

Certified Reference Material **Certificate of Analysis**

Product ID: MBH-AL3104-20

ISO
17034:2016

ISO/IEC
17025:2017

ISO
9001:2015

Product Description: Aluminum Alloy, AA3104 / A93104

Description and Intended Use: This **Certified Reference Material** is covered under the scope of accreditation to **ISO 17034** by LGC Standards - Manchester, NH. As an ISO 17034 certified reference material, appropriate use of this material will fulfill the certified reference material and traceability requirements for use in **ISO 17025** accredited laboratories. This CRM may come in the form of a solid disk, or chips. The intended use of this CRM may include, but is not limited to, the calibration of instruments and the validation of analytical methods.

Certified Values listed in wt.% with associated uncertainties

Be 0.0005 ± 0.0001	Bi 0.009 ± 0.001	Cd 0.0053 ± 0.0002	Cr 0.024 ± 0.001
Cu 0.197 ± 0.005	Fe 0.315 ± 0.008	Ga 0.0057 ± 0.0005	Mg 1.10 ± 0.02
Mn 1.07 ± 0.02	Ni 0.043 ± 0.002	Pb 0.011 ± 0.002	Sb 0.004 ± 0.001
Si 0.23 ± 0.01	Sn 0.031 ± 0.005	Sr 0.0040 ± 0.0002	Ti 0.059 ± 0.003
V 0.037 ± 0.002	Zn 0.098 ± 0.004	Zr 0.008 ± 0.001	

Indicative Values listed in ppm

Ag (<5)	Al (96.8%)	As (40)	B (12)	Ca (<70)	Co (<3)	Na (<50)
P (<50)	S (<10)					

Homogeneity and Uncertainty: "Uncertainty" values, as reported adjacent to certified concentration values, are based on a 95% Confidence Interval. These estimated uncertainties include the combined effects of method imprecision, material inhomogeneity, and any bias between methods. Homogeneity data from experimental XRF results are reflected in both the overall statistics and certified data. Homogeneity samples are selected by a systematic sampling procedure. The number of samples may be determined by equation 1, where N_{prod} is the number of units produced and N_{min} is the number of samples used for homogeneity testing. These samples are arranged in a simple randomized design such that each sample is analyzed multiple times by XRF. Homogeneity may also be determined within sample using an applied version of ASTM E826. A single factor ANOVA is used to calculate uncertainty due to inhomogeneity (U_{hom}). Uncertainty of the material is calculated by equation 2, where $H=U_{hom}$, S = Standard deviation, t = t-value at 95% CI, and n = number of observations.

$$1. N_{MIN} = \max(10, \sqrt[3]{N_{PROD}})$$

$$2. U_{CRM} = \frac{\sqrt{H^2 + S^2}}{\sqrt{n}} * t$$

Certification Laboratories: Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognized reference materials. Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

- LGC Standards - Manchester, NH
- RSML - Bengaluru, India
- NSL Analytical Services - Cleveland, OH
- Laboratory Testing, Inc. - Hatfield, PA
- Connecticut Metallurgical, Inc. - East Hartford, CT
- IMR Test Labs - Lansing, NY
- SGS MSI - Melrose Park, IL
- Scrooby's Laboratory Service - Rynfield, South Africa
- Applied Technical Services - Marietta, GA
- EAG Laboratories - Liverpool, NY
- AnchorCert Analytical - Birmingham, UK
- Luvac Inc. - Boylston, MA

Instructions for Use: The test surface is on the opposite side of the labeled surface, which includes the material identification. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing, as these processes may contaminate the surface. The minimum sample size for chips should be individually evaluated based on the analytical technique used; this would typically be greater than 0.1 grams. The material should be stored in a cool, dry location when not in use. Chips are not recommended for gas analysis.

Period of Validity: The certification of this material is valid indefinitely, within the uncertainty specified, provided the material is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the material is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.


Kimberly Halkotis, Global Product Manager

October 7, 2021
Certification Date



ISO 17034 Accredited: Reference Materials
Producer, Certificate # 2848.02
ISO/IEC 17025 Accredited: Chemical
Testing, Certificate # 2848.01

Conditions of Sale and Supply: All CRMs & RMs sold are subject to applicable LGC Standard Terms and Conditions of Sale.



The following data represents all pertinent information reported as it applies to the chemical characterization of this material.

