



Momentive Performance Materials Inc.

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November 17, 2021

Subject: Product Notification

Grades Impacted: Momentive Part #74419 - RTV230A/B Crtrg (0.84LBS - 0.38KG)

Dear Valued Customer:

Momentive Performance Materials has identified your facility as a possible purchasing location of the product listed above. Please forward this notification to any other appropriate personnel and/or locations within your company that you feel should be notified. Distributors, please forward this notification to your customers of these materials.

This letter is to inform you that we will discontinue the sale of RTV230 in the concentric cartridge listed above. Sales volumes for this container size no longer match with our production capabilities and do not justify the investment required to continue sales at the current levels.

We will cease production of this material effective immediately. We will continue to sell this material until the remaining inventory is exhausted, after which time no further orders will be accepted. Additionally, we will reduce the minimum remaining shelf life guaranteed at shipment for this grade to 60 days.

We will continue to offer sale of RTV230 in a cartridge format. This available format is a side by side cartridge. Future orders should be placed against the following Momentive part number:

**M#139269 - RTV230A-230B/400ML CTG KIT/0.575KG**

This side by side cartridge requires the use of a different dispensing gun. A recommended dispenser is MIXPAC DP2X 400 by Sulzer. Included with this notification is the dispenser brochure and dual cartridge dispensing instructions.

If you have questions, please contact your local Momentive sales representative.

We sincerely regret any inconvenience this may cause to your business.

Sincerely,

Thomas Stemper  
Product Manager – Americas

Enclosures: Dual Cartridge Dispensing Instructions.pdf  
DP2X Only Data Sheets\_Brochure.pdf

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# **MIXPAC™ Systems for Adhesives**

## 2-Component Dispensers



Innovation in Application



# Overview

## Dispenser Systems

The Mixpac **DS Manual Dispenser**  
for 50 and 75mL BS-System Cartridges

**MIXPAC™**  
DS  
Manual  
Dispenser

The Mixpac **DM2X Manual Dispenser**  
for 200 and 400mL C, F, and BlueLine-System Cartridges

**MIXPAC™**  
DM2X  
Manual  
Dispenser

The Mixpac **DMA/DMB Manual Dispenser**  
for 50 and 75mL A and B-System Cartridges

**MIXPAC™**  
DMA/DMB  
Manual  
Dispenser

The Mixpac **DP2X Pneumatic Dispenser**  
for 200 and 400mL C, F, and  
BlueLine-System Cartridges

**MIXPAC™**  
DP2X  
Pneumatic  
Dispenser



# MIXPAC™ DP2X 200

## 200mL Cartridge Dispenser

### Indicator Rod

To quickly see how much material is remaining in the cartridge

### Mounting Hook

To suspend dispenser

### Cartridge Release Button

Conveniently located to provide easiest cartridge ejection

### Plunger Retract Button

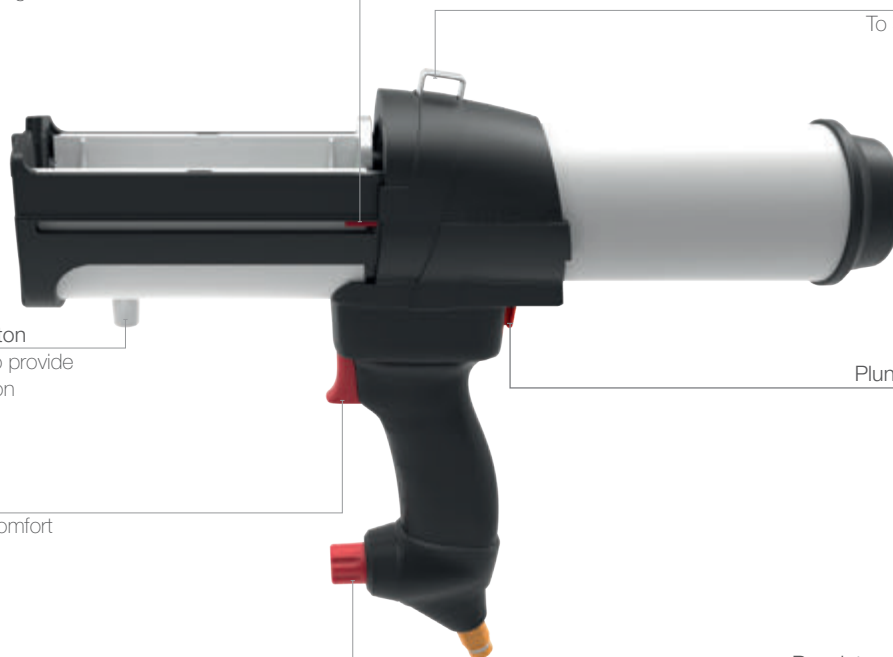
Easily accessible with one hand

### Trigger

Ergonomic trigger for comfort

### Regulator

Adjust output force



### Features

- Universal conversion kits with interchangeable cartridge trays and plungers
- Quick Exhaust
- Integrated anti-drip feature
- Ergonomically designed

