

	Date: 1/22/2022
Count	Description
1	TPE3 D 65-120 S-A-G-A-BQQE-FAB
	Product photo could vary from the actual product
	Product No.: 98819796
	Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.
	Each power head is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via Class 125 ANSI flanges.
	Each power head is fitted with a fan-cooled, permanent-magnet synchronous motor of identical size. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.
	The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The pump is fitted with a combined temperature- and differential-pressure sensor. The pump is suitable for applications requiring pressure or temperature control and offers following control modes:
	 AUTOADAPT. This function continuously adjusts the proportional-pressure curve and automatically sets a more efficient curve without compromising comfort demands.
	 FLOWADAPT. This control mode combines AUTOADAPT with a flow-limitting function. The pump continuously monitors the flow rate to ensure the desired maximum flow is not exceeded. This will save the cost of a separate pump-throttling valve.
	 Constant differential pressure. The pump head is kept constant, independent of the flow in the system. Proportional pressure. The head of the pump will increase proportionally to the flow in the system to compensate for the large pressure losses in the distribution pipes.
	- Constant temperature. The return-pipe temperature is kept constant. Note: If the pump is intalled in the flow pipe, an external temperature sensor must be installed in the return pipe of the system.
	 Constant differential temperature. The differential temperature can be measured by a differential-temperature sensor or two separate temperature sensors.
	 Constant curve. The pump can be set to run at a constant speed in the range of 25 to 100 % of the maximum speed.
	Wireless communication between the two power heads is quickly and easily obtained. The pump heads can be set to cascade mode, alternating mode or duty/standby.
	The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.
	The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".
	Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".
	 The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
	 "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
	"Alarm": Motor has stopped (flashing red indicator lights).



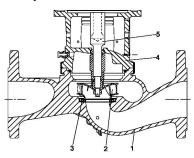
1/22/2022

Count | Description

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Date:

Pump



- 1: Pump housing
- 2: Impeller
- 3: Neck ring
- 4: Pump head/motor stool
- 5: Stub shaft

The twin-head pump is designed with two parallel power-heads. A flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head.

The pump housing is provided with a replaceable stainles steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

Twin-head pumps installed in horizontal pipes must be fitted with an automatic air vent in the upper part of the pump housing. The automatic air vent is not supplied with the pump.



The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a rigid sleeve coupling.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:



Count |

Company name: Created by: Phone:

RUNDFO	S X	Flione.	
		Date:	1/22/2022
Description			
 one dedicated digital input two analog inputs, 0(4)-20 one configurable digital input Grundfos combined tempe 24 V voltage supply for se two signal relay outputs (p the two power heads com interface for Grundfos CIM The terminal box holds terminals one dedicated digital input two analog inputs, 0(4)-20 one configurable digital input two analog inputs, 0(4)-20 one configurable digital input two signal relay outputs (p 24 V voltage supply for se two signal relay outputs (p GENIbus connection interface for Grundfos CIM 	MA, 0-10 V put or open-collector erature and differentia mosors potential-free contacts municate via wireless A fieldbus module. for these connections t MA, 0-10 V put or open-collector erature and differentia mosors potential-free contacts	al pressure sen s) s GENIair or win s: output al pressure sen	red GENI connection
Further product details Technical data			
Controls: Frequency converter:	Built-in		
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -13 248 °F 68 °F 62.29 lb/ft³		
Technical: Rated pump speed: Rated flow: Rated head: Actual impeller diameter: Code for shaft seal: Curve tolerance:	3530 rpm 121 US gpm 23.62 ft 3.07 in BQQE ISO9906:2012 3B2		
Materials: Pump housing:	Cast iron EN-GJL-250		
Impeller:	ASTM class 35 Composite PES+30% GF		
Installation: Range of ambient temperature: Maximum operating pressure: Max pressure at stated temperatu Type of connection: Size of connection: Pressure rating for connection: Port-to-port length: Flange size for motor:	-4 122 °F 232.06 psi ure: 232 psi / 250 ° ANSI DN 65 Class 125 13 7/16 in 56C	F	

