

Just – Evotec Biologics

*Delivering low-cost flexible
manufacturing to biologics*

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Historically, our industry has used large-scale facilities to reliably produce and supply biologics

Substantial fixed assets and fit-for-purpose facilities that are now aging and inflexible



Nominal production bioreactor volumes of 20kL are some of the largest commercial scale for biopharmaceutical manufacturing

Unfortunately, this approach has not provided everyone access to these vital medicines

Macro trends are impacting affordability

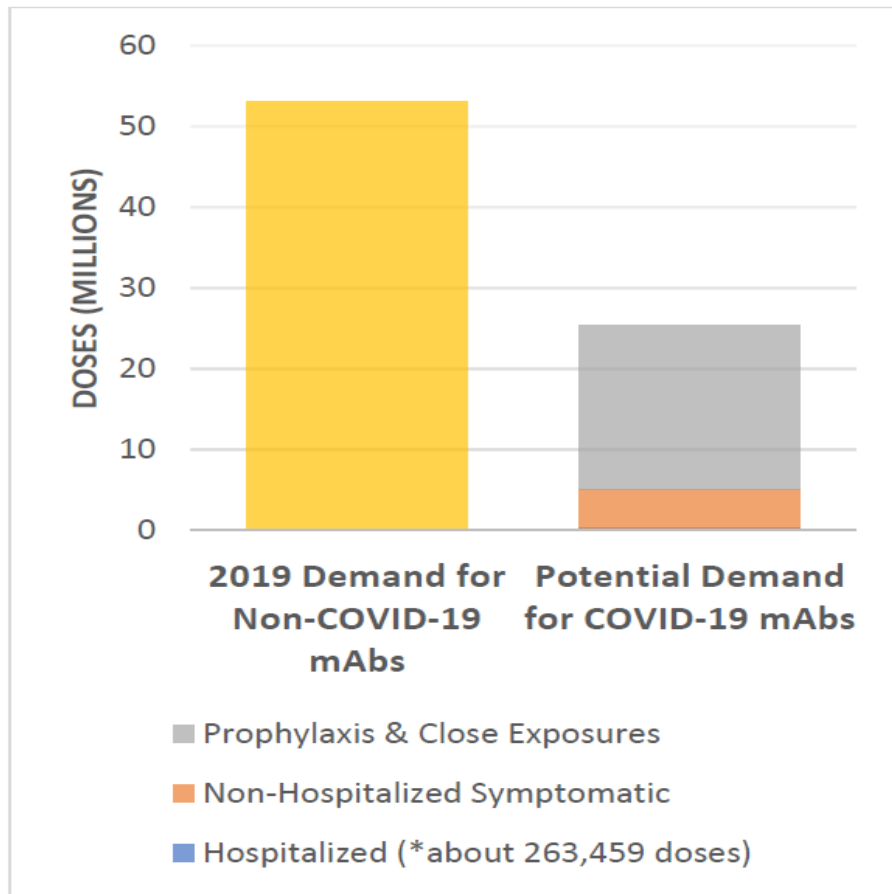
- **80% of the Planet**
 - Cannot afford most of the breakthrough therapeutics of modern biotechnology
- **\$2.6 Billion**
 - Cost to develop and gain marketing approval of a new biotherapeutic drug – *PhRMA (2015)*
- **Combination Therapy**
 - with biologics will dramatically increase the cost of a course of therapy
- **Precision Medicine**
 - will reduce treatable patient populations and put enormous pressure on pricing of breakthrough therapies



Rapid response efforts also strain existing biologics manufacturing capacity

Speed and flexible capacity solutions are necessary to mitigate potential constraints