### Benefits

- Quick ratio exchange and use with DM2X and DP2X tools
- High precision and dispensing accuracy
- No oozing or dripping
- Fatigue free operation for longer periods of time

### Applications



Bonding



Gap Filling



Sealing



Shimming



Solid Surface



Encapsulation

### Product by range



DP2X 200



DP2X 400



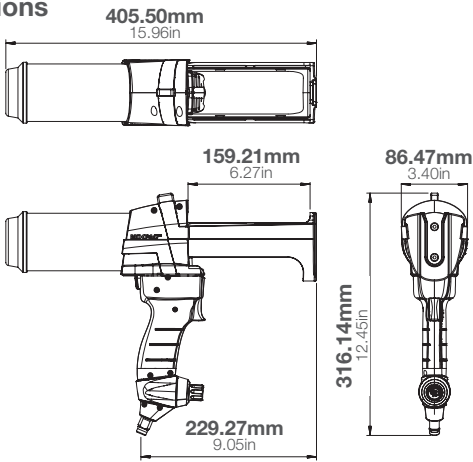
The **DP2X 200** is a pneumatic dispenser for achieving accurate and repeatable results while working with maximum comfort.

Specifications

- Weight 1.76kg / 3.87lbs
- Length: 406mm / 15.9in
- Maximum Thrust: 2.5kN
- Tool material: cast aluminium and reinforced nylon
- Cartridge capacity: 200mL
- Cartridge ratio: 1:1 / 2:1 / 4:1 / 10:1
- Air inlet: 1/4in NPT
- Max operating pressure: 6.8 bar / 100 psi

Part number:	Article number:	Ratio			
		1:1	2:1	4:1	10:1
DP2X 200-01-25-01	165860	✓	✓		
DP2X 200-04-25-01	165861			✓	
DP2X 200-10-25-01	165862				✓

Dimensions



Packaging:

Packed individually 1 unit per master carton

Matching MIXPAC™ side-by-side cartridges

C-System / F-System



C-System / F-System  
200mL / 1:1 PP/PA



C-System / F-System  
200mL / 2:1 PP/PA



C-System / F-System  
200mL / 4:1 PP/PBT



C-System / F-System  
200mL / 10:1 PP/PBT

Conversion kits

CKX 200-01-01, CKX 200-04-01, CKX 200-10-01

Matching accessories

All accessories are displayed on page page 16.



# MIXPAC™ DP2X 400

## 400mL Cartridge Dispenser

### Indicator Rod

To quickly see how much material is remaining in the cartridge

### Mounting Hook

To suspend dispenser

### Cartridge Release Button

Conveniently located to provide easiest cartridge ejection

### Trigger

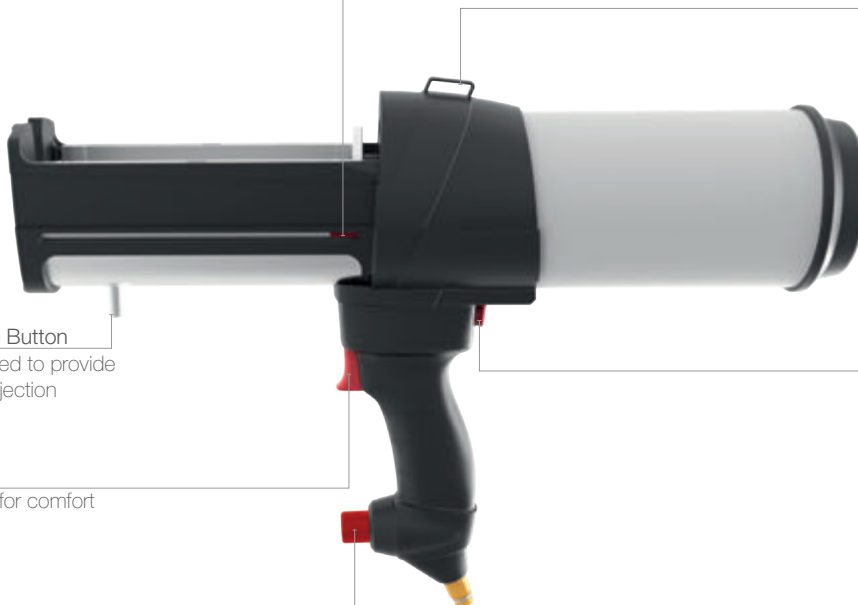
Ergonomic trigger for comfort

### Plunger Retract Button

Easily accessible with one hand

### Regulator

Adjust output force



### Features

- Universal conversion kits with interchangeable cartridge trays and plungers
- Quick exhaust
- Integrated anti-drip feature
- Ergonomically designed

