



Brochure | Connectors

High-quality connectors for industry, transportation and telecommunications





WE PROVIDE RELIABLE CONNECTIONS

Connectors must ensure reliable transmission of energy and signals – coping with high voltages, harsh environments and the rough conditions of rail traffic. Connectors from Schaltbau are especially designed to meet theses requirements: Where safety and health of human beings are dependent on technology – as in transportation, mechanical engineering, lighting, food processing, battery charging, mining or offshore operations – the rugged heavy-duty connectors from Schaltbau are first choice.





Schaltbau connectors are characterized by: Long life and rugged design, up to 10,000 mating cycles, tightness up to IP69K, high material and temperature resistance as well as resistance to shock and vibration.

This makes them ideally suited to be used for years of continuous operation and under harsh environmental conditions.



For further information visit www.schaltbau.info/connectors





GLOSSARY

Connector A component which terminates conductors for the purpose of providing connection and disconnection to a suitable mating component.

Connector with breaking capacity (CBC) Connector specially designed to be engaged or disengaged in normal use when live or under load. The term 'live' is used if contacts are under an applied voltage, but not necessarily carrying current. The term 'load' is used if a current is flowing through the contacts (IEC 61984 3.2). Replacing the term: plug and socket device (PSD).

Modular connector Connector of modular design that can be adapted to various applications.

Contact arrangement The gauge, number, spacing and arrangement of contacts in a connector. Contact arrangement selections are based on the current and voltage requirements of the application, and the space available for the connector package

Polarization A mechanical mechanism that allows connector halves to intermate in only one specific orientation. This can be accomplished by asymmetrical shapes of the two halves as in a D-Subminiature connector, insulator rotation, keys, keyways, ramps, or other means. Polarization prevents connectors of the same sex and/or same layout from intermating when this is undesirable, such as when two otherwise identical connectors are used on the same panel. Polarization is typically done by the assembler and can not be changed by the user.

Contact holder The individual contact elements are accommodated by the contact holder, which acts coincident as an insulator. Contact holder and connector housing may be one part.

Contact cavity A defined hole in the connector insulator into which the contacts fit. The cavities are generally marked with a unique designation or number for ease of identification.

Contact The element in a connector that makes the actual electrical connection. Also the parts of a connector that actually carry the electrical current, and are touched together or separated to control the flow.

In Schaltbau connectors high-quality contacts are used:

- Screw-machine contacts
- Spring-loaded contacts

First-make last-break contact A contact which is longer than a standard contact or which sits in the insulator in such a way that it mates with the opposing connector half before any of the other contacts. Used to ensure that a ground connection between the connector halves mates before, and breaks after any of the other contacts.

Termination techniques Methods for connecting a wire to an electromechanical component, eg. solderless connections according to IEC 60352, such as crimped, clip, wrapped, press-in, insulation displacement, spring clamp or screwed and soldered connections.

Crimped connection A solderless electrical connection made by crimping. The crimping zone of the crimp barrel with the conductor inside is deformed or re-shaped by means of a crimping tool to establish a firm gas-tight connection between contact and conductor. Solid or stranded wires can be crimped. The production of crimped connections can be effected by hand crimping tools or by semi-automatic or fully automatic crimping machines. Stripping of wires and crimping can be accomplished in one step.

Soldered connection An electrical connection made by soldering. It is a limited detachable connection technique. Solder contacts are normally bonded into the insulator and cannot be removed by the user.

Screw connection In a screw connection the stripped wire is clamped to the termination of the connector by a screw. This clamping screw may act both in the longitudinal axis of the conductor or transverse to it and may be loosened in a simple way.

Coupling Various types of coupling mechanisms exist to lock two mating connectors together:

Threaded coupling – A means of coupling by engaging threads present on the mating connector.

Bayonet coupling – A quick coupling device utilising bayonet pins riding in ramps and providing jacking and locking features with limited rotation.

Integrated locking – A quick coupling device utilising projections that lock in place.

Break-away connector – a connector designed to separate when a specified force is applied to the cable, without damage to the cable or the connector.

Cycles of mechanical operation Number of mating cycles prior to abrasion of the conductive contact surface and which do not result in a significant rise of the contact resistance. Tests and measurements according to EIC60512-5 test 9a.

