

setup

Field	Comments
Create on Prod. Order Refresh	Switches the various options for automatic Inspection plan creation on or off
Create on Insert Lot Information	
Create on Insert Serial No. Information	
Create on Receipt Posting	
Create on Output Posting	
Release Lot/Serial No. if Inspection Passed	Allows the program to release a lot or serial no. when the Pass button is set and the Inspection Order closed
Inspection Order Unique per Lot/Serial No.	Prevents the existence of more than one Inspection Order for a given lot or serial no. at any point in time
Inspection Template No. Series	Number Series for the Inspection Templates
Inspection Template Version No. Series	Number Series for the Inspection Template Versions
Inspection Order No. Series	Number Series for the Inspection Orders
Inspection Plan No. Series	Number Series for the Inspection Order Plans
Inspection Plan Version No. Series	Number Series for the Inspection Plan Versions

1.1 Permissions

The following permission sets are included in the ASQC app:

ASQC Administrator

The *ASQC Administrator* role is intended to reflect a head of quality lab supervisor's or a comparable position's duties.

Objects		Permissions			
Table No.	Table Name	Read	Insert	Modify	Delete
70574600	ASQC Setup ASQC	Yes	Yes	Yes	Yes
70574601	Inspection Standard ASQC	Yes	Yes	Yes	Yes
70574602	Inspection Property ASQC	Yes	Yes	Yes	Yes
70574603	Inspection Plan Header ASQC	Yes	Yes	Yes	Yes
70574604	Inspection Plan Lines ASQC	Yes	Yes	Yes	Yes
70574605	Inspection Plan Version ASQC	Yes	Yes	Yes	Yes
70574606	Inspect. Template Header ASQC	Yes	Yes	Yes	Yes
70574607	Inspection Template Lines ASQC	Yes	Yes	Yes	Yes
70574608	Inspect. Template Version ASQC	Yes	Yes	Yes	Yes
70574609	Inspection Order Header ASQC	Yes	Yes	Yes	Yes
70574610	Inspection Order Lines ASQC	Yes	Yes	Yes	Yes
70574611	Samples Buffer ASQC	Yes	Yes	Yes	Yes
70574612	Q-Control Cue ASQC	Yes	Yes	Yes	Yes
70574613	Inspection Levels ASQC	Yes	Yes	Yes	Yes
70574614	Sample Size Codes ASQC	Yes	Yes	Yes	Yes
70574615	Sample Sizes ASQC	Yes	Yes	Yes	Yes
70574616	Inspection Order Samples ASQC	Yes	Yes	Yes	Yes
70574617	Translation ASQC	Yes	Yes	Yes	Yes

ASQC User

The ASQC *User* role is intended for laboratory personnel whose duty is to perform measurement.

Objects		Permissions			
Table No.	Table Name	Read	Insert	Modify	Delete
70574600	ASQC Setup ASQC	Yes			
70574601	Inspection Standard ASQC	Yes			
70574602	Inspection Property ASQC	Yes			
70574603	Inspection Plan Header ASQC	Yes			
70574604	Inspection Plan Lines ASQC	Yes			
70574605	Inspection Plan Version ASQC	Yes			
70574606	Inspect. Template Header ASQC	Yes			
70574607	Inspection Template Lines ASQC	Yes			
70574608	Inspect. Template Version ASQC	Yes			
70574609	Inspection Order Header ASQC	Yes			
70574610	Inspection Order Lines ASQC	Yes		Yes	
70574611	Samples Buffer ASQC	Yes	Yes	Yes	Yes
70574612	Q-Control Cue ASQC	Yes		Yes	
70574613	Inspection Levels ASQC	Yes			
70574614	Sample Size Codes ASQC	Yes			
70574615	Sample Sizes ASQC	Yes			
70574616	Inspection Order Samples ASQC	Yes			
70574617	Translation ASQC	Yes			

1.2 User Setup

On the User Setup table the following settings may be made:

USER SETUP | WORK DATE: 27.01.2022 ✓ SAVED

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USER ID ↑	SET NEXT CALIBRATION	RELEASE LOT NO./SERIAL NO.	CHANGE INSPECTION TEMPLATE STATUS	CHANGE INSPECTION PLAN STATUS	CHANGE INSPECTION ORDER STATUS	SET PASS ON INSPECTION ORDER	ALLOW POSTING IF TRACKING INFO. "UNTESTED"
ALPHA\AZIZ	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
ALPHA\MARCO	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ALPHA\MARVIN	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
ALPHA\PATRICK	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ALPHA\ROBERT	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Field	Comment: User is allowed to...
Set Next Calibration Date	Set the Next Calibration Date on the Inspection Equipment card
Release Lot No./Serial No.	Set the Status on a Lot or Serial No. card
Change Inspection Template Status	Change the Status on Inspection Templates
Change Inspection Plan Status	Change the Status on Inspection Plans
Change Inspection Order Status	Change the Status on Inspection Orders
Set Pass on Inspection Order	Change the Pass switch on Inspection Orders
Allow Posting if Tracking Info. "Untested"	User may post Lots / Serial Nos. if the QC Status is "Untested"