80A

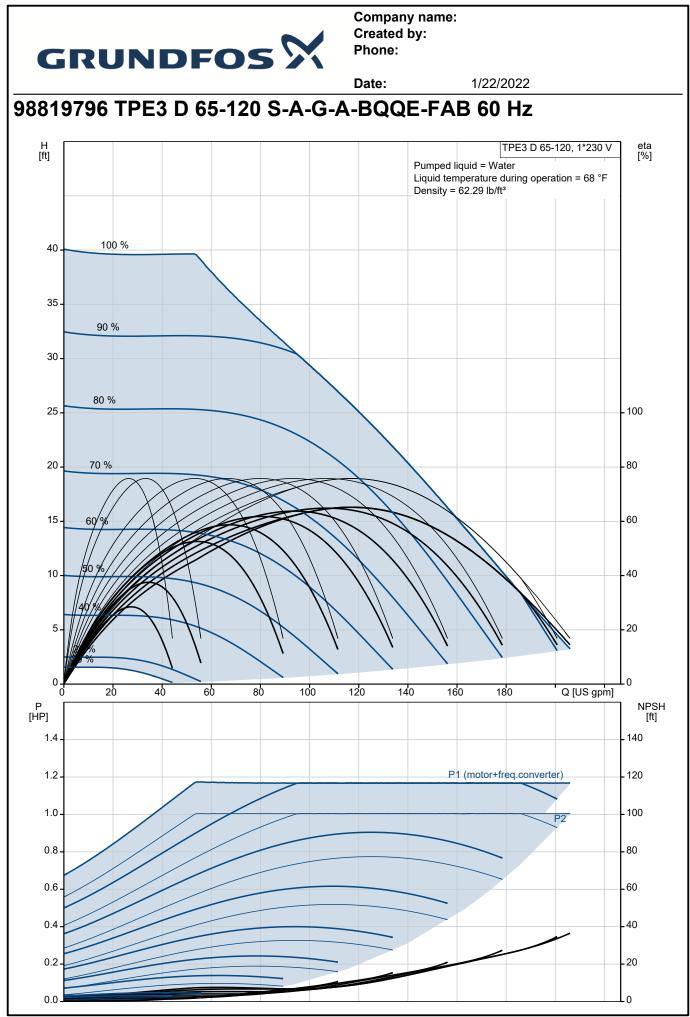
IE5

Electrical data: Motor type:

IE Efficiency class:



			Date:	1/22/2022	
ount	Description				
	Rated power - P2:	1 HP			
	Main frequency:	60 Hz			
1	Rated voltage:	1 x 200-240 V			
	Rated current:	4.70-3.90 A			
1	Cos phi - power factor:	0.99			
1	Rated speed:	360-4000 rpm			
1	IE efficiency:	85.2%			
1	Motor efficiency at full load:	85.2 %			
	Enclosure class (IEC 34-5):	IP55			
1	Insulation class (IEC 85):	F			
1	Motor Number:	99630338			
		33000000			
	Others:				
1	DOE Pump Energy Index VL:	0.39			
I	Net weight:	114 lb			
1	Gross weight:	143 lb			
1	Shipping volume:	8.83 ft ³			
1	Country of origin:	HU			
1	Custom tariff no.:	8413.70.2022			
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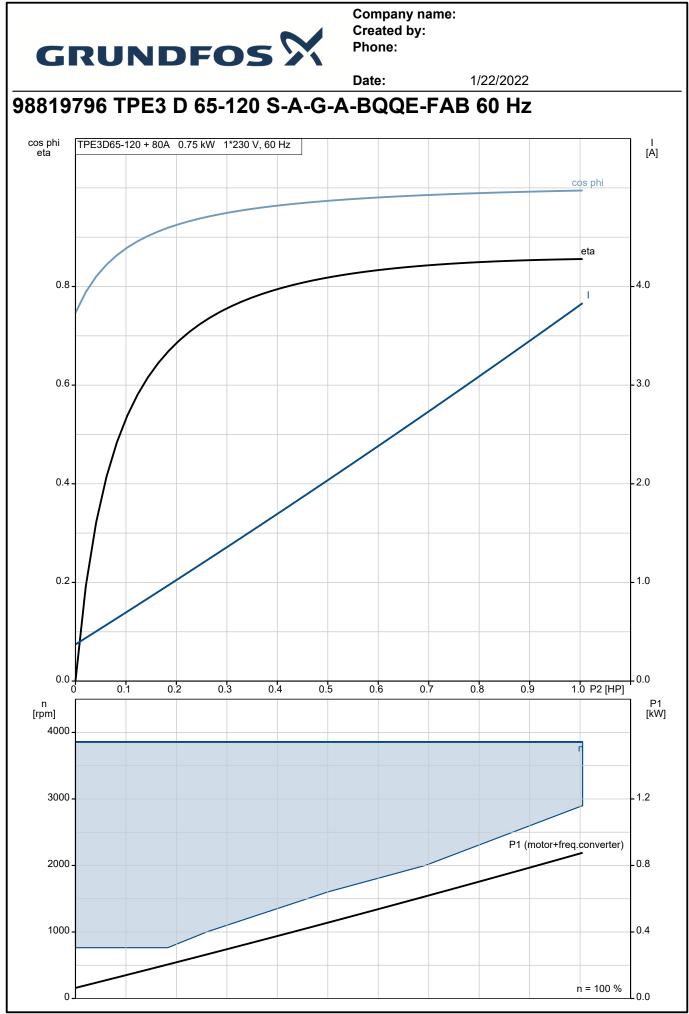


