

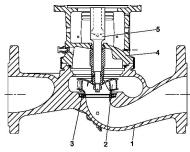
	<b>Date:</b> 1/22/2022
Count	Description
1	TPE3 80-120 S-A-G-A-BQQE-GAB
	Product photo could vary from the actual product
	Product No.: 98819756
	Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.
	The shaft seal is according to EN 12756. Pipework connection is via Class 125 ANSI flanges.
	The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.
	The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The pump is fitted with a combined temperature- and differential-pressure sensor. The pump is suitable for applications requiring pressure or temperature control and offers following control modes:
	<ul> <li>AUTOADAPT. This function continuously adjusts the proportional-pressure curve and automatically sets a more efficient curve without compromising comfort demands.</li> </ul>
	<ul> <li>FLOWADAPT. This control mode combines AUTOADAPT with a flow-limitting function. The pump continuously monitors the flow rate to ensure the desired maximum flow is not exceeded. This will save the cost of a separate pump-throttling valve.</li> </ul>
	<ul> <li>Constant differential pressure. The pump head is kept constant, independent of the flow in the system.</li> <li>Proportional pressure. The head of the pump will increase proportionally to the flow in the system to compensate for the large pressure losses in the distribution pipes.</li> </ul>
	- Constant temperature. The return-pipe temperature is kept constant. Note: If the pump is intalled in the flow pipe, an external temperature sensor must be installed in the return pipe of the system.
	<ul> <li>Constant differential temperature. The differential temperature can be measured by a differential-temperature sensor or two separate temperature sensors.</li> </ul>
	Constant curve. The pump can be set to run at a constant speed in the range of 25 to 100 % of the maximum speed.
	The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.
	The display gives an intuitive and user-friendly interface to all functions.
	The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".
	Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".
	<ul> <li>The Grundfos Eye indicator on the operating panel provides visual indication of pump status:</li> <li>"Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)</li> </ul>
	<ul> <li>"Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)</li> </ul>
	"Alarm": Motor has stopped (flashing red indicator lights).
	Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.



Date:

1/22/2022

# Count Description Pump



- 1: Pump housing
- 2: Impeller
- 3: Neck ring
- 4: Pump head/motor stool
- 5: Stub shaft

The pump housing is provided with a replaceable stainles steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side. The impeller is secured to the shaft with a nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

- · Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a rigid sleeve coupling.

### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

The terminal box holds terminals for these connections:

- one dedicated digital input
- two analog inputs, 0(4)-20 mA, 0-10 V
- one configurable digital input or open-collector output
- Grundfos combined temperature and differential pressure sensor (separate connected)
- 24 V voltage supply for sensors
- two signal relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

