

WATER & WASTEWATER PRODUCTS

Fiberglass Solutions

- Tank Cover Systems
- Baffle & Partition Walls
- Enclosures

endurocomposites.com

Welcome to Enduro Composites

This catalog provides an overview to Enduro's cover, baffle and enclosure systems for water and wastewater treatment. In the following pages, you will find information which explains the applications, features and benefits of the various options we offer for each solution.

Enduro has been a leader and innovator in this arena for over 30 years, and our resume and product offering, along with a proven history of successful installations, give you and your clients the peace of mind you are looking for in a solution-provider.

Our belief is that this industry will remain critical to society and the protection of our water supply, and we will continue to invest in innovative products and solutions for water and wastewater treatment in the years to come.

If you are interested in one of our solutions, please email us at sales@endurocomposites.com or call us at 800-231-7271 to inquire with one of our design engineers. You can also contact us through our website at www.endurocomposites.com.

Thank you for your interest in Enduro FRP solutions. We look forward to working with you.





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FRP Odor Control Cover



FRP Structural Baffle Wall



Tuff Span Walk-in Enclosure



Perforated Baffle Wall

Proven History

Enduro has served the water and wastewater industry for over 30 years in the manufacture and development of FRP systems.

Quality & Consistency

With a world-class quality testing laboratory, Enduro ensures consistent and reliable product performance through comprehensive programs of quality control.

Turn Key Solutions

Because Enduro is vertically integrated, from design and engineering to pultrusion and fabrication, we can deliver these solutions on-time and on-budget, at the quality level our customers expect.

Engineering & Design Assistance

Enduro's experienced technical staff can provide engineering and design assistance for your project. If you have a unique design problem, chances are good we have encountered something similar before.

Specification Assistance

The specification phase of a project is important to ensure the success of a tank cover or baffle wall system. With our broad history of installations in a wide variety of challenging environments, we can help you specify the right system attributes and structural properties to ensure long life and the best value for ownership.

Installation-ready Solutions

Enduro's water and wastewater products are delivered with components pre-fabricated, complete with drawings and numbered parts to ensure easy assembly in the field.

Customer Service & Sales Support

Our Customer Service desk is available to assist with questions, product selection or quotes. Please call us today at 800-231-7271 or email sales@endurocomposites.com.

Cover Applications

Odor Control VOC Emission Control Splash Control UV Screen / Algae Barrier Freeze / Thermal Barrier Water & Process Protection

Baffle Applications

Flow Control
Chemical Distribution
Anoxic Zones
Swing Zones
Mixing
Flocculation

FRP Tank Cover Systems

Engineered for Water and Wastewater

Enduro FRP tank cover systems are engineered for the specific needs and requirements that are common for wastewater and water treatment operations.

Designed to give long-term service, each Enduro tank cover system is built upon 35 years of global leadership in research, development and production of FRP composites.

All Enduro tank covers are constructed with high-strength, pultruded FRP components, totally corrosion resistant, and designed for quick installation by local contractors.

Applications

To address a broad range of process, size and functional requirements, Enduro offers four tank cover systems, each with specific benefits and advantages. Applications for Enduro tank covers include:

- Odor Control
- VOC Emission Control
- Splash Control
- Freeze / Thermal Barrier
- UV Screen / Algae Barrier
- Water Protection
- Process Protection
- Improved Aesthetics



AXS-3™ Advanced Access Tank Cover System

TANK COVER SYSTEM TYPES

AXS-3™ Advanced Access Tank Cover System

- Upgraded Operator Safety
- Advanced Accessibility
- > Faster Installations
- > Up to 40% Fewer Fasteners



The next generation AXS-3™ tank cover system has all the benefits of the XL3 system with upgraded features for safety and repeatable long-term removability utilizing strut channel nut connections. For more information, visit page 6.

XL3 Tank Cover System

- > Odor & Vapor Control
- Easy to Remove & Install
- > Size Versatility
- Safe for Foot Traffic



Delivering exceptional value, the XL3 Tank Cover is the most advanced cover system available. Like the Enduro XL6, the XL3 system offers appealing qualities but with lighter panels and easier manueverability. For more information, visit page 11.

XL6 Tank Cover System

- > Odor Control
- > Easy to Remove & Install
- Long Span Capability
- Safe for Foot Traffic



Designed for large basins, Enduro XL6 tank cover is an excellent low-profile cover system for odor control, accessibility, and service life. For more information and details on the Enduro XL6, please turn to page 13.

Tuff Span Tank Cover System

- > Flat or Walk-in Access
- Lightweight & Easy to Install
- Translucent Panel Option
- Walkable Cover Option



For walk-in access or as a UV and debris barrier, Enduro Tuff Span tank covers offer a cost effective, corrosion resistant, structural enclosure. For more information and details on the Tuff Span cover, please visit page 17.

FRP Tank Cover Systems

Benefits of Well-designed FRP

Corrosion Resistant

Manufactured with premium, iso-polyester and vinyl ester resin systems, Enduro tank covers offer superior protection against corrosive elements present in water and wastewater treatment operations as compared to aluminum.

High Strength

To ensure high strength and consistent quality, Enduro FRP structural components are manufactured by automated pultrusion process, which utilizes high glass-fiber content and results in unparalleled product consistency.

Lightweight

The favorable strength-to-weight properties of FRP contributes directly to reduced loads on tank walls and floors and to the ease of cover removability and installation.

UV Protection

Exterior coatings and stabilizers within the material provide UV protection for the Enduro FRP components and ensure long service life.

Cost Savings

The combination of corrosion resistance, high strength, and UV protection offered by well-designed FRP delivers longer service life, less maintenance, and life cost savings as compared to other materials.

Enduro System Design

Turn Key Solutions Enduro tank cover component panels are fabricated with penetration openings and angle cuts as well as integral hatch framing and flashing to eliminate field fabrication and make installation quick and easy. Solutions include all necessary accessories, including hatches, gooseneck vents, nozzles, flashings and hardware.

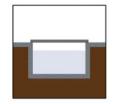
Customized System

With multiple cover systems and configurations, our experienced technical staff customizes the design to meet project-specific load requirements including personnel, uplift, dead and snow loads.

Low-profile

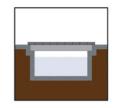
With less air volume to process, Enduro's low profile covers reduce operating cost and size of scrubber units compared to domes. Flat covers also improve aesthetic impact on communities, eliminate confined-entry issues, and provide protection for equipment located on top of the cover instead of below.

Typical Configurations



Flat, Clear Span

Channels and smaller tanks can be clear spanned using our XL6 panels (up to 20 feet) and XL3 panels.



Flat, Beam-supported

Medium-sized tanks or tanks which allow column supports can be spanned utilizing a combination of beams and Enduro decking panels.



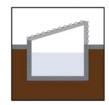
Flat, Beam & Column Supported

Need description here



Flat, Truss-supported

For spans above 50 feet, Enduro offers truss-supported systems which utilize either our XL6 panels or Tuff Span panels.



Walk-in Enclosures

Raised configurations or FRP buildings can be designed for applications which require walk-in access or additional vertical space above the water surface.

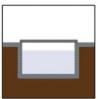
System Overview

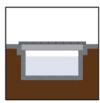
Introducing our fifth generation of flat covers, the AXS-3 is Enduro's most advanced tank cover technology.

Utilizing strut and channel nut connections the AXS-3 provides exceptional accessibility.