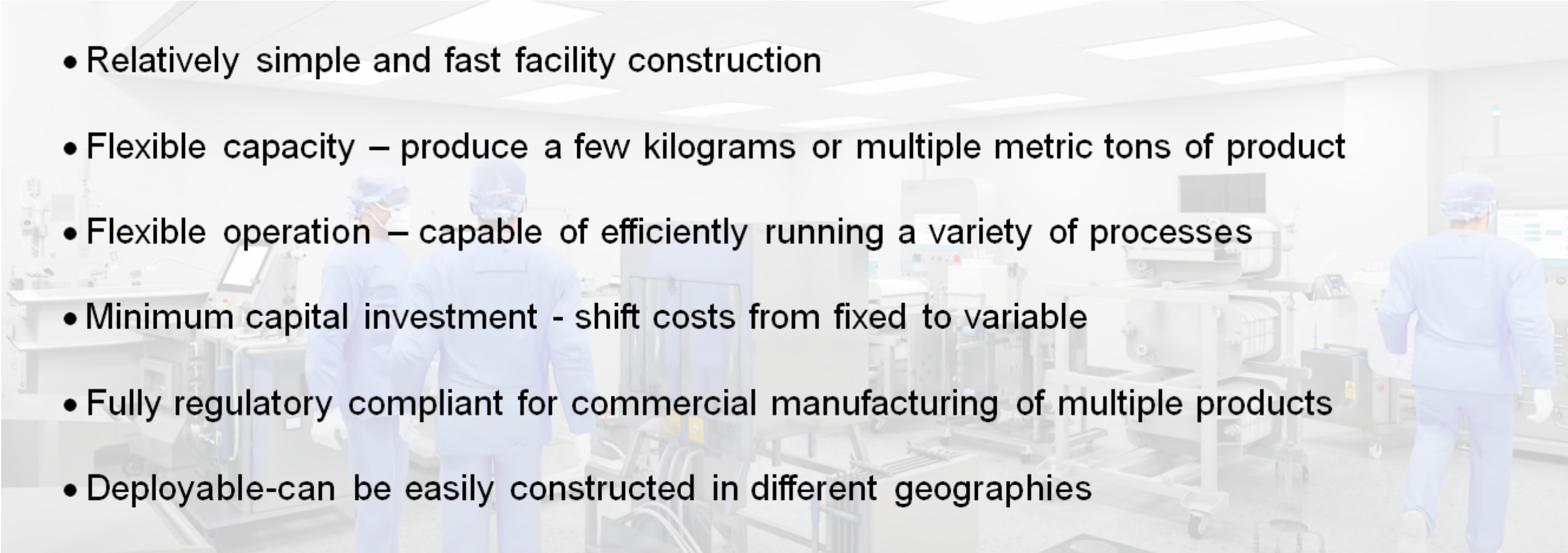
**Potential U.S. Demand for COVID-19 mAbs
(using current epidemic levels)⁴**



The challenge for our industry is how to meet maximal and timely production of effective COVID-19 therapies without creating shortages of important non-COVID-19 biologics

