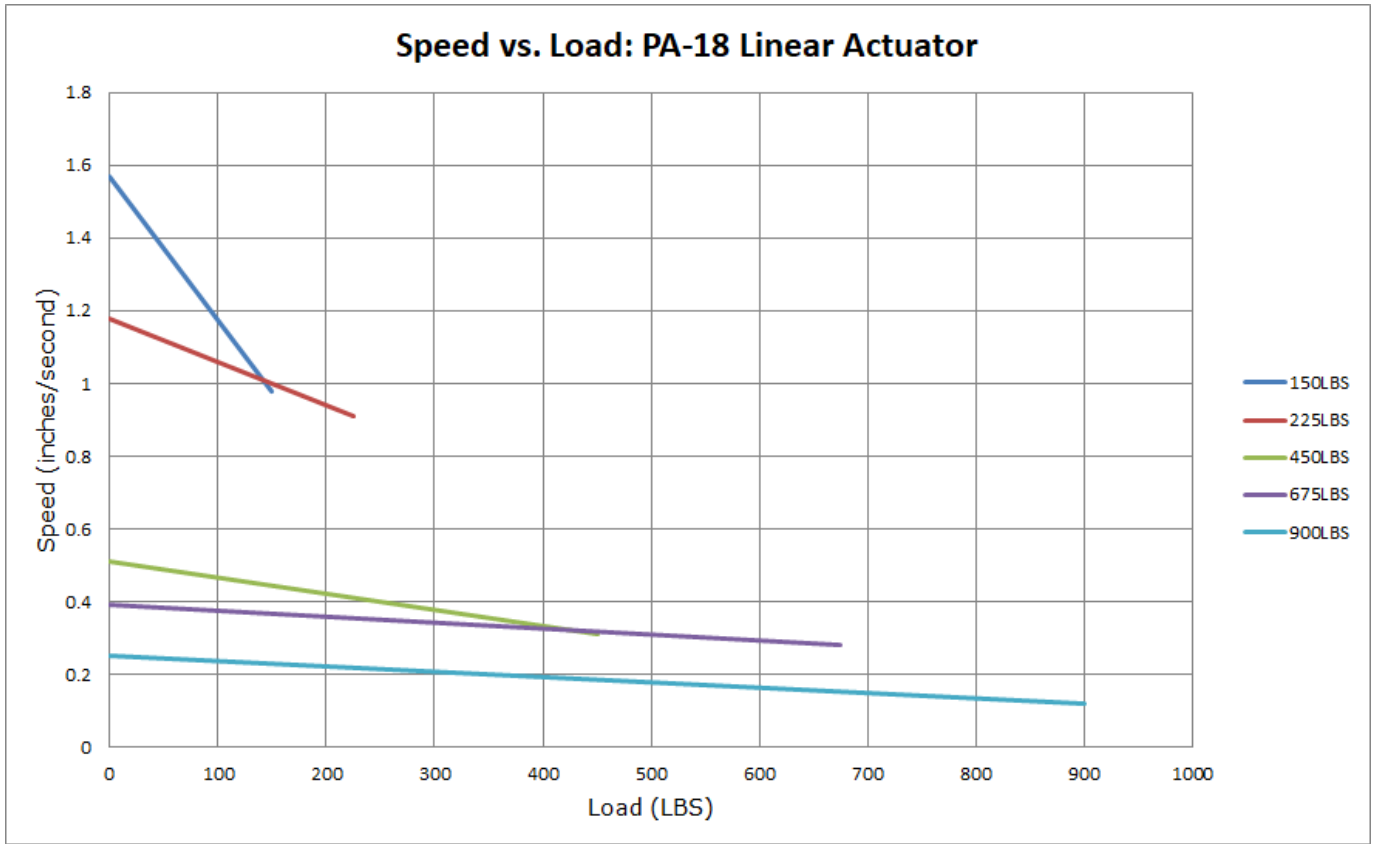
PA-18	Stroke	1	2	3	4	6	8	9	10	12	14	16	18	20	22	24	30	40	50	60
	A	8.68	9.68	10.68	11.68	13.68	15.68	16.68	17.68	19.68	21.68	23.68	25.68	27.68	29.68	31.68	37.68	47.68	57.68	67.68