The AXS-3 cover system also includes features improving operator safety while providing the same lightweight features of the XL3 cover.

Configurations available for the AXS-3 tank cover:





Flat, Beam-Supported

Flat, Clear Span

Span



Column

Flat, Beam & Column Supported

Flat, Truss-Supported





Key AXS-3 Features & Benefits

Innovative Strut Channel Nut Fastening System

The strut and channel nut connections greatly improves accessibility for advanced repeatable panel removability. It eliminates the use of conventional screws and potential for wallowed out screw holes.

Upgraded Operator Safety

The AXS-3 cover system has numerous upgraded features to improve safety with walking surface transitions of 1/4" or less minimizing trip hazards. These include tapered end-joint flashing, countersunk fastener heads, high strength, pultruded panels with the option for utilizing the new TreadMAX™ non-skid surface technology.

Lower Cost Installation

Similar to the XL3 panels, the AXS- 3^{TM} panels are lightweight, easy to handle and install, with limited field fabrication. With up to 40% less fasteners and 2" wider panel than the original XL3 panel, this innovative system is the lowest installed cost Enduro cover available.

> TreadMAX™ Integral Non-Skid Surface Technology **TreadMAX**

The FRP cover industry's first multi-directional non-skid surface technology. TreadMAX is integrally manufactured into cover deck surface providing a superior option to non-skid tape or applied coatings. TreadMAX exceeds the Dynamic Coefficient of Friction (DCOF) requirements set by ANSI A137.1/A326.3.

- > Corrosion Resistant
- Lightweight
- > Turn Key Solutions
- Non-skid Surface

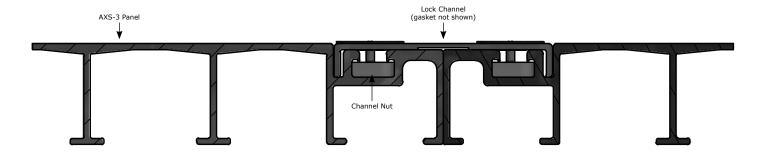
- High Strength
- UV Protection
- Customized System
- Low Profile

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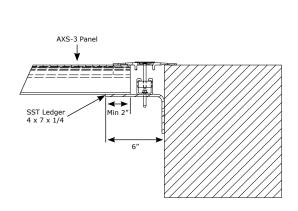
PATENT PENDING INNOVATIVE STRUT CHANNEL NUT **FASTENING SYSTEM** ODOR CONTROL UPGRADED OPERATOR SAFETY **EASY, LOW-COST** INSTALLATION TREADMAX™ NON-SKID SURFACE TECHNOLOGY **OUTSTANDING STRENGTH** & CORROSION RESISTANCE

Typical Details

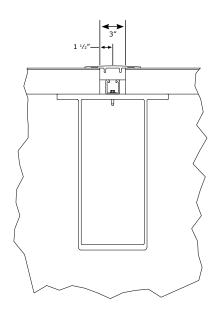
PATENT PENDING



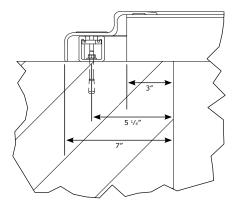
Panel Side-to-Side Locking Channel



Flush Concrete Wall Load Bearing End



End-to-End Beam Connection



Top Mounted Concrete Wall

Maximum Allowable Spans, Lineal Feet

Uniform Positive Load, PSF		20		30		40		50		60	
Span Type	single	double	single	double	single	double	single	double	single	double	
	120	15.5	19.2	13.5	15.7	12.3	13.6	11.4	12.2	10.7	11.1
L/D	180	13.5	18.1	11.8	15.7	10.7	13.6	9.9	12.2	9.4	11.1
	240	12.3	16.4	10.7	14.4	9.7	13.1	9.0	12.1	8.5	11.1
Concentrated Load, Lbs 250			300	400	500	Allowable	spans are the	lesser span c	ontrolled by:	1) deflection l	imit, L/D, or 2

116

11.2

maximum deflection = 5/8" due to concentrated load

180

240

2) Factor of Safety of 2.0 minimum for maximum allowable load. Allowable spans for concentrated loads also consider maximum deflection of 5/8". ABC 2015, Section 1607 requires minimum concentrated load loading of 250 lbs. distributed over 2.5'x2.5' area to determine spans for "All roof surfaces subject to maintenance workers." Please contact Enduro Composites for allowable spans for other requirements such as lower maximum deflection or negative loads for high wind conditions.

Specification

Part 1 - General

L/D

1.01 Description of Work

Scope of this specification shall include materials for fiberglass reinforced plastic (FRP) tank covers, which may include, but not limited to deck panels; structural supports; flashing; fasteners and anchors; gaskets and sealant.

14.6

14.6

13.8

13.8

12.5

12.5

1.02 Design Criteria

- A. Design Loads shall comply with local codes with combined loads determined by Allowable Stress Method.
 - 1. Dead + Live or Snow Load:
 - 2. Wind Uplift Load:
 - 3. Concentrated Load: _
- B. Design Limits
 - 1. Dead + Live or Snow Load: Deflection Limit=L/180; FOS=2.0
 - 2. Wind Uplift less Dead Load: Deflection Limit=L/60;
 - 3. Concentrated Load: 300 lb. load distributed over 2.5'x2.5' area at mid-span of cover panel with deflection not to exceed 5/8" or L/180.
 - 4. Each cover panel shall be removable vertically without having to remove adjacent panels or cutting of components. Individual panel units shall weigh no more than 135 pounds. Panels shall be fastened to structural supports and locking channel utilizing bolts with a lockedin-place channel nut.
 - 5. Slip resistance of decking panels shall have (min average) Dynamic Coefficient of Friction of 0.50 per ANSI A137.1/ A326.3 Dynamic Coefficient of Friction Test.
 - 6. Top of tank cover system shall be flat with change in vertical level of walking surfaces no greater than 1/4".

1.03 Design Criteria

- A. Tank cover supplier shall manufacture and fabricate all FRP components in its own facility, which shall have current ISO 9001 certification and shall be located in the USA.
- B. Tank cover manufacturer shall be solely responsible for the design and satisfactory performance of the cover system specified herein. No division of responsibility between manufacturer of FRP components and design is implied or allowed.

2.02 Materials

FRP structural components including decking and structural supports shall be manufactured by pultrusion process. Color of components shall be charcoal gray.

- A. Glass fiber reinforcements shall be minimum of 50% of the material weight.
- B. Materials shall be fire retardant with flame spread rating of 25 or less per ASTM E84 test.
- C. Materials shall exhibit these Physical Properties (min): Tensile Strength (ASTM D638) 30,000 psi Compressive Strength (ASTM D695) 30,000 psi Flexural Strength (ASTM D790) 30,000 psi 45,000,000 lb-in.2 Stiffness
- D. AXS-3™ Tank Cover Deck Panels
 - 1. FRP deck panels shall have minimum thickness of 3/16".
 - 2. Resin type for FRP tank cover decking shall be: Isophthalic Polyester ____Vinyl Ester.
 - 3. Cover panels, end-to-end joint flashing and side-joint locking channel shall have TreadMAX™, non-skid surface with integral, multi-directional, slip-resistant walking
 - 4. Color of deck panels shall be standard gray.
- E. Structural Framing shall be FRP with polyester or vinyl ester resin. Metal connections to FRP beams shall be 304SS or 316SS
- F. Hatches (if required) shall be sized per drawings and include a hold-open device and plastic or stainless-steel lift handles. Port hatches shall be 12 inches square or less.
- G. Flashing and Trim shall be FRP or 316SS.
- H. Hardware
 - 1. Fasteners, anchors, hinges, and other accessorieslocated on underside of cover shall be 316SS.
 - 2. Perimeter flashing fasteners, concrete anchors, or other hardware not exposed to inside of tank shall be 304SS.
 - 3. Fasteners to attach tank cover decking shall be 316SS and extend no more than 1/4" above panels. Fasteners shall be removable and reusable.
- I. Gaskets shall be installed and sealants applied by contractor per Manufacturer's guidelines.

