



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>BioCem Part B</b>	
<b>Other means of identification</b>		
<b>SKU#</b>	250-0000-64-B	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	Resinwerks, LLC	
<b>Address</b>	7270 Gilpin Way #100 Denver, CO 80229 United States Customer Service	
<b>Telephone</b>		720-484-5160
<b>Website</b>	www.resinwerks.com	
<b>E-mail</b>	info@resinwerks.com	
<b>Contact person</b>	EHS Department	
<b>Emergency phone number</b>	CHEMTREC	(800) 424-9300
	International	720-484-5160

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
	Carcinogenicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, repeated exposure	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure.
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Do not breathe mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.
<b>Response</b>	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.

<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Not applicable.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
4,4'-methylenediphenyl Diisocyanate		101-68-8	30 - 60
Diphenylmethane Diisocyanate [isomers And Homologues]		9016-87-9	30 - 60
Methylenediphenyl Diisocyanate (mdi)		26447-40-5	10 - 30

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Take off contaminated clothing and wash before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash. May cause allergic respiratory reaction. May cause redness and pain. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire-fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Move containers from fire area if you can do so without risk.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

**Environmental precautions****7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Avoid contact with clothing. Use only outdoors or in a well-ventilated area. In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)	Ceiling	0.2 mg/m <sup>3</sup>
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	Ceiling	0.02 ppm 0.2 mg/m <sup>3</sup>
		0.02 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value
4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)	TWA	0.005 ppm
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	TWA	0.005 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)	Ceiling	0.2 mg/m <sup>3</sup>
		0.02 ppm
	TWA	0.05 mg/m <sup>3</sup> 0.005 ppm
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	Ceiling	0.2 mg/m <sup>3</sup>
		0.02 ppm
	TWA	0.05 mg/m <sup>3</sup> 0.005 ppm

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles). Wear a full-face respirator, if needed.

**Hand protection**

Wear appropriate chemical resistant gloves.

<b>Skin protection</b>	
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	When workers are facing concentrations above exposure limits, they must use respirators with vapor filter.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Dark brown.
<b>Odor</b>	Musty
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	406.4 °F (208 °C) estimated
<b>Flash point</b>	390.2 °F (199.0 °C) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.20 g/cm <sup>3</sup> estimated
<b>Flammability class</b>	Combustible IIIB estimated
<b>Specific gravity</b>	1.24

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Alcohols.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion</b>	Expected to be a low ingestion hazard.
<b>Inhalation</b>	Harmful if inhaled. May cause damage to organs by inhalation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.

**Symptoms related to the physical, chemical and toxicological characteristics** Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Skin irritation. May cause redness and pain. Dermatitis. Rash.

### Information on toxicological effects

<b>Acute toxicity</b>	Harmful if inhaled. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.
<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	Suspected of causing cancer.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)	3 Not classifiable as to carcinogenicity to humans.
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	3 Not classifiable as to carcinogenicity to humans.
Methylenediphenyl Diisocyanate (mdi) (CAS 26447-40-5)	3 Not classifiable as to carcinogenicity to humans.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Respiratory tract irritation.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Not available.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8) LISTED  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9) LISTED

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8) % 1.0  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9) % 1.0

### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8) Listed.  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9) Listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance** No

**SARA 311/312 Hazardous chemical** No

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
4,4'-methylenediphenyl Diisocyanate	101-68-8	30 - 60
Diphenylmethane Diisocyanate [isomers And Homologues]	9016-87-9	30 - 60

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

#### US. Massachusetts RTK - Substance List

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)

#### US. New Jersey Worker and Community Right-to-Know Act

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8) 500 lbs

Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9) 500 lbs

**US. Pennsylvania RTK - Hazardous Substances**

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)

**US. Rhode Island RTK**

4,4'-methylenediphenyl Diisocyanate (CAS 101-68-8)  
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	01-09-2014
<b>Revision date</b>	01-09-2014
<b>Version #</b>	02
<b>HMIS® ratings</b>	Health: 2* Flammability: 1 Physical hazard: 1
<b>NFPA ratings</b>	Health: 2 Flammability: 1 Instability: 1
<b>Disclaimer</b>	The information in the sheet was written based on the best knowledge and experience currently available.
<b>Revision Information</b>	Product and Company Identification: Alternate Trade Names