### Benefits

- Quick ratio exchange and use with DM2X and DP2X tools
- High precision and dispensing accuracy
- No oozing or dripping
- Fatigue free operation for longer periods of time

### Applications



Bonding



Gap Filling



Sealing



Shimming

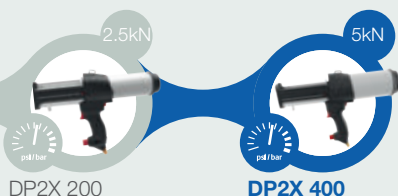


Solid Surface



Encapsulation

### Product by range



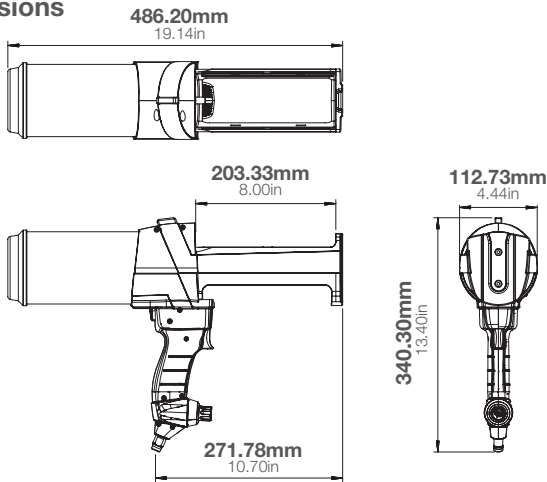
The **DP2X 400** is a pneumatic dispenser for achieving accurate and repeatable results while working with maximum comfort.

Specifications

- Weight 2.66kg / 5.87lbs
- Length: 486mm / 19.1in
- Maximum Thrust: 5.0kN
- Tool material: cast aluminium and reinforced nylon
- Cartridge capacity: 400mL
- Cartridge ratio: 1:1 / 2:1 / 4:1 / 10:1
- Air inlet: 1/4in NPT
- Max operating pressure: 6.8 bar/100 psi

Part number:	Article number:	Ratio			
		1:1	2:1	4:1	10:1
DP2X 400-01-50-01	165864	✓	✓		
DP2X 400-04-50-01	165865			✓	
DP2X 400-10-50-01	165866				✓

Dimensions

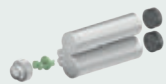


Packaging:

Packed individually 1 unit per master carton

Matching MIXPAC™ side-by-side cartridges

C-System / F-System



C-System / F-System  
400mL / 1:1 PP/PA



C-System / F-System / BlueLine  
400mL / 2:1 PP/PA



C-System / F-System  
400mL / 4:1 PP/PBT



C-System / F-System / BlueLine  
400mL / 10:1 PP/PBT





Conversion kits

CKX 400-01-01, CKX 400-04-01, CKX 400-10-01

Matching accessories

All accessories are displayed on page page 16.

# MIXPAC™ Accessories and Spare Parts

	Name/Description	ID	Article number	Compatible with
	<b>Plunger</b> for DS Dispensers	103160	PLS 053-01	<b>DS</b>
		113018	PLS 051-04	
		100385	PLS 051-10	
		113559	PLS 077-01	
		115587	PLS 075-10	
	<b>Plunger</b> for DMA/DMB Dispensers	109018	PLA 050-01	<b>DMA/DMB</b>
		109020	PLA 050-04	
		103114	PLA 050-10	
		109193	PLA 075-01	
		128083	PLB 50-04	
		128084	PLB 50-10	
	<b>Conversion Kit 200mL</b> Cartridge tray A and B plunger disks	165834	CKX 200-01-01	<b>DM2X 200</b> <b>DP2X 200</b>
		165835	CKX 200-04-01	
		165836	CKX 200-10-01	
	<b>Conversion Kit 400mL</b> Cartridge tray A and B plunger disks	165839	CKX 400-01-01	<b>DM2X 400</b> <b>DP2X 400</b>
		165840	CKX 400-04-01	
		165841	CKX 400-10-01	