Part 2 - Products

2.01 Manufacturer(s)

Standard for design and performance shall be AXS-3 Tank Cover System manufactured by Enduro Composites, 16602 Central Green Blvd., Houston, TX 77032, 713-358-4000.

To learn more about Enduro's AXS-3 Advanced Access Tank Cover System, visit bit.ly/AXS-3cover



TreadMAX™ Non-skid Surface Technology

System Overview

Innovation and customer-focused solutions is the core being of Enduro Composites.

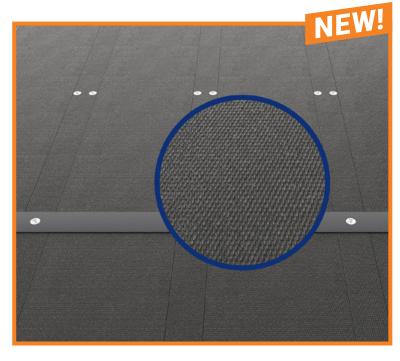
To address needs within the water and wastewater industry for slip resistant walking surfaces with operator safety in mind we have developed this groundbreaking technology.

Introducing TreadMAX $^{\text{TM}}$, the industry's first integrally manufactured, multi-directional, non-skid FRP surface technology.

Advantages

- Innovative slip-resistant texture embedded into part during pultrusion manufacturing process
- > Enhancement to applied non-skid tape
- No additional field labor required
- Maintenance-free with long service life





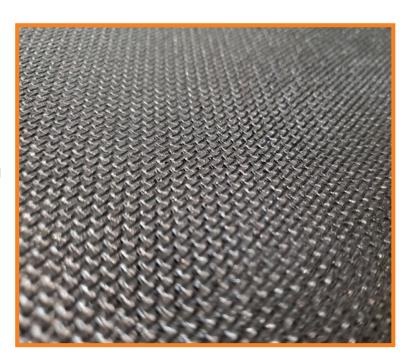
Tested Performance

Exceeds performance requirements per ANSI A137.1/A326.3 Dynamic Coefficient of Friction Test and ASHB198:2014 (AS/NZS 4586) Pendulum Test.

Markets

Enduro Composites is the perfect partner to develop a custom fiberglass product solution for your non-skid application in the following markets:

- Water & Wastewater Treatment
- Industrial
- Commercial
- Infrastructure
- Building/Structural
- Mining
- Transportation
- Marine
- Government/Military
- Cooling Tower



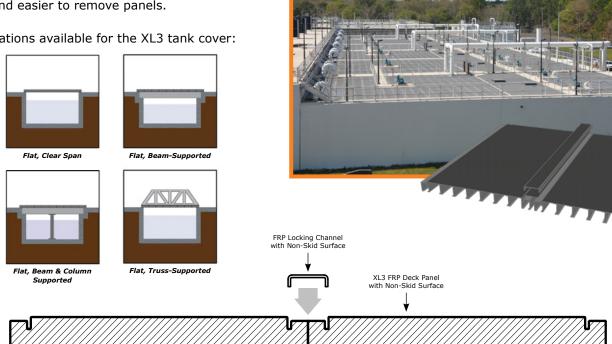
THE NEW STANDARD FOR SLIP RESISTANCE ON FRP PRODUCTS

System Overview

Delivering exceptional benefits and value, the XL3 Tank Cover from Enduro Composites is one of the most versatile cover systems available.

Like its XL6 predecessor, the XL3 FRP cover offers appealing qualities for users and operators plus has lighter and easier to remove panels.

Configurations available for the XL3 tank cover:



Key XL3 Features & Benefits

Odor & Vapor Control

Sealed with EPDM gaskets at panel joints, end conditions, and at access hatches, the XL3 Cover System effectively contains odors and gases associated with treatment processes. Tested air leakage is .17 CFM/SF at -.20 INWG.

Size Versatility

XL3 Tank Covers are custom designed to accomodate most any size tank, either round or rectangular, large or small. Enduro's experienced technical staff can assist design engineers with cost budgets, appropriate material selection, system design, and specifications. For water and wastewater treatment operations, Enduro offers FRP: Tank Covers, Baffle Walls, Weirs and Scum Baffles, Density Current Baffles, Launder Covers, and Building Structures.

Easy Access & Removability

Weighing 11 lbs per lineal foot, Enduro XL3 panels are lightweight and easy to handle. Removing sections only requires backing out bolts from permanent nutserts. After removing bolts and locking channel, single panels can be removed easily. Access hatches can be sized to fit within individual 30" wide, XL3 panel sections.

➤ TreadMAX™ Integral Non-Skid Surface Technology TreadMAX

The FRP cover industry's first multi-directional non-skid surface technology. TreadMAX™ is integrally manufactured into cover deck surface providing a superior option to non-skid tape or applied coatings. TreadMAX™ exceeds the DCOF requirements set by ANSI A137.1/A326.3.

- **Corrosion Resistant**
- Lightweight
- > Turn Key Solutions
- Non-skid Surface

- High Strength
- UV Protection
- Customized System

Low Profile

Maximum Allowable Spans, Lineal Feet

Uniform Positive Load, PSF		20		30		40		50		60		
Span Type		1	2	1	2	1	2	1	2	1	2	
L/D	120	14.2	18.9	12.4	15.4	11.3	13.4	10.5	12.0	9.8	10.9	
	180	12.4	16.7	10.8	14.5	9.8	13.2	9.1	12.0	8.6	10.9	
	240	11.3	15.1	9.8	13.2	8.9	12.0	8.3	11.1	7.8	10.5	
Concentrated Load,	Lbs	25	50	30	00	40	00	50	00			
Span Type		1	2	1	2	1	2	1	2			
L/D	180	13.1	14.6	12.3	13.7	11.2	12.5	10.4	11.6			
	240	13.1	14.6	12.2	13.7	10.6	12.5	9.5	11.2			

Allowable spans are the lesser span controlled by: 1) deflection limit, L/D, or 2) Factor of Safety of 2.0 minimum for maximum allowable load. Allowable spans for concentrated loads also consider maximum deflection of 5/8". IBC 2015, Section 1607 requires minimum concentrated load loading of 250 lbs. distributed over 2.5'x2.5' area to determine spans for "All roof surfaces subject to maintenance workers". Please contact Enduro Composites for allowable spans for other requirements such as lower maximum deflection or negative loads for high wind conditions.

Specification

PART 1 - General

1.01 Description of Work

Scope of this specification shall include materials for fiberglass reinforced plastic (FRP) tank covers, which may include, but not limited to deck panels; structural supports; flashing; fasteners and anchors; gaskets and sealant.