### For Stroke Length

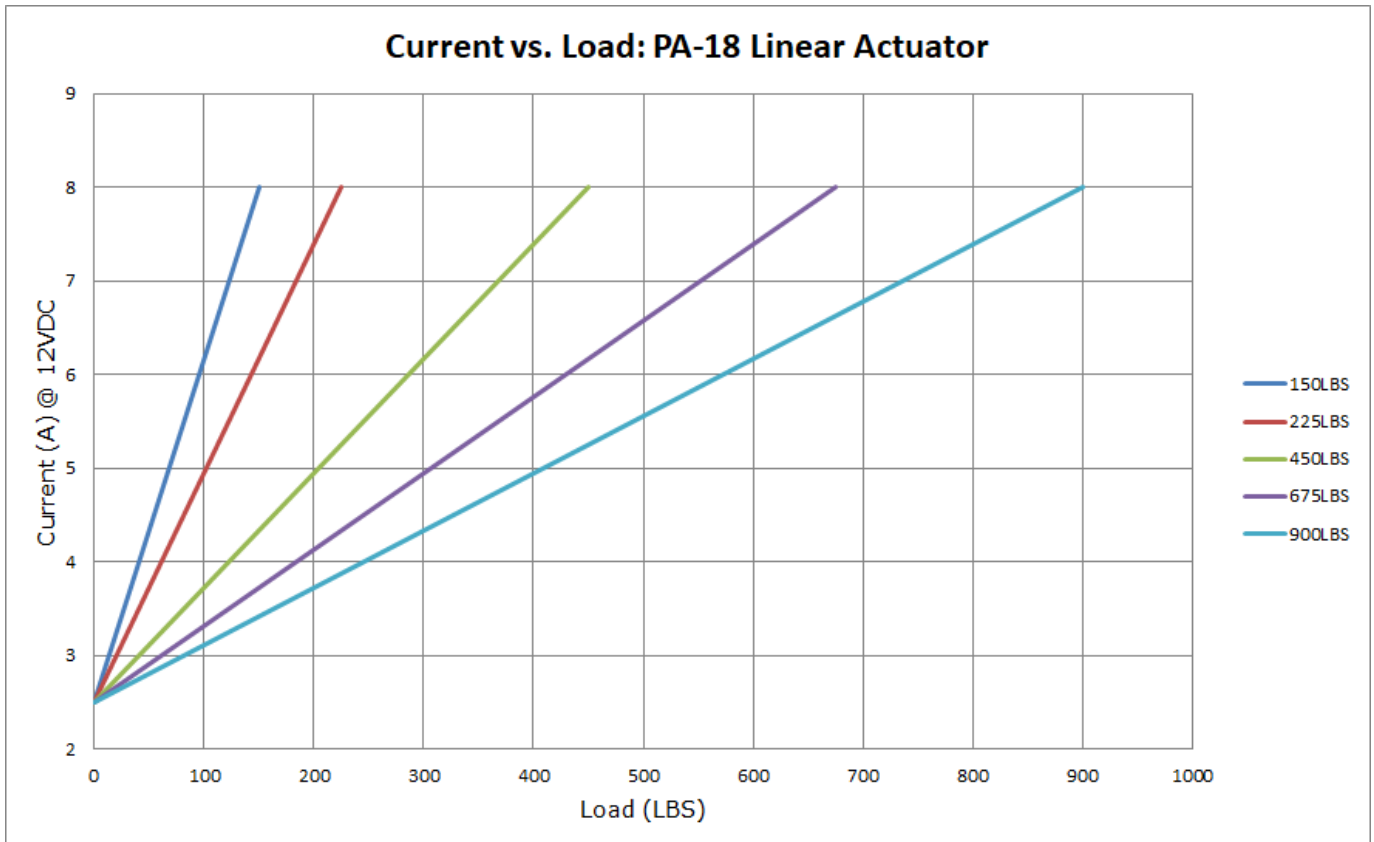
$$A = \text{Stroke Length} + 7.68''$$



# Speed vs @UX

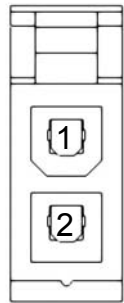


# Current vs Load





## 2-Pin Connector (Standard)



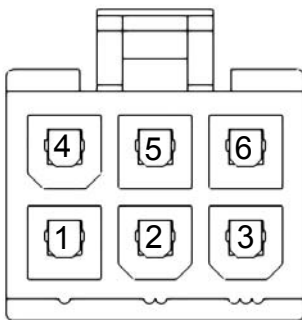
Motor	
1	2
M-	M+

Component	Part Name	Part Number	Mating Part Number
Housing	Molex Mini Fit Jr 2-Pin Receptacle	39-01-2025	39-01-2029 /39-01-2026

## 6-Pin Hall Effect Connector

\*For Stroke Length up to 60"

Front View



Motor		Hall Sensor			
4	5	2	3	1	6
M+ (Extend)	M- (Retract)	GND	+5VDC	Signal 2 Leads when Extending	Signal 1 Leads when Retracting

Component	Part Name	Part Number	Mating Part Number
Housing	Molex Mini Fit Jr 6-Pin Receptacle	39-01-2065	39-01-2069/ 39-01-2066