Contact resistance The electrical resistance of a mated set of contacts under specified conditions. Tests and measurements according to IEC 60512-2, tests 2a, 2b, 2c.

Insulation resistance The resistance of the insulation between two conductive elements, in particular, the resistance between two contacts or between a contact and a metallic housing or shield. Tests and measurements according to IEC 60512-2, test 3a.

Electromagnetic interference (EMI) As far as connectors are concerned, undesirable electromagnetic interference of the cables to be connected or of the environment is prevented by shielding. Shielded connectors normally provide means to connect screens of attached cables.

Derating curve (current-carrying capacity curve) The graphic representation of the current-carrying capacity of a component dependent on the ambient temperature. It shows which currents can be carried simultaneously under a specified ambient temperature through all contacts without the upper limit temperature being exceeded.

Degree of protection (IP code) A marking system to notify the degree of protection of a housing against access to dangerous parts and ingress by solid substances or water.

Protective conductor (symbol PE) Conductor required by some measures for protection against electric shock for electrically connecting any of the following parts:

- Exposed conductive parts
- Extraneous conductive parts
- Main earthing terminal
- Earth electrode
- Earthed point of the source or artificial neutral

Quoted from the Glossary Connectors of the brochure Connectors, edited by the German Association of the Electrotechnical and Electronic Industry e.V. (ZVEI).

SPECIFICATIONS :: CONNECTORS

Series >	M1, M3	G18, G28, G42, G57	GA	NF07, NF10	LV	LV500
Max. number of contacts	14 + PE	48 + PE	14 + PE	7/10	2 + 2/2	2+2/2
Orientations	2	5 max.	-	5 max.	6	
Rated voltage	400 V max.	400 V max.	400 V max.	50 V	150 V DC	150 V DC
Rated current	50 A max.	100 A max.	50 A max.	2.5 A max.	380 A max.	500 A max.
Ingress protection rating						
mated	IP67 and IP69K	IP54, IP67	IP67 and IP69K	IP68	IP23	IP23
unmated		_	IP67 and IP69K *2	IP68	IP23	IP23
EMC Shielding / Filter	/	/	/	Ø / Ø	/	/
Materials: shells/contacts						
Cable plugs	PA6.6 GF30, black	Al die cast	Aluminium, PA6.6	Steel/Aluminium	PBT GF30 or PP	PBT GF30
Receptacle	PA6.6 GF30, black	Al die cast	Aluminium	Steel/Aluminium	PBT GF30 or PP	PBT GF30
Contact insert	PA6.6 GF30	PA6, Thermoset	Thermoset	Thermoplastic/Thermoset	<u></u>	
Flammability rating	UL94V-0	UL94V-0	UL94V-0	UL94V-0	UL94V-0	UL94V-0
Temperature	-50°C +100°C	-25°C +100°C	-25°C+60°C	-55°C +100°C	-30°C +90°C	-30°C +90°C
Connectors for Industrial application Signal transmission Industrial trucks Transportation	<u> </u>	Ø -	Ø -	_ Ø		 Ø
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- *1 Other than UIC 558 VE
- 2 Receptacle with pin contact
- *3 Series B, UIC558, UIC-IT, EP, ZH, receptacle with closed lid









The production facilities of Schaltbau GmbH have been IRIS certified since 2008.



Certified to DIN EN ISO 14001 since 2002. For the most recent certificate visit our website.



Certified to
DIN EN ISO 9001
since 1994. For the most
recent certificate visit
our website.

Electromechanical components from Schaltbau are used in all branches of industry in which electrical systems have to be connected, contacted and controlled reliably under the harshest of conditions.

Connectors manufactured to industry standards

Connectors for signal transmission

Charging connectors for industrial trucks

Connectors for railway and traffic engineering

G18, G28, G42, G57, GA, M1, M3 Series

Main fields of application for Schaltbau industrial circular connectors are machinery and equipment, measuring, controlling and regulating, as well as drive, power, and traffic engineering. The rugged connectors offer a great variety of contact arrangements to suit a multitude of applications, and always provide for reliable connections.

NF07, NF10 Series

Schaltbau special connectors for communications engineering meet the requirements of VG 95351 and VG 96934. These circular audio miniature connectors are extremely robust and have a long design life. A technological equivalent of this connector series sets new standards for signal transmission in industrial applications.