1.02 Quality Assurance

- A. Tank Cover supplier shall manufacture and fabricate all FRP components in its own facility, which must be based in USA and ISO 9001 certified.
- B. The manufacturer shall be solely responsible for the design, manufacturing, & fabrication of the cover system specified herein. No division of responsibility between manufacturer of components and design is implied or allowed.

1.03 Design Criteria

- A. Design Loads shall comply with local codes with combined loads determined by Allowable Stress Method.
 - 1. Dead + Live or Snow Load:
 - 2. Wind Uplift Load:
 - 3. Concentrated Load:
- B. Design Limits
 - 1. Dead + Live or Snow Load: Deflection Limit=L/180; Factor of Safety=2.0
 - 2. Wind Uplift less Dead Load: Deflection Limit=L/60; Factor of Safety=1.88
 - 3. Concentrated Load: 250 lb. load distributed over 2.5' x 2.5' area at mid-span of cover panel with deflection not to exceed 5/8" or L/180.
 - 4. Each cover panel shall be removable vertically without having to remove adjacent panels or cutting of components.
 - 5. Air leakage rate shall not exceed .17 CFM/SF at negative pressure of 0.2 inches of water column for a 5 minute duration per testing conducted by a certified agency.

PART 2 - Products

2.01 Manufacturer(s)

Standard for design and performance shall be XL3 Tank Cover System manufactured by Enduro Composites, 16602 Central Green Blvd., Houston, TX 77032, 713-358-4000.

2.02 Materials

FRP structural components including decking and structural supports shall be manufactured by pultrusion process. Color of components shall be charcoal gray.

- A. Glass fiber reinforcements shall be minimum of 50% of the material weight.
- B. Materials shall be fire retardant with flame spread rating of 25 or less per ASTM E84 test.
- C. Materials shall exhibit these Physical Properties (min): Tensile Strength (ASTM D638) 30,000 psi Compressive Strength (ASTM D695) 30,000 psi Flexural Strength (ASTM D790) 30,000 psi
- D. XL3 Tank Cover Deck Panels
 - 1. FRP deck panels shall have minimum thickness of 3/16".
 - 2. Resin type for FRP tank cover decking shall be: Isophthalic Polyester Vinyl Ester.
 - 3. Top of the tank cover decking shall be flat with factory applied, non-skid, UV resistant surface, gray or beige color.
- E. FRP Structural Framing (if required)
 - 1. Resin type for FRP beams shall be vinyl ester.
 - 2. Metal angles or plates attached to FRP beams or connections shall be 316SS.
- F. Hatches (if required)
 - 1. Access hatches shall be sized as indicated on drawings.
 - 2. Hatches shall have a hold-open device to prevent door from blowing open or closing on itself.
 - 3. Hatch lids shall have plastic or stainless steel lift handles.
 - 4. View port hatches shall be 12 inches square or less.
- G. Flashing and Trim shall be FRP or 316SS.
- H. Hardware
 - 1. Fasteners, anchors, hinges, and other accessories located on underside of cover shall be 316SS.
 - 2. Perimeter flashing fasteners, concrete anchors, or other hardware not exposed to inside of tank shall be 304SS.
 - 3. Fasteners to attach tank cover decking shall be 316SS and have gasket seal washers.
- I. Gaskets and Sealants
 - 1. Gaskets shall be installed at end joints of deck panels and below flashing to seal perimeter and seams.
 - 2. Sealant shall be applied by Contractor at various locations as required.

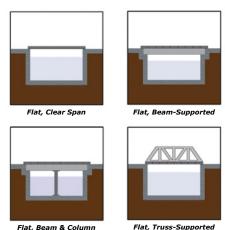
Please visit bit.ly/XL3spec for expanded specification.

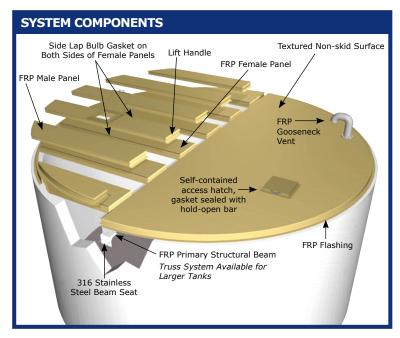
System Overview

Designed with the needs of plant operators and installing contractors in mind, the features and benefits of the XL6 tank cover system are numerous and include effective odor control, easy-to-remove sections, long-span deck panels offering foot traffic safety, plus low profile advantage.

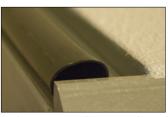
The XL6 flexible design is suitable for large rectangular or round basins and can be top-mounted on or flush with tank walls.

Configurations available for the XL6 tank cover:





Key XL6 Features & Benefits



Gaskets at outer edges & panel joints control odors.



Internesting XL6 panels are easy to remove & lift vertically.



Shop-fabricated panels include notched openings & self-contained acess hatches.

Odor Control

XL6 cover systems are effectively sealed with gaskets located at all outer edges, panel side laps and access hatches.

Complete Removability & Accessibility

Able to be handled by two workers without lifting equipment, each XL6 male panel can be removed individually after removing only four nuts, and each XL6 female panel can be freely lifted after removing its two adjacent male panels. In addition, XL6 access hatches are self-contained within one panel, allowing panel removal without affecting adjacent panels.

Long Span Capability

The XL6 system clears spans up to 20'. For longer span requirements, FRP beams and columns or truss members are utilized to support XL6 deck panels.

> Easy, Low-cost Installation

Factory-fabricated deck panels are simply laid in place and require only half of the cover panels to be fastened to supports.

- > Corrosion Resistant
- High Strength
- Lightweight
- > UV Protection
- ➤ Turn Key Solutions
- Non-skid SurfaceLow Profile
- Customized System
- Low Proπιε

Applications

- > Headworks & Grit Covers
- Clarifiers
- > Aeration & Equalization
- Sedimentation
- > Sludge & Gravity Thickeners
- Chlorine Contact Basins
- > Filtrate Storage Tanks
- Chemical Process Tanks



XL6 FRP Odor Control Tank Covers



XL3 FRP Clarifier Tank Covers replacing Metallic Covers Supported by External Truss Support System



XL6 FRP Tank Cover over MBR Basins



XL6 clear span tank cover system with access hatches UV Disinfection Process



XL6 beam-supported cover - DAF cells. Cover panels can be handled by 2 workers alone.



XL6 clear span cover - Chemical Treatment Tank Self-contained hatches permit easy panel removal.