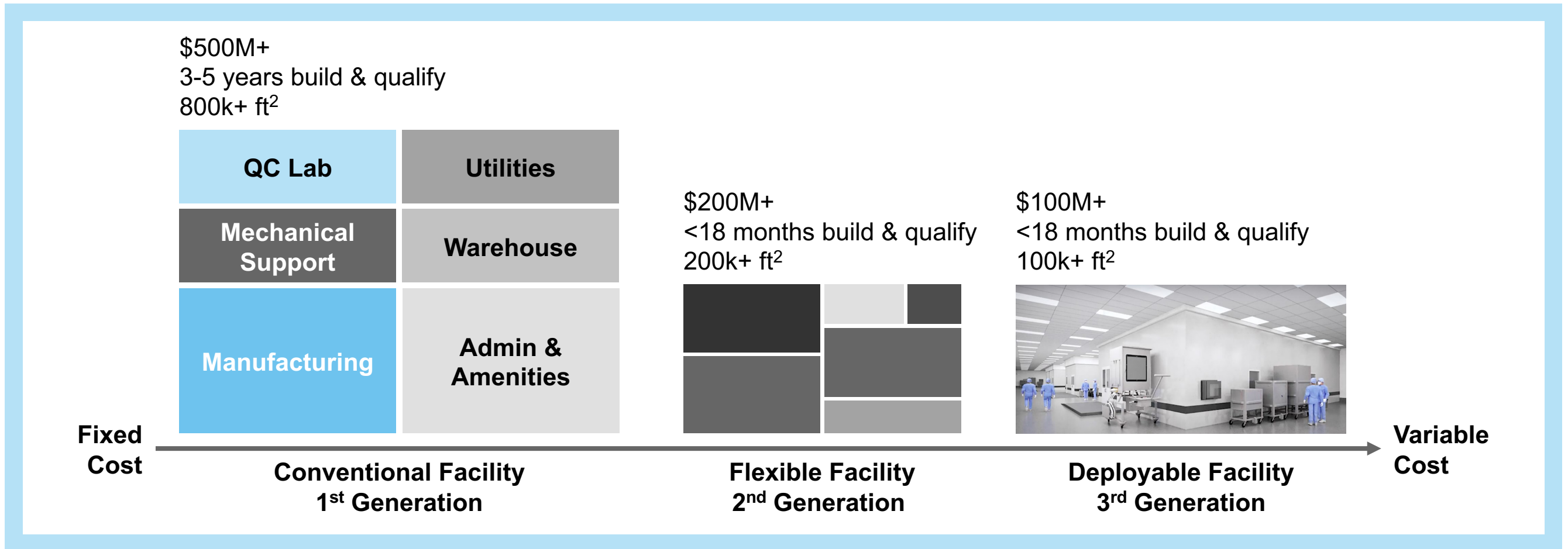
New biologics manufacturing approaches are necessary to aggressively meet these challenges

New plant design principles shift the complexity of the plant to the process

- 
- Relatively simple and fast facility construction
 - Flexible capacity – produce a few kilograms or multiple metric tons of product
 - Flexible operation – capable of efficiently running a variety of processes
 - Minimum capital investment - shift costs from fixed to variable
 - Fully regulatory compliant for commercial manufacturing of multiple products
 - Deployable-can be easily constructed in different geographies

