

Count

1

Description

**Company name:** Created by: Phone:

Date: 1/22/2022 TPE3 D 80-40 S-A-G-A-BQQE-CCA Product photo could vary from the actual product Product No.: 98819852 Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via Class 125 ANSI flanges. Each power head is fitted with a fan-cooled, permanent-magnet synchronous motor of identical size. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The pump is fitted with a combined temperature- and differential-pressure sensor. The pump is suitable for applications requiring pressure or temperature control and offers following control modes: AUTOADAPT. This function continuously adjusts the proportional-pressure curve and automatically sets a more efficient curve without compromising comfort demands. FLOWADAPT. This control mode combines AUTOADAPT with a flow-limitting function. The pump continuously monitors the flow rate to ensure the desired maximum flow is not exceeded. This will save the cost of a separate pump-throttling valve. Constant differential pressure. The pump head is kept constant, independent of the flow in the system. Proportional pressure. The head of the pump will increase proportionally to the flow in the system to compensate for the large pressure losses in the distribution pipes. Constant temperature. The return-pipe temperature is kept constant. Note: If the pump is intalled in the flow pipe, an external temperature sensor must be installed in the return pipe of the system. Constant differential temperature. The differential temperature can be measured by a differential-temperature sensor or two separate temperature sensors. Constant curve. The pump can be set to run at a constant speed in the range of 25 to 100 % of the maximum speed. Wireless communication between the two power heads is quickly and easily obtained. The pump heads can be set to cascade mode, alternating mode or duty/standby. The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

Eve indicator.



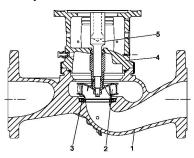
1/22/2022

Count | Description

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Date:

## Pump



- 1: Pump housing
- 2: Impeller
- 3: Neck ring
- 4: Pump head/motor stool
- 5: Stub shaft

The twin-head pump is designed with two parallel power-heads. A flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head.

The pump housing is provided with a replaceable stainles steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

Twin-head pumps installed in horizontal pipes must be fitted with an automatic air vent in the upper part of the pump housing. The automatic air vent is not supplied with the pump.



The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a rigid sleeve coupling.

## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:



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Company name: Created by: Phone:

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		Date:	1/22/2022
Description			
<ul> <li>one dedicated digital input</li> <li>two analog inputs, 0(4)-20</li> <li>one configurable digital input</li> <li>Grundfos combined tempe</li> <li>24 V voltage supply for se</li> <li>two signal relay outputs (p</li> <li>the two power heads com</li> <li>interface for Grundfos CIM</li> <li>The terminal box holds terminals</li> <li>one dedicated digital input</li> <li>two analog inputs, 0(4)-20</li> <li>one configurable digital input</li> <li>two analog inputs, 0(4)-20</li> <li>one configurable digital input</li> <li>two signal relay outputs (p</li> <li>24 V voltage supply for se</li> <li>two signal relay outputs (p</li> <li>GENIbus connection</li> <li>interface for Grundfos CIM</li> </ul>	MA, 0-10 V put or open-collector erature and differentia nsors potential-free contacts municate via wireless I fieldbus module. for these connections t MA, 0-10 V put or open-collector erature and differentia nsors potential-free contacts	al pressure ser s) s GENIair or wi s: output al pressure ser	ired GENI connection
Further product details Technical data			
Controls: Frequency converter:	Built-in		
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -13 248 °F 68 °F 62.29 lb/ft³		
Technical: Rated pump speed: Rated flow: Rated head: Actual impeller diameter: Code for shaft seal: Curve tolerance:	1860 rpm 102 US gpm 9.843 ft 3.54 in BQQE ISO9906:2012 3B2		
Materials: Pump housing:	Cast iron EN-GJL-250		
Impeller:	ASTM class 35 Composite PES+30% GF		
Installation: Range of ambient temperature: Maximum operating pressure: Max pressure at stated temperatu Type of connection: Size of connection: Pressure rating for connection: Port-to-port length: Flange size for motor:	-4 122 °F 232.06 psi ure: 232 psi / 250 ° ANSI DN 80 Class 125 14 3/16 in 56C	F	