XL6 clear span tank cover system with angle cut panels and access hatches over filtrate storage tanks

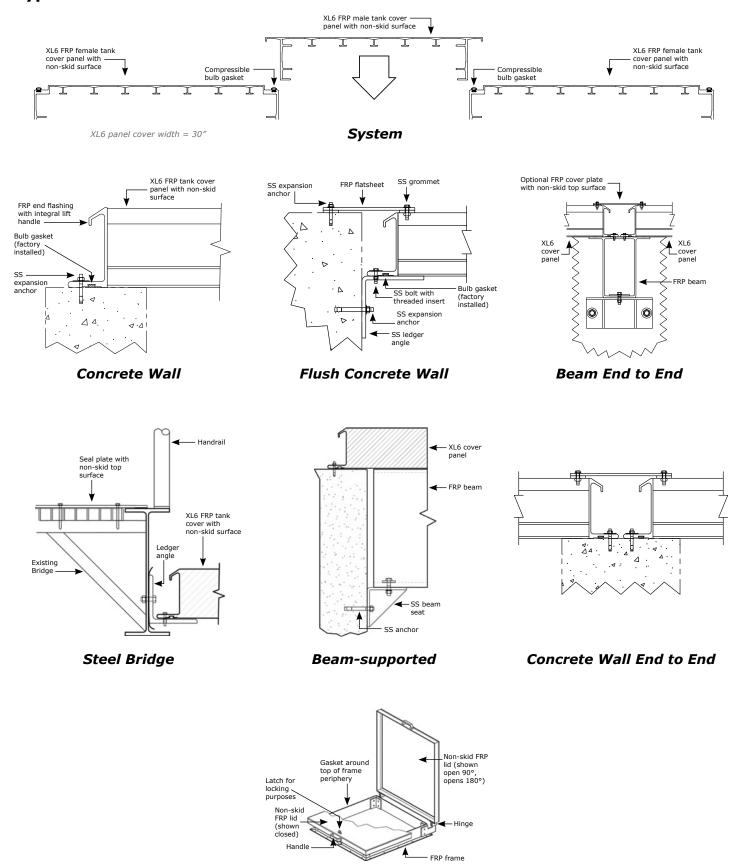


XL6 beam supported covers with access hatches 53'x 60' Pre-treatment Tank Complex



To learn more about Enduro's XL6 Tank Cover System, visit bit.ly/EnduroXL6

Typical Details



Hatch

Load Span Table

Maximum Allowable Load - Safety Factor = 2.5

Span		form r Snow	Concentrated Load*			
	L/D = 120	L/D = 180	L/D = 180			
20 ft.	32 psf	26 psf	778 lbs			
18 ft.	39 psf	36 psf	887 lbs			
16 ft.	50 psf	50 psf	998 lbs			
14 ft.	65 psf	65 psf	1141 lbs			
12 ft.	89 psf	89 psf	1331 lbs			

Concentrated load distributed over 1' x 2' area.



XL6 strength demonstration: Under a uniform load of 30 psf, deflection on a 20' span is L/180.

Specification

Part 1 - General

1.01 Description of Work

The scope of this specification shall include fiberglass reinforced plastic (FRP) flat tank covers which may consist of tank cover deck panels; structural supports; flashing and trim; fasteners and anchors; gaskets and sealant.

1.02 Quality Assurance

- A. Tank Cover supplier shall manufacture and fabricate all FRP components in its own facility, which must be based in USA and ISO 9001 certified.
- B. The manufacturer shall be solely responsible for the design, manufacturing, & fabrication of the cover system specified herein. No division of responsibility between manufacturer of components and design is implied or allowed.

1.03 Design Criteria

- A. Design Loads
 - 1. Live or Snow ____ ps
 - 2. Wind Uplift _____ ps
 - 3. Dead Load _____ psf
- B. Design Limits
 - Dead + Live or Snow Load: Limit=L/120 (min); Factor of Safety=2.5
 - Wind Uplift less Dead Load: Deflection Limit=L/60; Factor of Safety=1.88
 - 3. Personnel Load: Cover panels shall have ½" maximum deflection under 250 lb. concentrated load over 2.5 SF area located at mid-point of 20' clear span.

C. Air Leakage

- Air leakage shall not exceed 1 CFM/LF at gasketed panel joints and 2.2 CFM/LF at cover perimeter under -.5 inch water pressure per HVAC Air Duct Leakage Test in accordance with NEBB "Procedural Standards for Adjusting, Balancing, of Environmental Systems".
- D. Cover Panel Removability
 - 1. Each cover panel shall be removable without having to remove no more than its two adjacent panels. Note: Each Enduro XL6 male panel can be removed individually.
 - Each cover panel shall be removable vertically and without cutting of a cover component.

Part 2 - Products

2.01 Manufacturer(s)

The standard for design, characteristics, and performance is Enduro XL6 Cover System as manufactured by Enduro Composites, Inc.

2.02 Materials

A. Fiberglass reinforced plastic (FRP) structural components including decking, beams, and framing shall be manufactured by pultrusion process.

- Glass fiber reinforcements shall be minimum 50% of the material weight.
- Materials shall be fire retardant with flame spread rating of 25 or less per ASTM E84.
- Materials shall exhibit these Physical Properties (minimum)

Tensile Strength	40,000 psi	ASTM D 638
Compressive Strength	37,000 psi	ASTM D 695
Flexural Strength	45,000 psi	ASTM D 790
Flexural Modulus	1,690,000 psi	ASTM D 790
Izod Impact (Notched)	25	ASTM D 256
Water Absorption	.25% max	ASTM D 570

- B. XL6 Tank Cover Panels
 - Resin type for FRP tank cover decking shall be UV stabilized, isophthalic polyester.
 - Deck panels shall be sealed at side-laps with factory installed, non-adhesive, 1" diameter neoprene bulb gasket.
 - Each deck panel shall have vertical lifting handles that are integral, located at each end, and flush with top of panel.
 - Top of tank cover decking shall be flat and have a nonskid, UV resistant surface.
 - Color of deck panels shall be standard gray or beige (u.n.o).

C. Hatches (if required)

- 1. Hatches shall be raised with one-leaf hatch door and fabricated from pultruded fiberglass components.
- Access hatches shall be sized to fit inside a single deck panel so a panel with hatch can be removed without affecting adjacent panels.
- 3. Underside of hatch lid shall be sealed with factory installed, 3/8" diameter neoprene bulb gasket. Perimeter hatch curb shall be sealed to decking surface with sealant.
- (Optional): Hatches shall have a stainless steel, hold-open device to prevent door from blowing open or closing on itself.
- 5. Hatches shall be secured with hand-operable latches and without special tools.
- 6. Hatch lids shall have a non-skid, UV resistant surface with plastic or stainless steel lift handles.
- 7. View port hatches shall be 12 inches square or less.
- D. FRP Structural Framing (if required)
 - Resin type for FRP beams and framing members shall be UV stabilized, vinyl ester.

Please visit bit.ly/XL6spec for expanded specification.



Tuff Span Tank Cover System & Enclosures

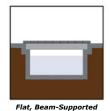
System Overview

Constructed with Tuff Span FRP building panels and FRP structural components, Tuff Span tank covers provide versatile configurations including low-profile, roof-type covers or raised, building-type covers.

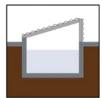
The Tuff Span low-profile covers are installed over storage and process tanks for UV screens and debris protection. Tuff Span raised covers and enclosures can provide walk-in access to processes.

Tuff Span cover components include Tuff Span FRP building panels, FRP beams, access hatches and stainless steel hardware.

Configurations available for Tuff Span tank covers:







Walk-in & Enclosures



Tuff Span low-profile tank cover system with FRP beams **UV Disinfection Process**

Key Tuff Span System Features & Benefits





Tuff Span walk-in cover with FRP beams 15 year-old installation



Tuff Span truss-supported cover

Walk-in Access Option

For maximum process viewing, Tuff Span walk-in covers offer an ideal solution.

Translucent or Opaque Cover Panels

Tuff Span Cover panels can be furnished in opaque color or translucent, which transmit natural lighting and can reduce energy bills.

Easy to Install

Enduro's complete solution includes delivering pre-cut structural members and finished panel lengths for easy installation.

Custom Design & Specifications

With our full line of Tuff Span FRP structural building panels and shapes, the Enduro engineering and design team can assist with developing customized solutions for a broad range of conditions

Please contact us for assistance with developing a tank cover or enclosure design and specification for your application and requirements.