## Innovation in Application

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**Asia Pacific**

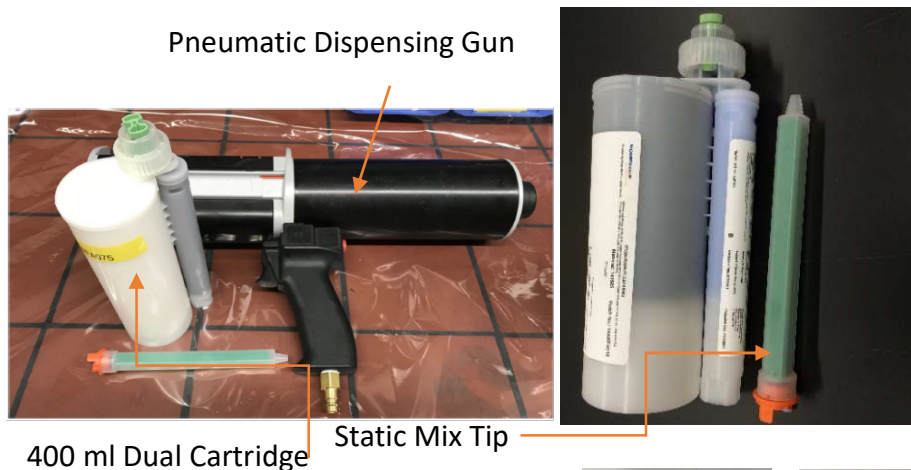
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## MOMENTIVE DUAL CARTRIDGE ADHESIVES AND SEALANTS

### Dispensing Instructions

Below are dispensing instructions for Momentive's adhesives and sealants that are provided in Sulzer 400ml 10:1 Dual Cartridge dispensing systems.



1. Allow freezer stored material to reach room temperature.
2. Insert dual cartridge into pneumatic gun.
3. Unscrew clear plastic fixing nut and remove green cap.
4. Before the static mixer is placed onto the cartridge, squeeze the trigger until a small amount of material is dispensed. Purge material until pistons are aligned and Part A and B material are observed coming out of the cartridge.
5. Insert provided static mixtip.
6. Screw plastic fixing nut over static mixtip.
7. Begin dispensing.
8. If there is any material left in the cartridge the material can be stored for subsequent use.
9. Remove the static mixer and wipe off excess material. Apply green cap and screw back on cartridge.
10. Retract pistons and Eject cartridge with red button.
11. Store in recommended conditions.

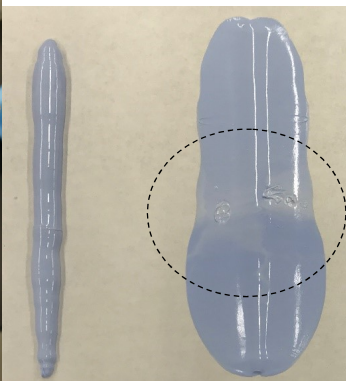


### **Additional Considerations:**

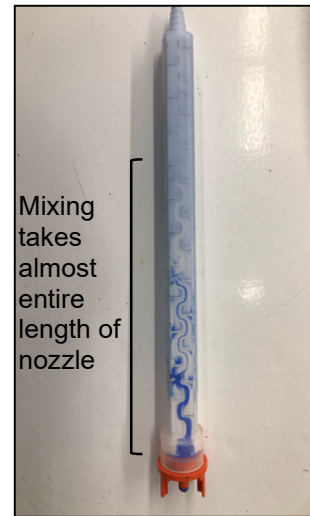
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- If using the same cartridge for multiple applications, minimize the time between dispensing as material can cure or thicken in the static mixer. As a guideline it is recommended to keep idle time under 2 minutes or less. If material does cure or thicken in the static mixer, change the tip by repeating steps 3-7.
- It can be very important the cartridges are allowed to warm up if stored in freezer. Colder temperatures can cause a stark difference between viscosities of Part A and B which can affect mixing performance.
- It is recommended that dispensing is done as continuous as possible, meaning constant pressure on the trigger of the pneumatic gun. This prevents the issue of Lead/Lag which is when the plungers of the A and B components are allowed to relax and can misalign the pistons creating an improper mix ratio in subsequent applications.
- Examples of Improperly dispensed material:



If pistons are misaligned, one part will come out before another causing an improper mix, likely leading to large section that may not cure



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