Output Signal Extending		Output Signal Retracting	
Hall Effect 1 Signal		Hall Effect 1 Signal	
Hall Effect 2 Signal		Hall Effect 2 Signal	

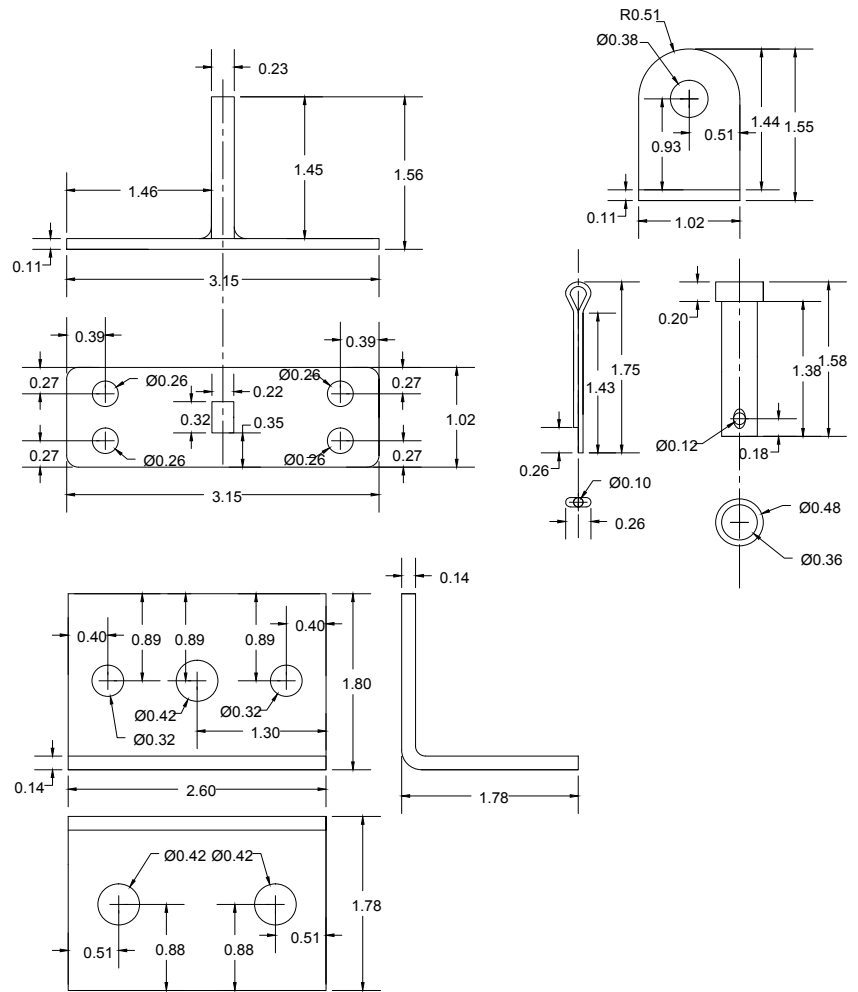
Force (LBS)	Resolution (pulses/inch)
150	7,239
225	9,652
450	15,443
675	15,443
900	23,164

# Mounting Brackets

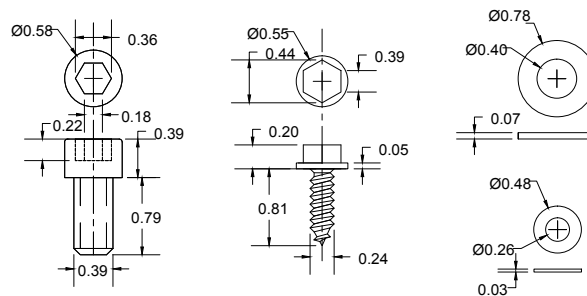


(Dimensions in inches)

