

## Reprocessing Instructions

# Surgical Handpieces, Micro Motors and Cables

The following instructions are applicable for Surgical Hand Pieces, Micro Motors and Cables supplied by Mercian.

These instructions conform to the Medical Directive 93/42/EEC (Annex 1 section 13)

These instructions are intended for use only by persons with the required specialist knowledge and training.

### **Precautions:**

- The Handpiece must be allowed to cool to ambient conditions before being used
- Hand Pieces must be tested prior to every procedure to ensure they are rotating freely to prevent them overheating during surgery.
- If any unusual noise or overheating is noticed withdraw from use immediately and return for servicing.
- Do not cover up Micro Motor Air-vents with tape, this will result in overheating.
- Return for service to Mercian annually.
- As per HTM 01-01 1.138 alkaline detergents in the pH range 8.0 to 10.0 are preferred.

### **Limitations on Reprocessing:**

- Repeated processing has minimal effect on these devices.
- End of life is normally determined by wear and damage in use.
- No specific limitations on the number of reprocessing cycles for the device.

### **Manual cleaning of Handpieces or Micro Motors:**

- Clean & disinfect the exterior of the Handpiece, Micro Motor and Cable with a clean damp cloth and suitable disinfection solution.

Note: Products containing acetone, chlorine, and bleach are not recommended as disinfectants.

- Visually inspect the Handpiece, Micro Motor and Cable for any remaining debris or damage

**N.B: Hand Pieces are not suitable for cleaning in an ultrasonic bath.**

## **1. Cleaning - Automated washer-disinfector machines**

These devices are suitable to be processed through automated washer-disinfector machines which are CE marked and validated to:

ISO 15883-2:2016 *Requirements and tests for washer-disinfectors employing thermal disinfection for surgical instruments.*

Adhering to: HTM 01-01: Management and decontamination of surgical instruments: Part D - Washer-disinfectors

1. Place the Handpiece, Micro Motor or Cable in the appropriate basket.
  2. Pre-rinse with mains water
  3. Wash with mains water at 60°C with alkaline detergent with a pH of no more than 10.0 in dilution
  4. Rinse with warm mains water at 50 °C
  5. Post rinse with warm mains water at 50 °C
  6. Final rinse with reverse osmosis water at 90°C for a minimum holding time of 1 minute.
  7. Hot air drying
- Remove the Handpiece, Micro Motor and Cable immediately from the Washer/Disinfector and lubricate with the indicated Intra Spray can prior to sterilisation.

## **2. Lubrication of Handpieces & Micro Motor**

- Always Lubricate before each sterilisation.
- Always use Mercian Lubrifluid oil spray - Order code; 1600064-006

### **Handpiece**



#### **Procedure Lubricating Hand Pieces;**

1. Remove Bur from instrument.
2. Open Chuck up
3. Hold the Handpiece in a cloth to catch any debris or foreign matter expelled by the jet.
4. Remove the protective cap from the can and insert nozzle into the back of the instrument sleeve.
5. Spray for 1 second.

**After lubrication, always stand the Handpiece upright, for 5 minutes.**

## Micro Motor



### Procedure for Lubricating Micro Motor:

1. Use pointed finer nozzle of Lubriflu.
2. Hold the Micro Motor in a cloth
3. Remove the protective cap from the can, and insert nozzle into the open end of the Micro Motor.
4. Spray for less than 1 second.

### **3. Sterilisation**

- Sterilize in a steam autoclave conforming to: [BS EN 285:2015](#) at a holding temperature of 134° to 137° for between 3 to 3.5 minutes.
  - Validated to the following standard; EN 17665-1;2006
  - Adhering to: *Health Technical Memorandum 01-01: Management and decontamination of surgical instruments. Part C: Steam sterilization*



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