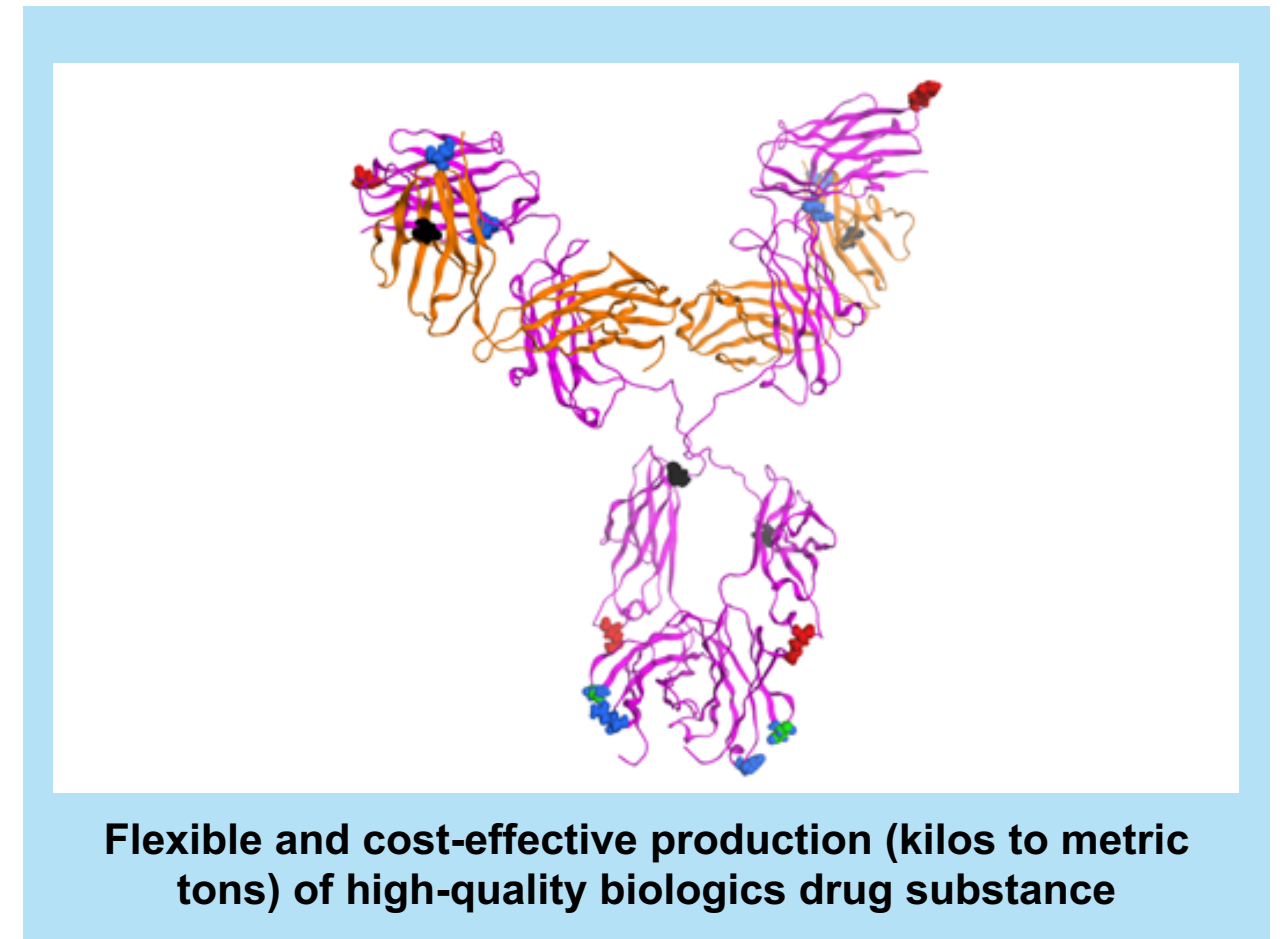
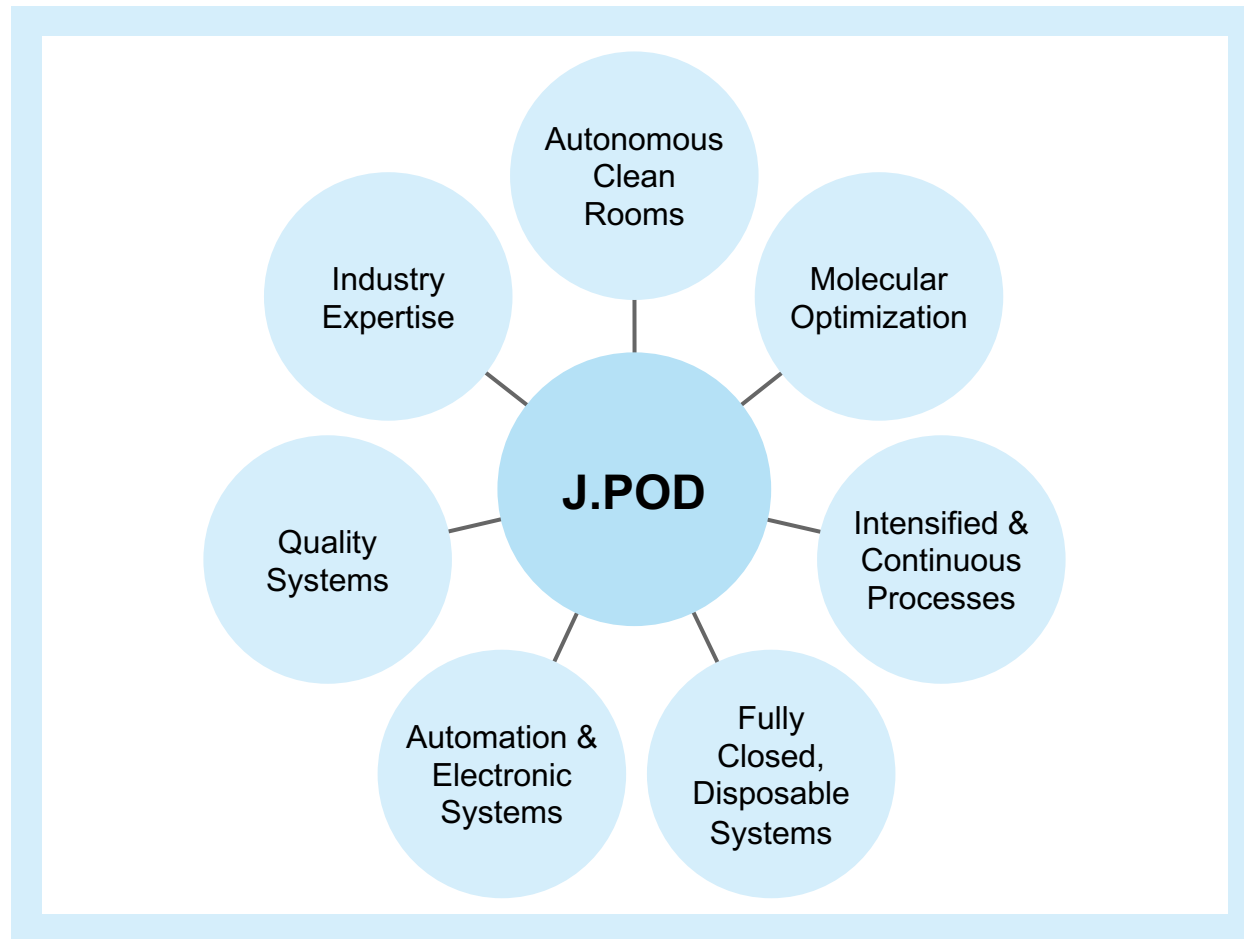
J.POD facilities reduce capital expense and shift operating costs from fixed to variable