- Corrosion Resistant
- High Strength
- Lightweight
- UV Protection
- Turn Key Solutions
- Customized System

Low Profile

Tuff Span Tank Cover System & Enclosures

Applications

- UV Screens
- Sludge Drying Beds
- > Water Storage
- Chlorine Contact Basins
- > Filtrate Storage Tanks
- Chemical Process Tanks





Tuff Span removable enclosure with FRP panels, beams and louvers over floating aerator. Beam-supported cover - Aeration Basin



Tuff Span walk-in tank cover system with FRP translucent panels, beams, platforms and doors. Left photo shows the inside and right photo shows the outside. Aeration Basin



Tuff Span roof cover system Sludge Drying Bed

Tuff Span Tank Cover System & Enclosures

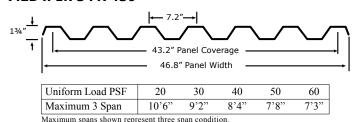
Tuff Span FRP Structural Components

Long recognized as leading FRP structural materials, Tuff Span building panels and beams are used as primary components in Tuff Span tank covers and walk-in enclosures.

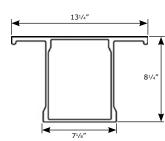
The innovative structural shapes are also used as framing components in Enduro XL6 and XL3 covers plus Enduro baffle wall. Utilizing cavity shapes for increased stability, lateral bracing needs for these beams can be eliminated. The sections have winged-flanges for easy-access, fastening locations.

In addition to the single profile and shapes shown below, Enduro offers a full line of Tuff Span FRP building panels along with FRP pultruded angles, channels, shapes, and flat sheet. Many of these sections are used in the Enduro tank cover and baffle wall systems. For additional information on Tuff Span building panels or our structural shapes, please contact us for a brochure or visit our website at www.endurocomposites.com.

Tuff Span Panel 7.2D x 1.75 FR 450



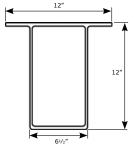
8F6



All	Allowable Uniform Load - Unbraced										
	Positive Load, $FOS = 2.5$										
Span	L/D = 120	L/D = 180									
(Ft.)	1	1									
16	388	258									
18	272	181									
20	198	132									
22	149	99									
24	115	77									

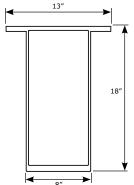
12F12 Flanged Tube

Deflection Limit = L/60; Factor of Safety = 2.5



Allo	wable Unifo	rm Load -	\mathbf{C}	olum	n Load
	Unbrace		Lth	Axial	
Span	L/D = 120	L/D = 180	(Ft.)	(Lbs.)
(Ft.)	1	1		7	50850
22	496	331		9	44285
24	382	255		11	39658
26	300	200		13	36176
28	241	160		15	33438
30	196	130		17	31214
32	161	107	СО	L. FOS	3 = 3

18F17 Flanged Tube



Allov	wable Unifo	Column Load					
	Unbrace	Lth	Axial				
Span	L/D = 120	L/D = 180	(Ft.)	(Lbs.)			
(Ft.)	1	1	12	69013			
32	521	429	14	63403			
34	461	358	16	58914			
36	412	302	18	55218			
38	369	256	20	52109			
40	330	220	COL. FO	S = 3			

BEAM FOS = 2.5

Enduro FRP Structural Shapes

BEAM FOS = 2.5

Flanged Beams

6" x 6" x 3/8" Wide Flange 8F6 Purlin/Girt 12F12 Flanged Tube 12S12 Flanged Tube 18F17 Flanged Tube

Flat Sheet

3' x 10' x 1/8" Thick 3' x 10' x 3/16" Thick 3' x 10' x 1/4" Thick 3' x 10' x 3/8" Thick 3' x 10' x 1/2" Thick 4 5/8' x 10' x 1/4" Strip

Channel

2" x 1" x 3/16" 3" x 1" x 3/16" 4" x 1 3/8" x 5/32" 4" x 1 1/8" x 1/4" 4 3/4" x 3 1/4" x 1/4" 6" x 1 5/8" x 5/32" 6" x 1 5/8" x 3/16" 6" x 2" x 3/16" 6" 1 5/8" x 1/4" 6 7/8" x 5 3/8" x 1/4" 8" x 1 3/4" x 5/16" 10" x 2 3/4" x 3/8"

Angle

2" x 2" x 1/4" 3" x 3" x 1/4" 3" x 3" x 3/8" 4" x 4" x 3/8" 6" x 6" x 3/8"

Solid Rod

1" x 1/8" Square 1" x 1/8" Round

Square Tube

1 5/8" x 1 5/8" x 1/8" 2" x 2" x 1/4" 3" x 3" x 1/4" 4" x 4" x 1/4"

Round Tube

2 3/8" x 1/4"

Rectangular Tube

3" x 4" x 1/4"

FRP Structural Baffle & Partition Walls

Engineered for Water and Wastewater

Enduro FRP structural baffle and partition wall systems are specifically designed for potable water and wastewater treatment flow control. Enduro baffle and partition walls are pre-engineered systems composed of fiberglass reinforced plastic baffle panels, angles and framing members.

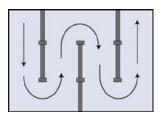
Enduro's baffle wall systems offer industry-leading design flexibility in addition to a superior combination of strength and corrosion resistance.

Certified to NSF/ANSI Standard 61

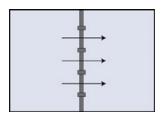
All Enduro baffle and partition wall systems are certified per NSF/ANSI Standard 61 for processing of potable water.

Ideal for New or Retrofit Basins

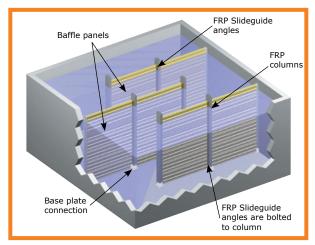
Enduro baffle and partition wall systems are an excellent choice for either new or retrofit basins. Their light weight makes them the perfect choice for retrofits, and their design flexibility makes them an excellent choice for new projects as well, allowing easy modification in the event of future process changes.



Baffles to control flow and increase residence time



Partition to separate zones or enhance mixing



Typical baffle configuration: SlideGuide angles and base plates are typically prefabricated to columns by Enduro. Concrete anchors for SlideGuide angles and column base plates shall be adhesive type 316 stainless steel.



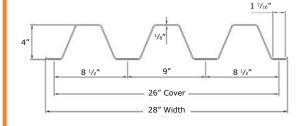
Enduro FRP SlideGuide "H" baffle series in aeration basin

Baffle & Partition Wall System Types

"D" Series System



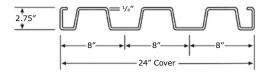
- High Strength Baffles
- Bolted Installation
- Low Cost System



"H" Series System



- Long Span Baffles
- > Bolted & Non-bolted Installation
- Panels Held in Place by Angles



FRP Structural Baffle & Partition Walls

Benefits of Well-designed FRP

Corrosion Resistance

Designed for corrosive and challenging structural conditions, Enduro baffle and partition walls deliver longer life than concrete, wood, steel or aluminum while eliminating maintenance.

High Strength

To ensure high strength and consistent quality, Enduro FRP structural components are manufactured by automated pultrusion process, which utilizes high glass-fiber content and results in unparalleled product consistency.