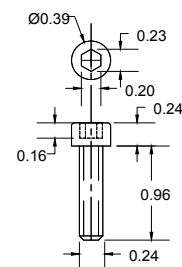
## BRK-19



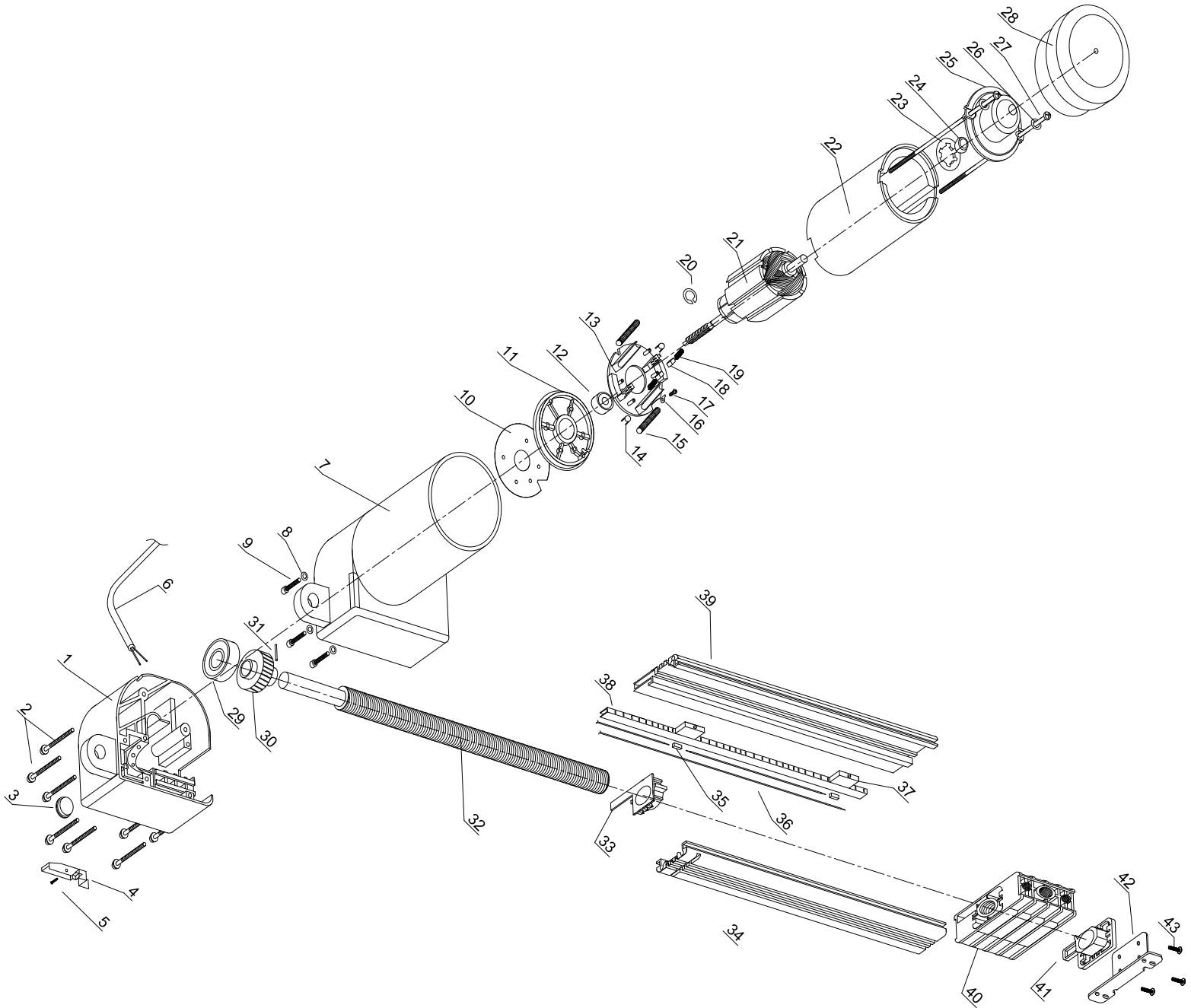
### Bolt M10 x 1.5



### Bolt M6 x 1.0



# Internal Components



# Internal Descriptions



Item	Description	Qty
1	Actuator Bottom Enclosure	1
2	Enclosure Screw	8
3	Maintenance Hole Cap	1
4	Mounting Bracket	1
5	Mounting Bracket Screw	1
6	Power Cable	1
7	Actuator Top Enclosure	1
8	Motor Washer	3
9	Motor Screw	3
10	Gasket	1
11	Motor Base	1
12	Motor Lower Bearing	1
13	Brush Holder PCB	1
14	Capacitor	2
15	Inductor	2
16	Cable Lock	1
17	Cable Lock Screw	1
18	Electric Motor Brush	2
19	Brush Spring	2
20	Locking Washer	1
21	Electric Motor Rotor	1
22	Electric Motor Enclosure With Stator	1

Item	Description	Qty
23	Top Bearing Holder	1
24	Top Bearing	1
25	Motor Top Enclosure	1
26	Motor Screw Washer	2
27	Motor Screw	2
28	Actuator Top Cap	1
29	Drive Bearing	1
30	Drive Gear Wheel	1
31	Drive Gear Wheel Pin	1
32	Drive	1
33	Drive Bottom Holder	1
34	Shaft Right Glider	1
35	Diode	2
36	Wire	1
37	Limit Switch	2
38	Limit Switch Base	1
39	Shaft Left Glider	1
40	Shaft	1
41	Drive Top Holder	1
42	Bracket	1
43	Bracket Screw	3