

Certificate of Analysis

IARM FeS7-18

Tool Steel AISI S-7 / T41907

Certified Reference Material

Certified Values listed in wt.% with associated uncertainties

| | | | | | | | |
|-----------|------------------------|-----------|------------------------|-----------|------------------------|-----------|------------------------|
| Al | 0.015 ± 0.002 | As | 0.005 ± 0.001 | C | 0.51 ± 0.01 | Co | 0.0106 ± 0.0009 |
| Cr | 3.28 ± 0.04 | Cu | 0.128 ± 0.004 | Mn | 0.271 ± 0.007 | Mo | 1.39 ± 0.02 |
| N | 0.0102 ± 0.0004 | Nb | 0.005 ± 0.003 | Ni | 0.170 ± 0.007 | O | 0.0023 ± 0.0006 |
| P | 0.021 ± 0.001 | Pb | 0.0003 ± 0.0001 | S | 0.0032 ± 0.0004 | Sb | 0.0016 ± 0.0007 |
| Si | 0.47 ± 0.02 | Sn | 0.006 ± 0.002 | Ti | 0.0014 ± 0.0003 | V | 0.233 ± 0.003 |
| W | 0.016 ± 0.002 | Zn | 0.0011 ± 0.0006 | | | | |

Indicative Values listed in ppm

| | | | | | | |
|----------|----------|-----------|----------|------------|--------|----------|
| B (3) | Be (<50) | Bi (<150) | Cd (<10) | Fe (93.6%) | H (<1) | Mg (<30) |
| Ta (<20) | Zr (<60) | | | | | |

Description and Intended Use

This **Certified Reference Material** is covered under the scope of accreditation to **ISO 17034** by LGC Standards - Manchester, NH. As an ISO 17034 certified reference material, appropriate use of this material will fulfill the certified reference material and traceability requirements for use in **ISO 17025** certified laboratories. This CRM may come in the form of a solid disk or chips. The intended use of this CRM may include, but is not limited to, the calibration of instruments and the validation of analytical methods.

Instructions for Use

1. The test surface for disks is on the opposite side of the labeled surface, which includes the material identification. The entire thickness of the unit is certified. However, the user is cautioned not to measure disks less than 2 mm thick when using X-ray fluorescence spectrometry. Each packaged disk has been prepared by finishing the test surface using a lathe. The user must determine the correct surface preparation procedure for each analytical technique. The user is cautioned to use care when either resurfacing the disk or performing additional polishing, as these processes may contaminate the surface.
2. The minimum sample size for chips should be individually evaluated based on the analytical technique used; this would typically be greater than 0.1 grams.
3. The material should be stored in a cool, dry location when not in use.
4. Chips are not recommended for gas analysis.

The following data represents all pertinent information reported as it applies to the chemical characterization of this material.