LV80/120, LV160/250, LV320/400, LV500 Series, multifunctional adapters

Schaltbau charging connectors are designed to meet the demands of contemporary battery-powered vehicles and systems. They meet the requirement of DIN VDE 0623-589 also with regard to a higher current-carrying capacity. The state-of-the-art contact technology of our charging connectors results in a permanently low contact resistance and reduced contact heating.

B, EP, G18, G28, G42, G57, M1, M3, SB, UIC 558 VE, UIC-IT, ZH Series

Schaltbau connectors for railway and traffic engineering can be found in many rail vehicles and special purpose vehicles where they provide for safe and comfortable operation. These include not only the connectors manufactured to UIC standards but also many connector series used for industrial applications. The heavy-duty connectors reliably transmit power and also control signals.

CONNECTORS SPECIFICATIONS SB В ΕP ZΗ UIC558 UIC-IT Series 14 59 + PE 9 (+2) 22 + PE *1 8 Gigabit + 16 Max. number of contacts Orientations Gigabit: 50 V 115 V max. 500 V max. 250 V 3 kV Rated voltage with PE: 115 V AC Control contacts: 24 V 16 A 400 A max 35 A max 800 A 10 A 1 A Rated current Ingress protection rating IP69K IP54 IP66 and IP69K IP54 IP69K IP69K IP67 IP54 *3 IP66 and IP69K *3 IP69K *3 IP69K *3 IP69K *3 unmated FMC ---/---**Ø**/---Shielding / Filter Materials: shells/contacts PA6 GV30/Al, black Al die cast, RAL7031 PA6.6, black Thermoplastic/Duroplast PA6 GF30, black PA6 GF30, yellow/black Cable plug Al die cast, RAL7031 Aluminium, black Al die cast, black Al die cast, silver Al die cast, div. Al die cast, yellow Receptacle Svn. rubber/PA6 GF30 Thermoplastic/Thermoset PA66/PA6 Thermoplastic/Thermoset PA66GF30 PA66GF30 Contact insert UI 94V-0 UI 94V-0 FN45545 FN45545 FN45545 FN45545 Flammability rating -40° C ... +80° C -40°C ... +85°C -50°C ... +80°C -50°C ... +85°C -50°C ... +85°C -50°C ... +85°C Temperature Connectors for Industrial application Signal transmission 0 Ø Ø Ø Ø 0 Industrial trucks Transportation Page 9 Page 10 Page 10 Page 10 Page 11 Page 11







Series M Series G

Circular modular connectors Series M1, M3

Schaltbau M1 and M3 Series connectors to industry standard are of modular design, thus offering a customized and cost-effective realisation of your application.

You best use the rugged modular circular connectors for applications where high reliability under harsh environmental conditions is paramount. Typical applications are, for instance, mining, ship-building, power plant construction, mechanical and traffic engineering, environmental technology and food processing, to name but a few. We hold numerous official approvals.

Circular modular connectors Series G18, G28, G42, G57

Rugged, reliable, and designed for universal use – those are the features of the G Series. Sealed to IP54 and IP67 respectively the connectors are dustproof and impermeable to splash-water. They are also resistant to the effects of most acids and alkalis as well as the extremes of temperature. Series G connectors come in 4 shell sizes and a variety of contact arrangements. The shells made of aluminium die-cast alloy and featuring bayonet or threaded coupling are highly resistant to shock, vibration and the harsh environmental conditions the connector is subjected to.

- Modular design
- Rugged shell made of impact resistant plastic
- Protection against accidental contact according to IEC 60664-1
- Electrical and mechanical characteristics of connectors to IEC 61984



- Modular design
- Rugged shell made of aluminium die-cast
- Great variety of contact arrangements (2 to 48 contacts + PE)
- Mechanical endurance > 5,000 mating cycles
- Electrical and mechanical characteristics to IEC 61984
- Approvals:

SPECIFICATIONS						
	M1	M3	G18	G28	G42	G57
Number of contacts	4+PE, 6+PE	6+PE, 5+3+PE, 12+PE, 7+7+PE	12 max.	24+(PE) max.	24+(PE) max.	48+(PE) max.
Orientations	2	2	5 max.	5	5	5
Rated voltage	400 V max.	400 V max.	25 V	400 V max.	500 V max.	400 V max.
Rated current	4x 16 A	6x 35 A, 5x 16 A + 3x 50 A 12x 16 A	16 A max.	27.5 A max.	63 A max.	100 A max.
Contacts Material Finish Terminal type	Copper wrought alloy Silver / Gold Crimp		Copper wrought alloy, brass Silver Crimp, solder, screw-type*			
Mechanical endurance	5,000		5,000			
Coupling	Threaded coupling		Threaded coupling, bayonet coupling			







Series GA Series NF

Circular connectors Series GA

The GA Series comprises high-quality special purpose connectors. Made of metal, the series has a contact arrangement of 4 main contacts and 11 control contacts. With inserts and contacts glued in place, the receptacles are water tight even when not mated.