J.POD – lower cost, flexible and deployable manufacturing approach



It's more than a rapidly deployed building

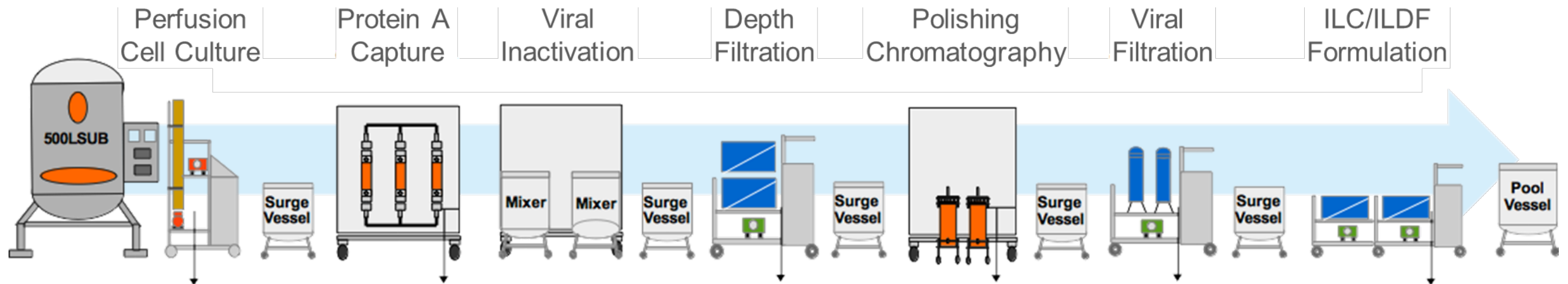
Applied technologies are foundational for the platform



Continuous processing enables a small footprint, while delivering high mass output