#### Further product details

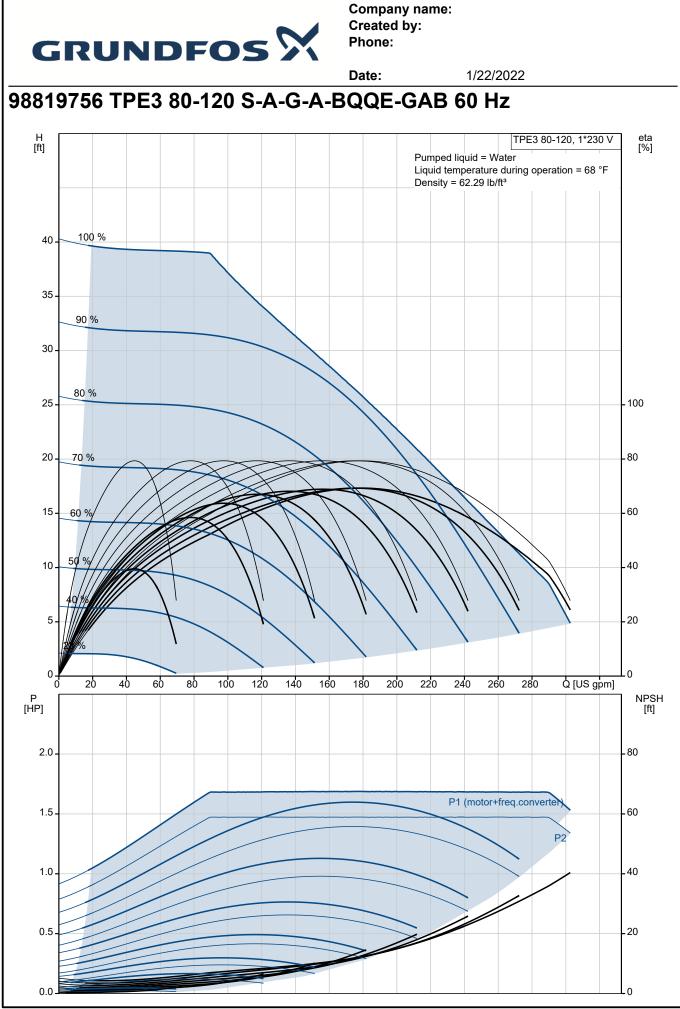
#### **Technical data**

Controls:

Frequency converter: Built-in



			Date:	1/22/2022		
Description						
Liquid:						
Pumped liquid:		Water				
Liquid tempera	ture range:	-13 248 °F				
Selected liquid	temperature:	68 °F				
Density:		62.29 lb/ft <sup>3</sup>				
Technical:						
Rated pump sp	eed.	3000 rpm				
Rated flow:	eeu.	184 US gpm				
Rated head:		23.62 ft				
	diamatar					
Actual impeller Code for shaft		3.54 in				
Curve tolerance		BQQE	20			
Curve tolerance	5.	ISO9906:2012 3I	52			
Materials:						
Pump housing:		Cast iron				
		EN-GJL-250				
		ASTM class 35				
Impeller:		Composite				
		PES+30% GF				
Installation:						
	ent temperature:	-4 122 °F				
	ating pressure:	232.06 psi				
		ure: 232 psi / 25	0 °⊏			
Type of connect		ANSI	U F			
••						
Size of connec		DN 80				
	for connection:	Class 125				
Port-to-port len		14 3/16 in				
Flange size for	motor:	56C				
Electrical data:						
Motor type:		80B				
IE Efficiency cla	ass:	IE5				
Rated power -	P2:	1.5 HP				
Main frequency		60 Hz				
Rated voltage:		1 x 200-240 V				
Rated current:		6.70-5.60 A				
Cos phi - powe	r factor:	0.99				
Rated speed:		360-4000 rpm				
IE efficiency:		86.9%				
Motor efficiency	/ at full load.	86.9 %				
Enclosure class		IP55				
Insulation class		F				
Motor Number:		г 99630339				
		390000039				
Others:						
DOE Pump En	ergy Index VL:	0.43				
Net weight:		74.1 lb				
Gross weight:		93.3 lb				
Shipping volum	e:	5.65 ft <sup>3</sup>				
Country of original		HU				
		8413.70.2025				
Custom tariff no	J	0-10.70.2020				