The functional threaded coupling prevents the contacts from touching the insulator, thus making possible a "blind" mating of the connector halves.

Circular audio miniature connectors Series NF07, NF10

The proven 7 and 10 pole circular audio miniature connectors NF07 and NF10 are especially designed for communications engineering.

The modular design provides many combinations to suit your particular application. The connectors feature a high degree of protection and are water tight even when not mated.

- High quality metal shells
- Receptacles sealed to IP67 even when not mated
- Resistant to many aggressive liquids
- Functional threaded coupling
- Electrical and mechanical characteristics to IEC 61984
- Approvals: [H]

- Circular audio miniature connectors to VG 95351 and VG 96934
- Optional customized filters
- Plugs and receptacles sealed to IP68 even when not mated
- Spring-loaded contacts: Resistant to shock and vibration
- Bayonet coupling
- Shielding ≥ 70 dB (10 kHz ... 10 MHz)
- Approvals:

			SPECIFICATIONS
GA	NF07	NF10	
Main contacts: 3+PE, Control contacts: 11	7	10	Number of contacts
1	4 max.	5	Orientations
400 V max.	50 V		Rated voltage
3x 45 A 11x 10 A	λ λ λ		Rated current
Copper wrought alloy Silver Crimp, solder	Copper wrought alloy, spring-loaded butt contacts Gold-plated Solder		Contacts Material Finish Terminal type
2,000	5,000		Mechanical endurance
Threaded coupling	Bayone	et	Coupling





Series LV Series LV500

High-Power Charging Connectors for industrial trucks

Schaltbau high power connectors of the LV series meet the requirements of the EN 1175-1 and DIN VDE 0623-589 standard for charging connectors featuring a higher current-carrying capacity. A red keying plug signifies operation at 120, 250 and 380 amperes for charging wet-cell batteries.

The LV Series high power connectors are, therefore, ideally suited for modern fast chargers as used for industrial trucks.

Thus they cater to the needs of the material handling industry which aims at shortening charging times in order to reduce downtime and save costs.

High ampacity charging connectors for modern fast chargers

Delivering maximum performance and working in harsh environmental conditions requires reliable, durable and safe products. It is exactly these requirements that are met by the new Schaltbau LV500 Series charging connectors.

The low-maintenance and high-performance connectors fulfil the expectations of the contemporary user: Modern fast chargers recharge vehicle batteries in short time or traditionally over night.

- Keying to DIN VDE 0623-589:
 - LV: 120 A, 250 A, 380 A (higher current-carrying capacity: keying plug red)
 - LV: 80 A, 160 A and 320 A (keying plug: grey, green, yellow)
- High-quality cold-formed contacts
- Improved resistance to acids and extremes of temperature
- Air supply for electrolyte circulation systems
- Modular design, safety interlock
- Intermateable with LV Series connectors and those to DIN VDE 0623-589 of other manufacturers
- Approvals: SAN® / [H]

- Fast charging: High-quality cold-formed contacts capable of carrying currents up to 500 A.
- Improved resistance to acids and extremes of temperature
- Air supply for electrolyte circulation systems
- Modular design, safety interlock
- Test according to UL1977
- Approvals: \(\begin{aligned}
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 \text{Plane Approvals: } \end{aligned}