		Date:	1/22/2022	
Description	Value	H [ft]	TPE3 D 65-120, 1*230 V	eta [%]
General information:			Pumped liquid = Water	
Product name:	TPE3 D 65-120		Liquid temperature during operation = 68 °F Density = 62.29 lb/ft ³	
-Toduct hame.	S-A-G-A-BQQE-FAB	40 100	,	
Product No.:	98819796			
EAN:	5712601847148	35 -		
Fechnical:	57 1200 1047 140	90 %		
Rated pump speed:	3530 rpm	30 -		
Rated flow:	121 US gpm	25 - 80 %		100
Rated head:	23.62 ft	23 -		- 100
Maximum head:	39.37 ft	20 - 70 %		- 80
Actual impeller diameter:	3.07 in	20 - 10 %	Itract	- 00
Code for shaft seal:	BQQE	15 - 60 %/		60
Curve tolerance:	ISO9906:2012 3B2			- 00
Pump version:	A	10 50 8/6/		_ 40
Materials:		10 - 10		40
Pump housing:	Cast iron	- 49		20
Pump housing:	EN-GJL-250	5-		- 20
Pump housing:	ASTM class 35			
mpeller:		0	50 100 150 Q [US gpm]	<u> </u>
	Composite PES+30% GF	P [HP]		NPS
mpeller:				[ft]
Material code:	A	1.2	P1 (motor+freq.converter)	120
nstallation:				
Range of ambient temperature:	-4 122 °F	1.0 -	R2	- 100
Maximum operating pressure:	232.06 psi	0.8		- 80
Max pressure at stated remperature:	232 psi / 250 °F	0.6 -		- 60
Type of connection:	ANSI	0.4 -		- 40
Size of connection:	DN 65	0.2		_ 20
Pressure rating for connection:	Class 125	0.0		
Port-to-port length:	13 7/16 in	2		
Flange size for motor:	56C		2.50	
Connect code:	G		10.20	
	6			
Liquid:		U.e.		
Pumped liquid:	Water	0.75		
Liquid temperature range:	-13 248 °F	<u>0.55</u>		
Selected liquid temperature:	68 °F	·	4.69 4.69 13.40	
Density:	62.29 lb/ft ³		5.12 5.71 7.28	
Electrical data:		-	8.98 9.45	
Motor type:	80A		►	
E Efficiency class:	IE5	4.17 4.17	4.17 M12	
Rated power - P2:	1 HP			
Main frequency:	60 Hz			
Rated voltage:	1 x 200-240 V			
Rated current:	4.70-3.90 A			
Cos phi - power factor:	0.99			
Rated speed:	360-4000 rpm			
E efficiency:	85.2%	25	т	
•			→ [] .	
Motor efficiency at full load:	85.2 %	96		
Enclosure class (IEC 34-5):	IP55			
nsulation class (IEC 85):	F			
Built-in motor protection:	ELEC		3 13 GMG 19 Processoo	
Motor Number:	99630338			
Controls:		<u> </u>		
Control panel:	HMI300 - Graphical	~	21 Lifte 22 Jurite 23 Lifte	
Function Module:	FM300 - Advanced			
Frequency converter:	Built-in	@		
Others:	Sum in			
	0.39		- MNO 32 -34 V	
DOE Pump Energy Index VL:	0.30			

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Date:1/22/2022DescriptionValueGross weight:143 lbShipping volume:8.83 ft³Config. file no:98481468Country of origin:HUCustom tariff no.:8413.70.2022



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