| | Al | As | C | Co | Cr | Cu | Mn | Mo | N | Nb | Ni | O | P | Pb | S | Sb |
|------------------|--------------|--------------|-------------|---------------|-------------|--------------|--------------|-------------|---------------|--------------|--------------|---------------|--------------|---------------|---------------|---------------|
| 1 | 0.0102 | 0.0019 | 0.4827 | 0.0081 | 3.144 | 0.1180 | 0.2573 | 1.340 | 0.0097 | 0.0005 | 0.1470 | 0.0015 | 0.0160 | 0.0001 | 0.0026 | 0.0007 |
| 2 | 0.0117 | 0.0040 | 0.4910 | 0.0083 | 3.205 | 0.1190 | 0.2600 | 1.349 | 0.0098 | 0.0006 | 0.1551 | 0.0016 | 0.0175 | 0.0002 | 0.0028 | 0.0011 |
| 3 | 0.0119 | 0.0042 | 0.5030 | 0.0100 | 3.245 | 0.1233 | 0.2610 | 1.360 | 0.0100 | 0.0007 | 0.1610 | 0.0020 | 0.0181 | 0.0002 | 0.0029 | 0.0013 |
| 4 | 0.0128 | 0.0043 | 0.5091 | 0.0104 | 3.271 | 0.1238 | 0.2629 | 1.362 | 0.0100 | 0.0023 | 0.1660 | 0.0024 | 0.0190 | 0.0002 | 0.0030 | 0.0015 |
| 5 | 0.0140 | 0.0047 | 0.5110 | 0.0106 | 3.276 | 0.1254 | 0.2672 | 1.370 | 0.0101 | 0.0024 | 0.1686 | 0.0024 | 0.0199 | 0.0003 | 0.0030 | 0.0016 |
| 6 | 0.0140 | 0.0050 | 0.5186 | 0.0108 | 3.290 | 0.1260 | 0.2675 | 1.379 | 0.0102 | 0.0037 | 0.1720 | 0.0030 | 0.0211 | 0.0005 | 0.0030 | 0.0020 |
| 7 | 0.0149 | 0.0052 | 0.5253 | 0.0113 | 3.297 | 0.1281 | 0.2690 | 1.380 | 0.0104 | 0.0038 | 0.1734 | 0.0030 | 0.0217 | 0.0005 | 0.0030 | 0.0029 |
| 8 | 0.0160 | 0.0070 | 0.5317 | 0.0114 | 3.300 | 0.1290 | 0.2690 | 1.381 | 0.0110 | 0.0046 | 0.1743 | | 0.0219 | | 0.0033 | |
| 9 | 0.0163 | | 0.5395 | 0.0117 | 3.303 | 0.1308 | 0.2720 | 1.400 | 0.0110 | 0.0060 | 0.1760 | | 0.0220 | | 0.0039 | |
| 10 | 0.0170 | | | 0.0119 | 3.306 | 0.1310 | 0.2726 | 1.413 | | 0.0100 | 0.1820 | | 0.0221 | | 0.0044 | |
| 11 | 0.0171 | | | 0.0122 | 3.350 | 0.1320 | 0.2740 | 1.433 | | 0.0160 | 0.1830 | | 0.0222 | | | |
| 12 | 0.0190 | | | | 3.359 | 0.1350 | 0.2900 | 1.445 | | | 0.1834 | | 0.0229 | | | |
| 13 | | | | | | 0.1460 | 0.2950 | 1.457 | | | | | 0.0230 | | | |
| 14 | | | | | | | | | | | | | | | | |
| 15 | | | | | | | | | | | | | | | | |
| Mean | 0.0146 | 0.0045 | 0.512 | 0.0106 | 3.279 | 0.1283 | 0.2706 | 1.390 | 0.0102 | 0.0046 | 0.1702 | 0.0023 | 0.0206 | 0.0003 | 0.0032 | 0.0016 |
| STDV. | 0.0026 | 0.0014 | 0.019 | 0.0014 | 0.059 | 0.0073 | 0.0110 | 0.037 | 0.0005 | 0.0047 | 0.0113 | 0.0006 | 0.0023 | 0.0002 | 0.0005 | 0.0007 |
| Certified | 0.015 | 0.005 | 0.51 | 0.0106 | 3.28 | 0.128 | 0.271 | 1.39 | 0.0102 | 0.005 | 0.170 | 0.0023 | 0.021 | 0.0003 | 0.0032 | 0.0016 |
| U _{CRM} | 0.002 | 0.001 | 0.01 | 0.0009 | 0.04 | 0.004 | 0.007 | 0.02 | 0.0004 | 0.003 | 0.007 | 0.0006 | 0.001 | 0.0001 | 0.0004 | 0.0007 |
| Methods | I,IM,O | IM,I,A | C,O | I,IM,O,X | I,O,X | I,IM,O,X | I,IM,O,X | I,O,X | F | I,IM,O,X | I,IM,O,X | F | I,IM,O,X | IM,I,A | C,O | IM,I,A |