SPECIFI	ICATIONS			
		LV80/120 / LV160/250 / LV320/400	LV500	
Number of contacts		2 main contacts 2 aux. contacts, optional: 2 pilot contacts	2 main contacts 2 aux. contacts, optional: 2 pilot contacts	
Keying	Keying Voltages 24 V, 36 V, 48 V, 72 V, 80 V, 96 V Battery type Wet-cell: red/grey, dry-cell: green, vehicle: yellow			
Rated voltage		150 V DC	150 V DC according to UL583	
		Higher current-carr. cap. LV: 120 A / 250 A / 380 A LV: 80 A / 160 A / 320 A 20 A	500 A 20 A	
1	Contacts Material Finish minal type	Copper wro Silver-p Main contacts: w/ crimping, a	plated	
Mechan	nanical endurance 5,000		5,000	
C	Coupling Safety interlock		Safety interlock	







Multifunctional adapters for LV

LV160/250, LV320/400 Series LV250-HPC, LV400-HPC

- Pilot contact adapter: 2 pilot contacts provide a data link between battery and charger.
- Air tube adapter: Air blow-in system for batteries with electrolyte circulation.
- Multifunctional adapter: Multipurpose adapter for water top up and electrolyte circulation systems. The new feature that the flow of air and/or water is shut off when the connector is unmated ensures that no acid particles enter the interior of the vehicle.

Series SB

Circular connectors Series SB for special applications

Connection of supply line and control cable for automatic train protection systems installed in bogies of railway vehicles. Fitted with silver or gold plated contacts in rubber sealed insulators, the SB series connectors are weather and water proof. The sturdy connectors feature impact resistant shells with threaded coupling for rapid, convenient connections.

FEATURES

- Water top up of battery
- Electrolyte circulation: Air blow-in system for batteries can now be shut off when connector is unmated
- Monitoring of battery by means of auxiliary and pilot contacts
- Approvals:

- Screw machine contacts, silver or gold plated
- Sturdy metal/plastic shells: Impact resistant, UL compliant, long life
- Sealed to IP69K when mated and IP67 when not mated, respectively
- Functional threaded coupling
- Electrical and mechanical characteristics to IEC 61984
- Approvals:

		SPECIFICATIONS
Multifunctional adapters for LV *	SB	
4 pilot contacts	5+PE / 6 pole / 14 pole	Number of contacts
_	1	Orientations
150 V	5+PE: 115 V / 6 pole: 42 V / 14 pole: 20 V	Rated voltage
20 A	16 A	Rated current
Copper wrought alloy Silver Crimp	Copper wrought alloy Silver / Gold Crimp, solder	Contacts Material Finish Terminal type
5,000	2,000	Mechanical endurance
	Threaded coupling	Coupling

* Except LV500 Series

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Series B Series EP Series ZH

Connectors for rail vehicles Series B

B Series connectors have been designed especially for the demanding railcar environment. They are superbly suited for power and control circuits on road and rail vehicles alike. An integrated interlocking circuit ensures that voltage is applied to the power circuit only when all covers are closed and all plugs have been mated or inserted into their respective dummy receptacles.

Connectors to UIC 541-5 VE Series EP

The connector is designed in accordance with the specifications of the international railway standard UIC 541-5. This heavy-duty connector is designed to ensure the electrical connection within a train for the electropneumatic brakes (EP brakes) as well as an electropneumatic emergency brake override.

Connectors to UIC 552 Series ZH

Designed in compliance with UIC 552, the proven ZH and ZS Series connectors have been the stock items of the Schaltbau product range for the railway industry since decades.

Rail vehicles equipped with a train line, such as passenger trains and multiple units, do need jumpers like these to rely on for smooth operation in the harsh railway environment.

- Rugged mechanical and electrical design
- Universally usable connectors for power and control circuits
- Easy replacement of components
- Easy assembly resulting in short assembly times
- Mechanically locking connector
- Approvals:

- Feedback:
 - Plug being mated: via an optional switching element integrated in the receptacle shell
 - End of train: via a pin contact in the dummy receptacle
- Rugged mechanical and electrical design
- Receptacle shell with metal handle
- Connector for power and signal transmission
- Approvals: [H]

- Rugged mechanical and electrical design
- Receptacle shell with metal handle
- Metal latch locking of mated plug in receptacle
- Pilot contact for feedback: optional switching element integrated in the receptacle is used for feedback signalling a plug being mated
- Optional key lock for locking receptacle and dummy receptacle