Leverages traditional batch operations

- Reoccurring traditional batch operations using connected equipment and automation for continuous processing
 - Simplifies approach to scale down qualification, and thus viral and process validation
 - Large intermediate pool tanks become small single-use surge vessels (SUSVs)
- Drive to fully/functionally closed systems for bioburden control of long duration processing



Shifting complexity and cost from the facility to the process

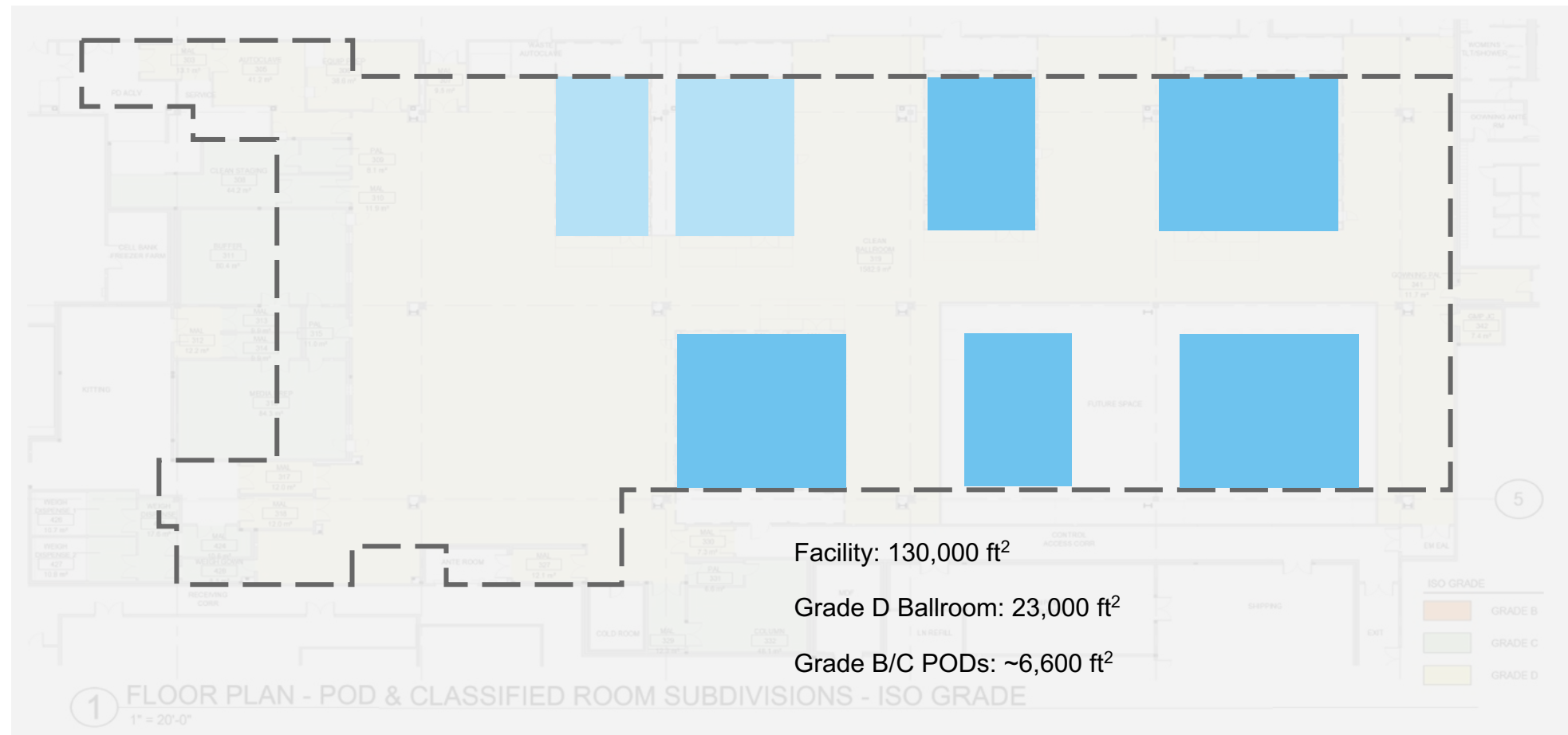
No central CIP and SIP systems and associated piping are required