Lightweight

Weighing 90% less than a comparable concrete system, an Enduro FRP baffle wall can reduce loads on tank walls and floors. In addition, its lightweight also eases section removability and installation.

Increased Basin Volume

With $\frac{1}{4}$ " maximum thickness, Enduro baffle panels can take up 95% less basin volume compared to 6-8" thick concrete walls.

Easy Reconfiguration

If flow pattern adjustments are needed, Enduro wall systems can be dismantled and relocated to accommodate changes in flow requirements.

Enduro System Design

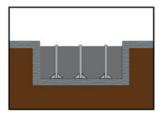
Turn Key Solutions

Enduro offers a single-source responsibility and solution for design, manufacture and fabrication of FRP components. Components are manufactured in custom lengths and factory fabricated that can include pre-drilled holes and attachment of base plates and angles that minimizes field fabrication and installation.

Customized System

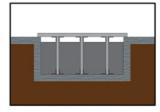
With multiple wall types and system options, our experienced technical staff customizes the design to meet the requirements and needs for each project. Enduro baffle walls can include FRP baffle panels (solid or perforated), structural framing, baffle doors, and hardware.

Typical Configurations & Options



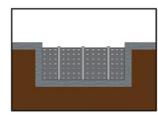
Cantilevered Column Wall

Non-braced columns may avoid interference with process equipment.



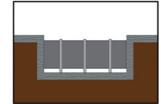
Integrated Roof

Baffle wall framing can be integrated with basin covers to reduce cost.



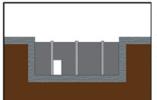
Perforated Wall

Baffle panels can be shopperforated for increased water mixing and flow.



Solid Wall with Bottom Void

1-6" voids between baffle and basin bottom to ease sediment cleaning.



Doors

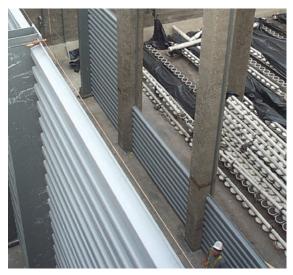
Baffle doors for man ways and access are available.

FRP Structural Baffle & Partition Walls

Applications

- Chlorine Contact Basins
- Flocculation Basins
- > Sedimentation Basins
- Anoxic Zones
- Swing Zones
- Clearwells

Bolted Installation



"D" series baffle panels are nested at sides and fastened to supports. This system requires 50% less angle supports.

SlideGuide Installation



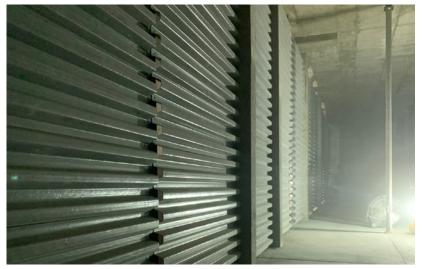
"H" series baffle panels are stacked from basin bottom to top and do not require fastening to supports.



Chlorine Contact Basin



Enduro "D" & "H" baffle wall systems with top-braced FRP columns Flocculation and Sedimentation Basin



Underground Clearwell

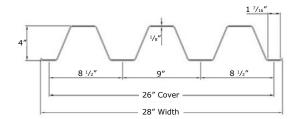
"D" Structural Baffle & Partition Walls

System Overview

To meet the need for a lower cost, FRP baffle panel that would effectively address rigidity and other structural requirements, Enduro developed its "D" series panel.

With an advantaged strength to weight ratio, the 4" deep, profiled section has an extremely efficient design to address demanding wall requirements.

Designed for bolted installation, Enduro's "D" system has a proven track record of outstanding performance for numerous installations.

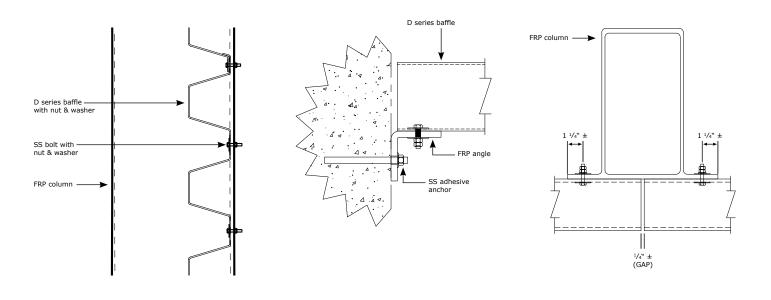




Flocculation Baffle Walls using Enduro Baffle D

Typical Details

Panel Side Lap



Concrete Wall

www.endurocomposites.com | 800-231-7271

12F12 FRP Column

"D" Structural Baffle & Partition Walls

Load Span Table

Water Differential	1	"	2	,,,	3	,,	4	"	5	;;;	6"		8"		10"	
Uniform Load	5.2	psf	10.4	l psf	15.6	psf	20.8	3 psf	26.0) psf	31.2	2 psf	41.6	41.6 psf) psf
Span (Ft)	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS
8	>360	>6	>360	>6	>360	>6	280	>6	224	>6	187	>6	140	4.9	112	3.9
9	>360	>6	>360	>6	262	>6	197	>6	157	>6	131	5.2	98	3.9	79	3.1
10	>360	>6	287	>6	191	>6	143	>6	115	5.0	96	4.2	72	3.2		
11	>360	>6	215	>6	144	>6	108	5.2	86	4.2	72	3.5				
12	332	>6	166	>6	111	5.8	83	4.4	66	3.5						
13	261	>6	130	>6	87	5.0	65	3.7								
14	209	>6	104	>6	70	4.3										
15	170	>6	85	5.6												
16	140	>6	70	4.9												
17	117	>6														
18	98	>6														
19	84	>6														
20	72	>6														

Maximum spans are based on each panel being fastened with three (3) bolts to each support.

Specification: Fiberglass Reinforced Plastic Baffle Wall - D Series

Part 1 - General

1.01 Description of Work

The scope of this specification shall include materials for the fiberglass reinforced plastic (FRP) Baffle Wall System including FRP baffle wall panels; FRP columns; FRP angles; column base plates/angles; fasteners and connections.

1.02 Design Criteria

- A. Design Load (greater of water differential or wind load)

 1. Water Differential: _____ in. (uniform load over wall)
 - 2. Wind Load: _____ lbs./SF uniform load
- B. Deflection Limit and Factor of Safety
 - Baffle Panels: L/D=_____; Max Deflection=Panel Depth; FOS = 2.0
 - 2. Columns: L/D=100; FOS=2.5

Part 2 - Products

2.01 Manufacturer

Standard for design, characteristics, and performance is Enduro D Series Baffle Wall manufactured by Enduro Composites, Inc.

2.02 Materials

- A. FRP Baffle Panels, Columns, and Angles
 - FRP baffle panels, columns, angles, and associated components shall be ANSI/NSF Standard 61 certified for potable water application (as required).
 - FRP Baffle Panels shall exhibit these minimum properties: Stiffness (EI) 5,591,000 lb-in²/ft Moment Capacity 19,700 lb-in/ft

FRP structural materials shall exhibit these minimum properties:

Tensile Strength 40,000 psi ASTM D 638
Flexural Strength 33,000 psi ASTM D 790
Flexural Modulus 1,037,000 psi ASTM D 790
Izod Impact (Notched) 15 ASTM D 256
Water Absorption .20% maximum ASTM D 570

- FRP Materials shall include UV stabilized polyester resin; surfacing veil at top and bottom sides; gray color.
- 5. Factory cut edges and drilled holes shall be sealed with ANSI/NSF approved material.
- 6. FRP baffle panels shall be Enduro Series D, 4 x .125 profile; 4" depth; 1/8" nominal thickness; 40% glass fiber reinforcing (by wt.); with top, horizontal ribs sloped downward not less than 10 degrees to minimize sediment buildup.
- FRP Columns shall be Enduro Type ______ with 50% glass fiber reinforcing (by wt.). Column base plates or angles shall be 304/316 Stainless Steel.
- 8. FRP Angles shall be 3/8" thick and 90 degrees.
- B. Hardware
 - 1. Fasteners, anchors, and other structural hardware shall be 304/316 Stainless Steel.
 - 2. Submerged anchors shall be epoxy adhesive type.