	Ag	Al	As	B	Be	Bi	Ca	Cd	Co	Cr	Cu	Fe	Ga	Mg
1	0.0003	96.635	0.0003	0.0006	0.0004	0.0060	0.0015	0.0049	0.0003	0.0210	0.1860	0.2780	0.0050	1.0300
2	<0.0001	96.710	0.0050	0.0007	0.0004	0.0062	0.0060	0.0050	0.0003	0.0211	0.1860	0.2950	0.0050	1.0607
3	<0.0001	96.800	0.0050	0.0007	0.0006	0.0080	<0.005	0.0050	0.0004	0.0220	0.1870	0.3030	0.0051	1.0620
4	<0.0005	96.900	0.0055	0.0018	0.0006	0.0083		0.0050	<0.0001	0.0220	0.1887	0.3090	0.0051	1.0739
5	<0.0005	96.960	<0.001	0.0022	0.0006	0.0087		0.0052	<0.0005	0.0226	0.1903	0.3122	0.0053	1.0770
6	<0.001		<0.001	<0.0001	0.0006	0.0090		0.0053	<0.0005	0.0234	0.1917	0.3190	0.0058	1.0917
7	<0.001		<0.005	<0.0001	<0.001	0.0091		0.0053	<0.001	0.0236	0.1945	0.3190	0.0059	1.1000
8				<0.001	<0.001	0.0097		0.0055	<0.001	0.0240	0.1962	0.3200	0.0060	1.1005
9						0.0103		0.0055		0.0240	0.1980	0.3200	0.0061	1.1020
10						0.0109		0.0055		0.0241	0.1990	0.3200	0.0073	1.1100
11						0.0110		0.0056		0.0250	0.2000	0.3211	<0.001	1.1110
12						0.0120		0.0060		0.0251	0.2050	0.3229	<0.005	1.1120
13						0.0129				0.0264	0.2070	0.3237		1.1140
14										0.0265	0.2095	0.3271		1.1300
15										0.0269	0.2133	0.3418		1.1400
16														1.1587
17														
18														
19														
20														
Mean	0.0003	96.801	0.0040	0.0012	0.0005	0.0094	0.0038	0.0053	0.0003	0.0238	0.1968	0.3155	0.0057	1.0983
STDV		0.1331	0.0024	0.0007	0.0001	0.0020	0.0032	0.0003	0.0001	0.0019	0.0088	0.0149	0.0007	0.0323
Certified	(<0.0005)	(96.8)	(0.004)	(0.0012)	0.0005	0.009	(<0.007)	0.0053	(<0.0003)	0.024	0.197	0.315	0.0057	1.10
U _{CRM}					0.0001	0.001		0.0002		0.001	0.005	0.008	0.0005	0.02
Methods	O,IM,I	I,O	O,IM,I	O,IM,I	O,IM,I	O,I,IM,X	O,IM	O,I,IM,X	O,IM,I	O,I,IM,X	O,I,X	O,I,IM,X	O,IM,I,X	O,I,X

	Mn	Na	Ni	P	Pb	S	Sb	Si	Sn	Sr	Ti	V	Zn	Zr
1	1.0000	0.0018	0.0350	0.0019	0.0069	0.0009	0.0010	0.2106	0.0160	0.0036	0.0500	0.0300	0.0810	0.0040
2	1.0100	<0.001	0.0380	<0.0001	0.0080	0.0015	0.0029	0.2150	0.0235	0.0037	0.0500	0.0303	0.0850	0.0049
3	1.0530	<0.005	0.0409	<0.005	0.0083	<0.0001	0.0034	0.2160	0.0280	0.0038	0.0530	0.0306	0.0870	0.0070
4	1.0598		0.0410		0.0088	<0.0005	0.0039	0.2167	0.0280	0.0040	0.0545	0.0340	0.0920	0.0073
5	1.0600		0.0410		0.0089		0.0040	0.2185	0.0300	0.0040	0.0560	0.0340	0.0940	0.0075
6	1.0620		0.0414		0.0094		0.0040	0.2200	0.0302	0.0040	0.0569	0.0358	0.0959	0.0075
7	1.0650		0.0424		0.0100		0.0040	0.2217	0.0305	0.0041	0.0570	0.0364	0.0978	0.0080
8	1.0656		0.0428		0.0103		0.0050	0.2287	0.0310	0.0042	0.0578	0.0368	0.0983	0.0080
9	1.0680		0.0429		0.0110		0.0050	0.2320	0.0311	0.0043	0.0580	0.0370	0.0986	0.0080
10	1.0760		0.0431		0.0120		0.0065	0.2343	0.0314	0.0044	0.0582	0.0372	0.0994	0.0080
11	1.0777		0.0434		0.0120		<0.002	0.2360	0.0332	<0.01	0.0591	0.0374	0.1000	0.0082
12	1.0780		0.0438		0.0121			0.2460	0.0342		0.0610	0.0390	0.1000	0.0094
13	1.0900		0.0440		0.0138			0.2730	0.0563		0.0619	0.0407	0.1004	0.0101
14	1.0930		0.0452		0.0142						0.0627	0.0420	0.1010	
15	1.1125		0.0456		0.0159						0.0630	0.0450	0.1020	
16	1.1217		0.0513		<0.002						0.0659	0.0452	0.1048	
17											0.0718		0.1050	
18													0.1171	
19														
20														
Mean	1.0683	0.0018	0.0426	0.0019	0.0108	0.0012	0.0040	0.2283	0.0310	0.0040	0.0586	0.0370	0.0977	0.0075
STDV	0.0312		0.0035		0.0025	0.0004	0.0014	0.0168	0.0089	0.0003	0.0055	0.0047	0.0082	0.0016
Certified	1.07	(<0.005)	0.043	(<0.005)	0.011	(<0.001)	0.004	0.23	0.031	0.0040	0.059	0.037	0.098	0.008
U _{CRM}	0.02		0.002		0.002	0.001	0.001	0.005	0.0002	0.003	0.002	0.002	0.004	0.001
Methods	O,I,X	O,IM	O,I,IM,X	O,IM	O,I,IM,X	O,C	O,IM,X,I	O,I,IM,X	O,I,IM,X	O,IM,I,X	O,I,IM,X	O,I,IM,X	O,I,IM,X	O,IM,I,X

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