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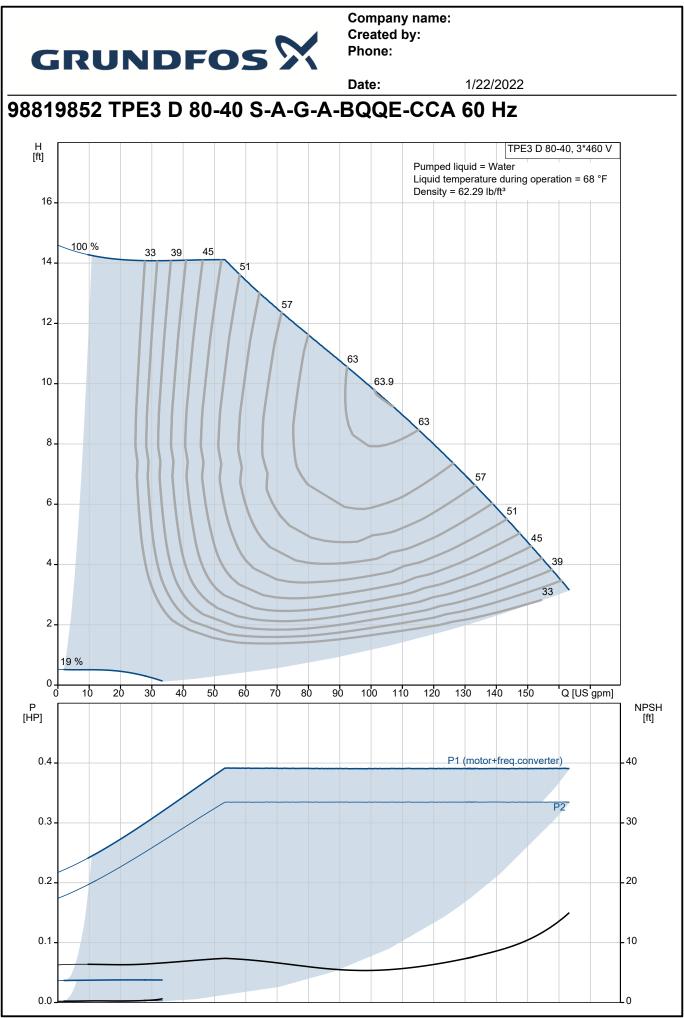
IE5

Electrical data: Motor type:

IE Efficiency class:



		<b>JS 2</b> \	Data	1/00/0000	
	Description		Date:	1/22/2022	
+	Rated power - P2:	0.33 HP			
	Main frequency:	60 Hz			
	Rated voltage:	3 x 440-480 V			
	Rated current:	0.8 A			
	Cos phi - power factor:	0.53			
	Rated speed:	180-2000 rpm			
	IE efficiency:	84.8%			
	Motor efficiency at full load:	84.8 %			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor Number:	99630337			
	Others:	400 1			
	Net weight:	138 lb			
	Gross weight:	167 lb			
	Shipping volume:	8.83 ft <sup>3</sup>			
	Country of origin:	HU			
	Custom tariff no.:	8413.70.2025			
		0413.70.2023			