Processing space is expensive to build and operate, but will only be a small fraction of the facility footprint

Total Grade B and Grade C space represents <10% of the total site footprint

PODs can be added, removed, or reconfigured to adjust capacity for maximum flexibility



■ Grade B POD ■ Grade C 8 POD - - Grade D Ballroom

An appropriately sized warehouse can serve as the building shell

Advanced manufacturing technologies applied in a simple facility design

View of Building Shell Exterior



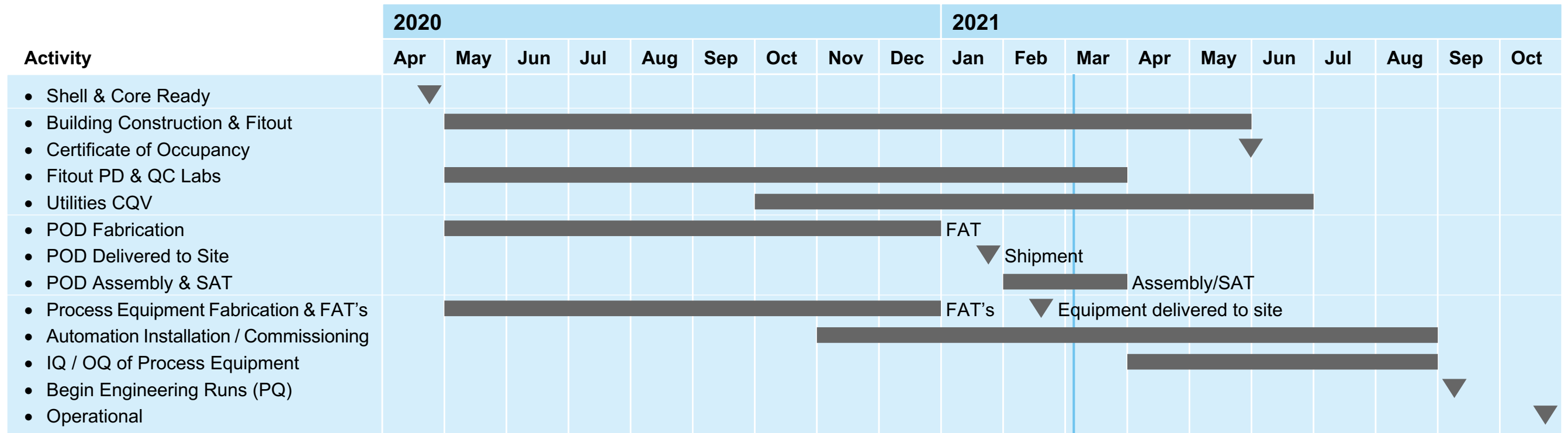
View of Building Shell Interior



This approach can enable regional deployment into different geographies

Rapid build: 16 months from shell & core to engineering (PQ) runs

J.POD construction and fabrication schedule



- Parallel construction, fabrication, and CQV activities facilitate speed
- Lessons learned will be leveraged to reduce future facilities timelines

POD delivery and placement into facility

Twelve modules, forming 5 PODs, placed in ~12 hours

POD Delivery



PODs moving into facility



PODs moved into place



When completed it will look something like this

3-D rendered views from detailed design drawings

View of PODs from Grade D Ballroom



Inside View of Grade C POD



Closing Remarks

- New approaches to biologics manufacturing are necessary to meet the challenges we currently face, as well as those we may meet in the future
- Advanced technologies applied in well designed and relatively simple and inexpensive manufacturing facilities will deliver flexible capacity for manufacturing high quality biologics at a reasonable cost

Design and apply innovative technologies to dramatically expand global access to biotherapeutics

Questions?

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