

## **Submittal Data**

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



# CRIE 1-9 N-CA-A-E-HQQE

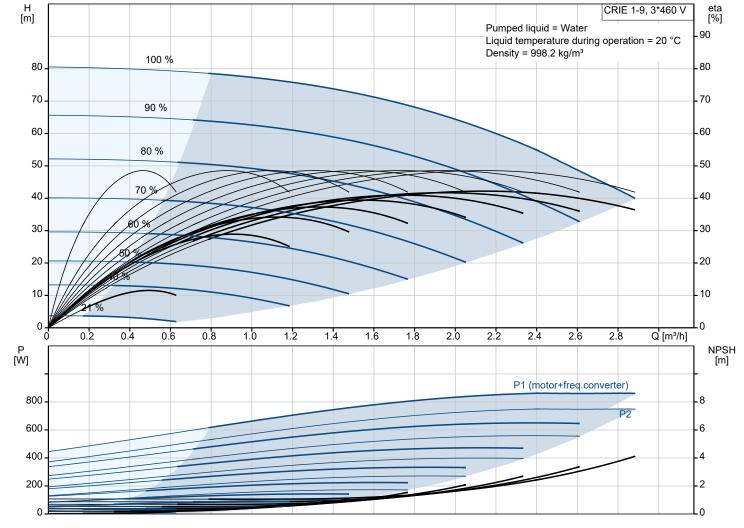
Vertical, multistage centrifugal pump with integrated frequency converter. Pump materials in contact with the liquid are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

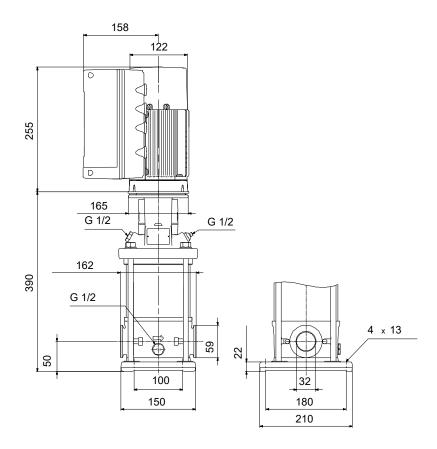
Conditions of Service		
Liquid:	Water	
Temperature:	20 °C	
Specific Gravity:	1.000	

Pump Data			
Max pressure at stated temp:	25 bar / 120 °C		
Liquid temperature range:	-20 120 °C		
Maximum ambient temperature:	50 °C		
Shaft seal:	HQQE		
Product number:	99340755		

Motor Data		
Rated power - P2:	0.75 kW	
Rated voltage:	440-480 V	
Mains frequency:	60 Hz	
Enclosure class:	IP55	
Insulation class:	F	
Motor protection:	ELEC	
Motor type:	80A	
Eta 1/1:	86.4 %	







### Materials:

Base: Stainless steel
Base: EN 1.4408
Base: AISI 316
Impeller: Stainless steel
Impeller: AISI 304
Impeller: EN 1.4301

Material code: A
Code for rubber: E

#### Qty. | Description

#### CRIE 1-9 N-CA-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 99340755

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via FlexiClamps.

The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions.

The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V; the factory-fitted pressure sensor is connected to one of these
  inputs
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- · two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LigTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- interface for Grundfos CIM fieldbus module.

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 3484 rpm

Rated flow: 2 2 m<sup>3</sup>/h Rated head: 58.1 m Vertical Pump orientation: Shaft seal arrangement: Single Code for shaft seal: **HQQE CURUS** Approvals: Approvals for drinking water: NSF/ANSI 61 Curve tolerance: ISO9906:2012 3B

Materials:

Qty. | Description

Impeller:

Base: Stainless steel

EN 1.4408 AISI 316

Stainless steel

EN 1.4301

**AISI 304** 

Bearing: SIC

Installation:

t max amb: 50 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: FlexiClamp
Size of inlet connection: DN 32
Size of outlet connection: DN 32
Pressure rating for connection: PN 25
Flange size for motor: 56C

Electrical data:

Motor standard:

Motor type:

80A

IE Efficiency class:

Rated power - P2:

Power (P2) required by pump:

Mains frequency:

NEMA

80A

IE5

0.75 kW

0.75 kW

60 Hz

Rated voltage: 3 x 440-480 V

Service factor: 1.25
Rated current: 1.65 A
Cos phi - power factor: 0.73

Rated speed: 360-4000 rpm

Efficiency: 86.4%

Motor efficiency at full load: 86.4 %

Enclosure class (IEC 34-5): IP55

Insulation class (IEC 85): F

Motor No: 99256782

Controls:

Frequency converter: Built-in Pressure sensor: Y

Others:

Net weight: 26 kg Gross weight: 31 kg Shipping volume: 0.173 m³

