

## Central Gas Manifold Systems

### Gas filter: **GF-25 Inline**

#### Model for installation in pipelines **GF-25 Inline**

The gas filter GF-25 Inline:

- for installation in horizontal and vertical gas pipelines.
- will be installed in existing gas pipelines and is immediately ready-to-operate.
- because of the variety of connections it is easy to assemble.
- due to usability for many technical gases, wide range of application is achieved.
- flow-enhancing design allow high flow rates.
- by the filter cartridge, out of chrome-nickel steel or sintered bronze, finest filtering of mechanic contaminations
- user-friendly design for simple cartridge change.



#### Maintenance:

The filter cartridge has to be checked regularly and if necessary to be exchanged.

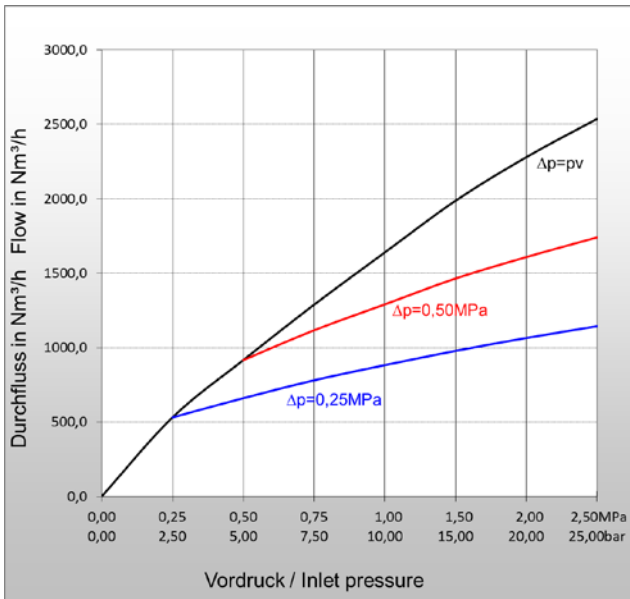
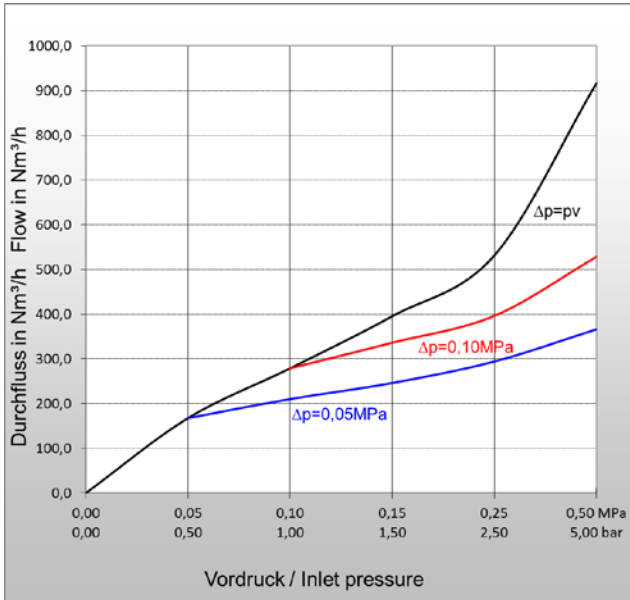
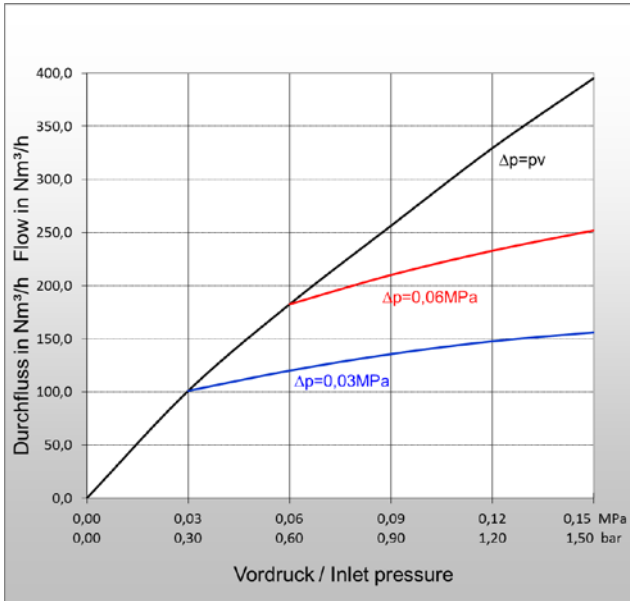
The dust filter may be replaced by a qualified person.

#### Technical Data:

<b>Gas types:</b>	Acetylene (A)	Hydrogen (H)	Industrial gas (C) Ethylene (E) Natural Gas (Methane) (M) Propane (P)	Oxygen (O)	Compressed Air (D) Nitrogen (N) Carbon dioxide (N) Argon (N) Helium (N)
<b>Working pressure:</b>	0.15 MPa 1.5 bar		4.0 MPa 40.0 bar		4.0 MPa 40.0 bar
<b>Ambient/ working temperature:</b>	-20°C up to +60°C				
<b>Filter elements:</b>	Chrome nickel steel	Sintered bronze			
<b>Filter mesh *:</b>	30 µm				
<b>Threads:</b> EN 560, ISO/ TR 28821	G 1 IG NPT 1 IG				
<b>Measure and weight:</b>	diameter:		length:		weight:
	90.0 mm		187.0 mm		4.1 kg

\* The indicated filter mesh describes the size of the filtered particles, related to filtration performance using liquids according to ASTM F 795. In gas filtration, much smaller particles can be filtered due to certain physical mechanisms inside the filter.

## Central Gas Manifold Systems



## Model: GF-25 Inline

### Flow rates [air]:

pv = Primary pressure

ph = Secondary pressure

Δp = Primary pressure minus Secondary pressure

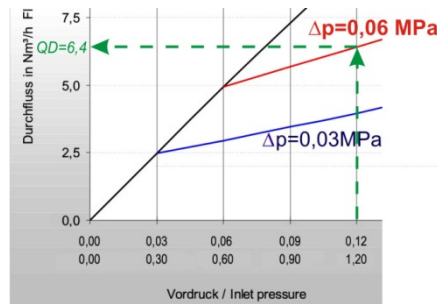
### Conversion Factors:

0,1 MPa = 1 bar = 100 kpa = 14.504

psi 1 m<sup>3</sup>/h = 35.31 cu ft

	A	H	P	M	M	O
QG ▶	C <sub>2</sub> H <sub>2</sub>	H <sub>2</sub>	C <sub>3</sub> H <sub>8</sub>	CH <sub>4</sub> +C	CH <sub>4</sub>	O <sub>2</sub>
F	1.2	2.5	0.90	1.25	1.4	0.95

### Example:



$$QG = QD \times F$$

$$QG \blacktriangleright A = 6,4 \times 1,2 = 7,68 \text{ m}^3/\text{h C}_2\text{H}_2$$

QG = flow/ gas type

F = conversion factor

QD = flow /air

### Certification/ Technical Standards/ Rules

TRAC Technical regulations for acetylene and calcium carbide systems, BGV German Health and Safety Regulations, BGR German employer's liability insurance association rules and regulations, DVS German Association for Welding, Cutting and Allied Processes

### Standards/ Approvals

Company certified according to

ISO 9001:2008 and ISO 14001:2004,

CE-marking according to: Pressure Equipment Directive 97/23/EG

(Subject to change without notice)