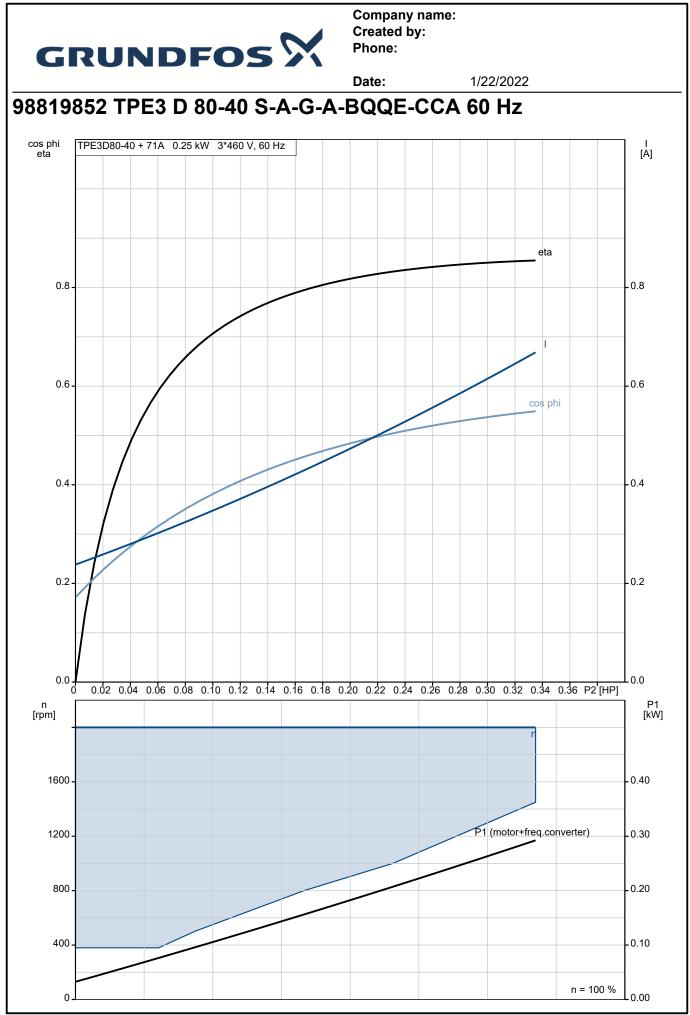


Description       Value         General information:       TPE3 D 80-40, 3*40 V         Product name:       TPE3 D 80-40, 3*40 V         Product No.:       98819852         EAN:       5712601848008         Technical:       100 % 33.98 45         Rated pump speed:       1860 rpm         Rated flow:       102 US gpm         Rated head:       9.843 ft         Maximum head:       13.12 ft         Actual impeller diameter:       3.54 in         Code for shaft seal:       BQQE         Curve tolerance:       ISO9906:2012 3B2         Pump housing:       EN-GJL-250         Pump housing:       EN-GJL-250         Pump housing:       Cast iron         Pump housing:       Cast iron         Pump housing:       EN-GJL-250         Pump housing:       EN-GJL-250         Pump housing:       A         Materials:       232 do 6 sb 10 120 q (US gpm]         Pieler:       Composite         Ingeller:       Composite         Ingeller:       Composite         Maximum operating pressure at stated       232 psi / 250 °F         Maximum operating pressure at stated       232 psi / 250 °F         Type of connection:<	
General information:       Pumped luquid = Water         Product name:       TPE3 D 80-40         SA-GA-BAQCE-CCA         Product No.:       98819852         EAN:       571/2601848008         Technical:         Rated pump speed:       1860 rpm         Rated flow:       102 US gpm         Rated head:       9.843 ft         Maximum head:       13.12 ft         Actual impeller diameter:       3.54 in         Code for shaft seal:       BQQE         Curve tolerance:       ISO9906:2012 3B2         Pump housing:       Cast iron         Pump housing:       ASTM class 35         Impeller:       PES+30% GF         Materials:       Pump housing:         Installation:       23.29 i / 250 °F         Type of connection:       ANSI         Size of connection:       ANSI         Size of connection:       NN 80         Pressure rating for connection:       NN 80         Pressure rating for connection:       SGC         Connect code:       G         Liquid temperature range:       -13248 °F	
Product name: S-A-G-A-BQQE-CCA Product No.: 99819852 EAN: 5712601848008 Technical: Rated pump speed: 1860 rpm Rated flow: 102 US gpm Rated flow: 102 US gpm Rated head: 9.843 ft Maximum head: 13.12 ft Actual impeller diameter: 3.54 in Code for shaft seal: BQQE Curve tolerance: ISO9906:2012 3B2 Pump housing: EN-GJL-250 Pump housing: EN-GJL-250 Pump housing: PES+30% GF Material code: A Installation: Range of ambient temperature: 232.06 psi Max pressure at stated 232 psi / 250 °F Type of connection: DN 80 Pressure rating for connection: Class 125 Port-to-port length: 14 3/16 in Plange size for motor: 56C Connect code: G Liquid: Pump bliquid: Water Liquid temperature range: -13 248 °F	
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Pumped liquid: Water Liquid temperature range: -13 248 °F	
Liquid temperature range: -13 248 °F	
Density: 62.20 lb/ft3	
Electrical data:	
Motor type: 71A	
IE Efficiency class: IE5	
Rated power - P2: 0.33 HP	
Main frequency: 60 Hz	
Rated voltage: 3 x 440-480 V	
Rated current: 0.8 A	
Cos phi - power factor: 0.53	
Rated speed: 180-2000 rpm	
IE efficiency: 84.8%	
Motor efficiency at full load: 84.8 %	
Enclosure class (IEC 34-5): IP55	
Insulation class (IEC 85): F	
Built-in motor protection: ELEC	
Motor Number: 99630337	
Control panel: HMI300 - Graphical	
Function Module: FM300 - Advanced	
Frequency converter: Built-in	
Others:	
Net weight: 138 lb	
Gross weight: 167 lb	

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Date:1/22/2022DescriptionValueShipping volume:8.83 ft³Config. file no:98484683Country of origin:HUCustom tariff no.:8413.70.2025



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