| | Si | Sn | Ti | V | W | Zn | B | Be | Bi | Cd | Fe | H | Mg | Ta | Zr |
|------------------|-------------|--------------|---------------|--------------|--------------|---------------|-----------------|--------------------|--------------------|--------------------|---------------|---------------------|--------------------|--------------------|--------------------|
| 1 | 0.4330 | 0.0029 | 0.0009 | 0.2240 | 0.0131 | 0.0002 | 0.0001 | 0.0010 | 0.0076 | 0.0007 | 93.314 | 0.00004 | 0.0003 | 0.0001 | 0.0011 |
| 2 | 0.4448 | 0.0057 | 0.0012 | 0.2294 | 0.0133 | 0.0008 | 0.0001 | <0.005 | 0.0130 | <0.001 | 93.490 | 0.0001 | 0.0029 | 0.0013 | 0.0035 |
| 3 | 0.4540 | 0.0060 | 0.0012 | 0.2300 | 0.0136 | 0.0008 | 0.0003 | | | <0.001 | 93.490 | <0.001 | <0.001 | <0.0001 | 0.0057 |
| 4 | 0.4570 | 0.0061 | 0.0013 | 0.2310 | 0.0139 | 0.0013 | 0.0007 | | | | 93.600 | | <0.001 | <0.0001 | <0.0005 |
| 5 | 0.4579 | 0.0063 | 0.0013 | 0.2318 | 0.0145 | 0.0015 | <0.0001 | | | | 93.914 | | <0.001 | <0.0001 | <0.0001 |
| 6 | 0.4691 | 0.0065 | 0.0017 | 0.2324 | 0.0151 | 0.0019 | <0.0005 | | | | | | <0.002 | <0.001 | <0.001 |
| 7 | 0.4770 | 0.0067 | 0.0018 | 0.2330 | 0.0160 | | <0.0005 | | | | | | <0.002 | <0.001 | <0.001 |
| 8 | 0.4777 | 0.0100 | 0.0019 | 0.2350 | 0.0160 | | <0.001 | | | | | | <0.002 | <0.001 | <0.002 |
| 9 | 0.4885 | | | 0.2360 | 0.0182 | | <0.005 | | | | | | <0.005 | | <0.005 |
| 10 | 0.4890 | | | 0.2380 | 0.0184 | | <0.005 | | | | | | | | |
| 11 | 0.4910 | | | 0.2400 | 0.0187 | | | | | | | | | | |
| 12 | 0.4920 | | | | 0.0210 | | | | | | | | | | |
| 13 | 0.5290 | | | | | | | | | | | | | | |
| 14 | | | | | | | | | | | | | | | |
| 15 | | | | | | | | | | | | | | | |
| Mean | 0.4738 | 0.0063 | 0.0014 | 0.2328 | 0.0160 | 0.0011 | 0.0003 | | 0.0103 | | 93.562 | 0.0001 | 0.0016 | 0.0007 | 0.0034 |
| STDV. | 0.0252 | 0.0019 | 0.0003 | 0.0044 | 0.0026 | 0.0006 | 0.0003 | | 0.0038 | | 0.222 | 0.0000 | 0.0018 | 0.0009 | 0.0023 |
| Certified | 0.47 | 0.006 | 0.0014 | 0.233 | 0.016 | 0.0011 | (0.0003) | (<0.005) | (<0.015) | (<0.001) | (93.6) | (<0.0001) | (<0.003) | (<0.002) | (<0.006) |
| U _{CRM} | 0.02 | 0.002 | 0.0003 | 0.003 | 0.002 | 0.0006 | | | | | | | | | |
| Methods | I,O,X | IM,I,O,A | I,IM,O | I,IM,O,X | I,IM,O,X | I,IM | I,IM | IM | IM | IM | I,O,X | F | IM | IM,I | I,IM |

Legend: W = Classical, C = Combustion, F = Fusion, A = AA or GFAA, I = ICP or DCP, IM=ICP-MS, D = DC Arc, O = AES, X = XRF, G = GDAES or GDMS, H = Hollow Cathode AES

Certification Laboratories

| | | | |
|---------------------------------------|-------------------|-------------------------|------------------|
| Laboratory Testing, Inc. | Hatfield, PA | NSL Analytical Services | Cleveland, OH |
| IMR Test Labs | Lansing, NY | Dirats Laboratories | Westfield, MA |
| Applied Technical Services | Marietta, GA | EAG Laboratories | Liverpool, NY |
| LGC Standards | Manchester, NH | Luvak Laboratories Inc. | Boylston, MA |
| Massachusetts Materials Research Inc. | West Boylston, MA | SGS MSI | Melrose Park, IL |

Certification laboratories have demonstrated performance and traceability by utilizing a variety of test methods under the scope of ISO 17025 or have demonstrated equivalent performance. Some of the specific CRMs and SRMs used in the analysis of the material covered by this certificate are:

NIST 361 NIST 363 NIST 36B NIST 856 NIST 184 IARM 6D LECO 501-502

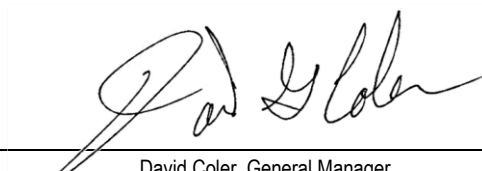
Homogeneity and Uncertainty

"Uncertainty" values, as reported adjacent to certified concentration values, are based on a 95% Confidence Interval. These estimated uncertainties include the combined effects of method imprecision, material inhomogeneity, and any bias between methods. Homogeneity data from experimental XRF results are reflected in both the overall statistics and certified data. Homogeneity samples are selected by a systematic sampling procedure. The number of samples may be determined by equation 1, where N_{prod} is the number of units produced and N_{min} is the number of samples used for homogeneity testing. These samples are arranged in a simple randomized design such that each sample is analyzed multiple times by XRF. Homogeneity may also be determined within sample using an applied version of ASTM E826. A single factor ANOVA is used to calculate uncertainty due to inhomogeneity (U_{hom}). Uncertainty of the material is calculated by equation 2, where $H=U_{hom}$, S = Standard deviation, t = t-value at 95% CI, and n = number of observations.

$$1. N_{min} = \max(10, \sqrt[3]{N_{prod}}) \qquad 2. U_{CRM} = \frac{\sqrt{H^2 + S^2}}{\sqrt{n}} * t$$

Expiration

The certification of this material is valid indefinitely, within the uncertainty specified, provided the material is handled and stored in accordance with the instructions stated on this certificate. The certification is nullified if the material is damaged, contaminated, otherwise modified, or used in a manner for which it was not intended.


 David Coler, General Manager
 Analytical Reference Materials International