SPECIFICATIONS				
	В	EP (UIC 541-5 VE)	ZH (UIC 552)	
Number of contacts	2+PE/2+PE+3/2+PE+2/2+PE+2+2/ 3+PE+2/3+PE+4/4+PE/ 28+PE/29/59+PE	4+2+2+1 (+2)	1	
Orientations		-	-	
Rated voltage	400 V max.	250 V max.	3 kV AC/DC	
Rated current	Main contacts 400 A max. Control contacts 35 A max.	35 A max.	800 A (at -10°C)	
Contacts Material Finish Terminal type	Copper wrought alloy Silver / Nickel Crimp / solder / screw-type	Copper wrought alloy, brass Silver / Gold Crimp	Copper wrought alloy, brass Silver Crimp	
Mechanical endurance	5,000	10,000	5,000	
Coupling	Interlock circuit (handle)	Interlock circuit (handle)	Insertion force / interlocking	













Series UIC558 VE

i8 VE Series UIC-IT

Connectors to UIC 558 VE

The connector complies with railway standard UIC 558 VE. It connects lines used for remote control of lights, doors and public address systems in passenger coaches or multiple unit trains. It is also suitable for transmission of binary data, e.g. CAN bus. A new replacement insert will reduce maintenance and downtime considerably. Usually, if it is necessary to replace worn contacts, you have to cut the old cable in order to replace the insert. Now, there is no need of rewiring any longer. All you need do is exchange the replacement insert of the receptacle.

Connector UIC-IT for fast data communication

The UIC-IT Series connector is fitted with one or two 8 pole Gigabit Ethernet (GbE) module and 16 optional signal contacts providing a highly flexible, universal and reliable Ethernet connection. With a design life that will last for decades it is the best option for the harsh railway environment.

It is designed for use with various types of rail vehicles, making it possible to combine rolling stock of different manufacturers and railway operators.

- Break-away connector for a nondestructive separation of plug and receptacle when two electrically not decoupled vehicles move apart
- Increased corrosion resistance to chemicals, in particular to detergents containing acids or alkalis
- Keying prevents connectors from mismating with connectors carrying different inserts
- 13 pole plug intermateable with 18 pole receptacle in accordance with UIC 558 VE
- Approvals:

- Interface connector that offers reliable Ethernet data transmission (Ethernet)
 - 2x 8-pole Gigabit Ethernet module, shell orange
 - 1x 8-pole Gigabit Ethernet module + 16 signal contacts, shell yellow
 - 1x 8-pole Gigabit Ethernet module, shell green
- Gigabit Ethernet module: 360° shielded module for 4 data pairs for transmission of 10 GbE in a permanent link with CAT 7 compliant data cables
- Meets the requirements for closed circuit TV, traveller and passenger information systems, automatic passenger counters, voice control systems and diagnosis features
- Break-away connector in compliance with IRS 50558
- Approvals:

UIC 558 VE	l UIC-IT	SPECIFICATIONS
UIC 338 VE	UIC-II	
13/18/22+PE	8 pole Ethernet insert up to CAT 7: 2x orange, 1x yellow, 1x green 16 signal contacts, yellow only	Number of contacts
-	-	Orientations
25 V (no PE), 115 V (+ PE)	50 V	Rated voltage
10 A	1A	Rated current
Copper wrought alloy Silver Crimp	Copper wrought alloy Silver, gold Crimp	Contacts Material Finish Terminal type
10,000	10,000	Mechanical endurance
Break-away connector	Break-away connector	Coupling

Schaltbau GmbH

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with compliments:

Electrical Components and Systems for Railway Engineering and Industrial Applications







Snap-action switches

MAN TO

Contactors



Electrics for rolling stock

- Connectors manufactured to industry standards
- Connectors to suit the special requirements of communications engineering (MIL connectors)
- Charging connectors for battery-powered machines and systems
- Connectors for railway engineering, including UIC connectors
- Special connectors to suit customer requirements
- Snap-action switches with positive opening operation Snap-action switches with self-cleaning contacts
- **Enabling switches**
- Special switches to suit customer requirements
- Single and multi-pole DC contactors
- High-voltage AC/DC contactors
- Contactors for battery powered vehicles and power supplies
- Contactors for railway applications
- Terminal bolts and fuse holders
- DC emergency disconnect switches
- Special contactors to suit customer requirements
- Equipment for driver's cab
- Equipment for passenger use
- High-voltage switchgear
- High-voltage heaters
- High-voltage roof equipment
- Equipment for electric brakes
- Design and engineering of train electrics to customer requirements