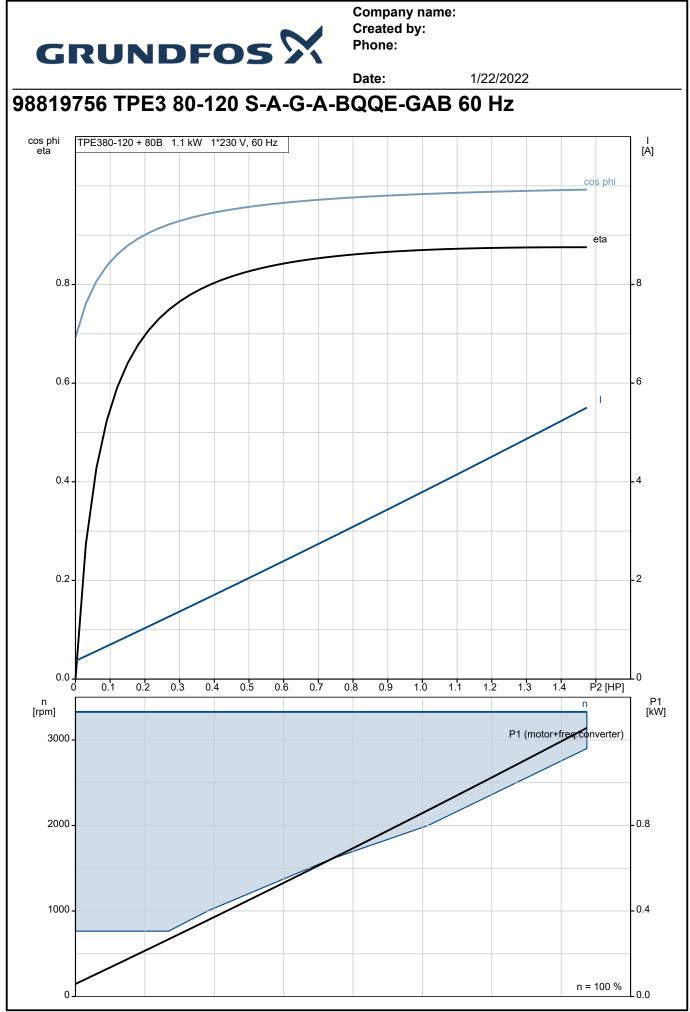


		Date:	1/22/2022
escription	Value	H [ft]	TPE3 80-120, 1*230
eneral information:			Pumped liquid = Water Liquid temperature during operation = 68 °F
oduct name:	TPE3 80-120 S-A-G-A-BQQE-GAB	40 - 100 %	Density = 62.29 lb/ft <sup>3</sup>
oduct No.:	98819756		
AN:	5712601846356	35	
chnical:		90 %	
ated pump speed:	3000 rpm	30 -	
ated flow:	184 US gpm	80 %	
ated head:	23.62 ft	25 - 80 %	
aximum head:	39.37 ft		
tual impeller diameter:	3.54 in	20 - 70 %	1 to the second
de for shaft seal:	BQQE		
Irve tolerance:	ISO9906:2012 3B2	15 - 60/%/	
imp version:	A	50.00	
aterials:		10 - 90 / 9	
imp housing:	Cast iron		
Imp housing:	EN-GJL-250	5-	
imp housing:	ASTM class 35		
peller:	Composite	0	50 100 150 200 250 Q [US gpr
peller:	PES+30% GF	P [HP]	
aterial code:	A	2.0	
stallation:	•	2.0 -	
nge of ambient temperature:	-4 122 °F	1.5 -	P1 (motor+freq.converter)
iximum operating pressure:	232.06 psi		P2
x pressure at stated	232 psi / 250 °F	1.0	
be of connection:	ANSI	0.5	
e of connection:	DN 80	0.5	
essure rating for connection:	Class 125	0.0	
t-to-port length:	14 3/16 in	0.0 _=	
nge size for motor:	56C	6.22	-1
nnect code:	G		
uid:	5		
mped liquid:	Water	<b>T</b>	
uid temperature range:	-13 248 °F	<u></u>	
lected liquid temperature:	68 °F		
nsity:	62.29 lb/ft <sup>3</sup>		520 14.20
ectrical data:	02.20 18/10	<b> </b> +	0.00 591 7.87
tor type:	80B	3.	.82 4.84
Efficiency class:	IE5		1
ted power - P2:	1.5 HP		
in frequency:	60 Hz	4 5 5	
ed voltage:	1 x 200-240 V		
ted current:	6.70-5.60 A		
s phi - power factor:	0.99		l
ted speed:	360-4000 rpm		
efficiency:	86.9%	Ĩ	
tor efficiency at full load:	86.9 %		
closure class (IEC 34-5):	IP55		Ø.⊕ ⊟1
ulation class (IEC 85):	F		
t-in motor protection:	FELEC	~	
tor Number:	99630339		
	39030333	511 P 10 11 P	
ntrols:	LIMI200 Oronhinal		
ntrol panel:	HMI300 - Graphical		
nction Module:	FM300 - Advanced	-36.5. <b>D</b> -36.5. <b>D</b> -36.5	
equency converter:	Built-in		A GDB0xx A C GDB0xx Y G GDB0xx A
hers:			7 040 10 -34V 11 -34V 11 -34V
E Pump Energy Index VL:	0.43		
weight:	74.1 lb	······································	

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Date:1/22/2022DescriptionValueGross weight:93.3 lbShipping volume:5.65 ft³Config. file no:98481408Country of origin:HUCustom tariff no.:8413.70.2025



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