Please visit bit.ly/DBaffleSpector expanded specification.

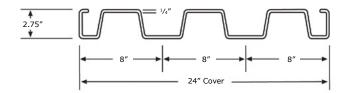


"H" Structural Baffle & Partition Walls

System Overview

As a global leader for FRP structural systems, Enduro developed the "H" Series baffle panel and the innovative SlideGuide assembly system.

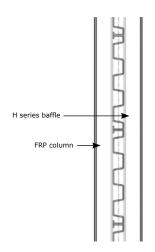
The ¹/4" thick, Enduro "H" series are the strongest FRP baffle panels available and are utilized in both bolted and non-bolted installations. In the SlideGuide system, the "H" baffle panels, which do not require fastening, are inserted between and held in place by FRP angles. With a long and proven track record of outstanding performance, the Enduro "H" series and SlideGuide assembly has led a movement away from concrete and wood to the Enduro FRP baffle system.



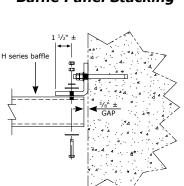


Enduro "H" slotted flow-thru baffle wall system Settling Basin

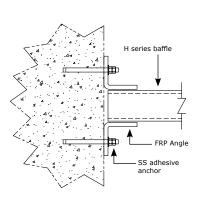
Typical Details



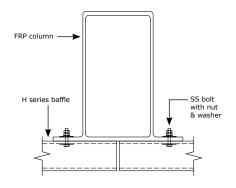
Baffle Panel Stacking



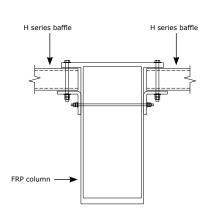
Single Wall Angle



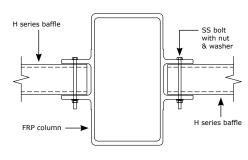
SlideGuide Concrete Wall



Bolted 12F12 FRP Column



SlideGuide 12S12 FRP Column



Bolted 12S12 FRP Column

"H" Structural Baffle & Partition Walls

Load Span Table

Water Differential	2	·"	3	"	4	,,,	5	,,	6	,,	8	"	10	10"		2"	
Uniform Load	10.4	4 psf	15.6	psf	20.8	3 psf	26.0	psf	31.2	psf	41.6	psf	52.0) psf	62.4	62.4 psf	
Span (Ft)	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	L/D	FOS	
9	>360	>6	>360	>6	>360	>6	>360	>6	>360	>6	309	>6	247	>6	206	5.2	
10	>360	>6	>360	>6	>360	>6	>360	>6	300	>6	225	>6	180	5.0	150	4.2	
11	>360	>6	>360	>6	339	>6	271	>6	226	>6	169	5.2	135	4.2	113	3.5	
12	>360	>6	348	>6	261	>6	209	>6	174	5.8	130	4.4	104	3.5			
13	>360	>6	273	>6	205	>6	164	5.9	137	5.1	103	3.7					
14	328	>6	219	>6	164	>6	131	5.1	109	4.5							
15	267	>6	178	>6	134	5.6	107	4.5									
16	220	>6	147	>6	110	4.9											
17	183	>6	122	5.8	92	4.3											
18	155	>6	103	5.2													
19	131	>6															
20	113	>6															
21	97	5.7															

Maximum spans are based on non-fixed connection with panels being restrained by SlideGuide angles on each side. Please contact Enduro for Load/Span data with a bolted H Series installation.

Specification: Fiberglass Reinforced Plastic Baffle Wall - H Series

Part 1 - General

1.01 Description of Work

The scope of this specification shall include materials for the fiberglass reinforced plastic (FRP) Baffle Wall System including FRP baffle wall panels; FRP columns; FRP angles; column base plates/angles; fasteners and connections.

1.02 Design Criteria

- A. Design Load (greater of water differential or wind load)
 1. Water Differential: ______ in. (uniform load over wall)
 - 2. Wind Load: lbs./SF uniform load
- B. Deflection Limit and Factor of Safety
 - 1. Baffle Panels: L/D=____; Max Defl=Panel Depth; FOS = 2.0
 - 2. Columns: L/D=100; FOS=2.5

Part 2 - Products

2.01 Manufacturer

Standard for design, characteristics, and performance is Enduro H Series Baffle Wall manufactured by Enduro Composites, Inc.

2.02 Materials

- A. FRP Baffle Panels, Columns, and Angles
 - FRP baffle panels, columns, angles, and associated components shall be ANSI/NSF Standard 61 certified for potable water application (as required).
 - FRP Baffle Panels shall exhibit these minimum properties:
 Stiffness (EI) 17,500,000 lb-in²/ft
 Moment Capacity 99,000 lb-in/ft

3. FRP structural materials shall exhibit these minimum properties:

Tensile Strength 48,000 psi ASTM D 638
Flexural Strength 58,000 psi ASTM D 790
Flexural Modulus 3,210,000 psi ASTM D 790
Izod Impact (Notched) 25 ASTM D 256
Water Absorption .20% maximum ASTM D 570

- FRP Materials shall include UV stabilized polyester resin; surfacing veil at top and bottom sides; gray color.
- Factory cut edges and drilled holes shall be sealed with ANSI/NSF approved material.
- 6. FRP baffle panels shall be Enduro Series H, 2.75 x .25 profile; 2.75" depth; $^{1}/_{4}$ " nominal thickness; 50% glass fiber reinforcing (by wt.); with top, horizontal ribs sloped downward not less than 10 degrees to minimize sediment build-up.
- FRP Columns shall be Enduro Type ______ with 50% glass fiber reinforcing (by wt.). Column base plates or angles shall be 304/316 Stainless Steel.
- 8. FRP Angles shall be 3/8" thick and 90 degrees.
- B. Hardware
 - 1. Fasteners, anchors, and other structural hardware shall be 304/316 Stainless Steel.
 - 2. Submerged anchors shall be epoxy adhesive type.

Please visit bit.ly/HBaffleSpec for expanded specification.



More Enduro Products

Clarifier Products

- > FRP Weirs and Scum Baffles
- > FRP Density Current Baffles
- > FRP Launder Covers
- > FRP Troughs





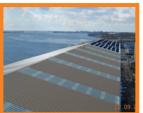


Building Products

- FRP Roofing & Siding
- > Roof Deck & Form Deck
- Louvers & Ridge Vents
- Gutter & Downspout
- Structural Shapes







Cable Management Products

- > FRP Cable Tray (Ladder-Type)
- FRP Instrumentation Tray (Channel-Type)
- > FRP Instrument Stands
- > FRP Strut Support Systems
- > Light Rail Coverboard









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